



the sensor people





Figure can vary

Part no.: 68023409 MLC520R40-900MG Safety light curtain receiver

















Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Suitable transmitters
- · Part number code
- Notes
- Accessories



Technical data

Basic data	
Series	MLC 500
Device type	Receiver
Cascading	Middle Guest
Contains	2x BT-NC sliding block
Application	Access guarding Danger zone guarding Hand protection
Characteristic parameters	
Туре	4 , IEC/EN 61496
SIL	3 , IEC 61508
SILCL	3 , IEC/EN 62061
Performance Level (PL)	e , EN ISO 13849-1
Mission time T _M	20 years , EN ISO 13849-1
Category	4 , EN ISO 13849
Protective field data	
Resolution	40 mm
Protective field height	900 mm
Optical data	
Number of beams	36 Piece(s)
Timing	
Response time	8 ms
Connection	
Number of connections	2 Piece(s)
	()
Connection 1	
Connection 1 Type of connection	Cable with connector
Connection 1 Type of connection Function	Cable with connector Cascade, Host In
Type of connection Function	Cable with connector Cascade, Host In 330 mm
Type of connection Function Cable length	Cascade, Host In
Type of connection Function	Cascade, Host In 330 mm
Type of connection Function Cable length Sheathing material	Cascade, Host In 330 mm PUR
Type of connection Function Cable length Sheathing material Thread size	Cascade, Host In 330 mm PUR M12 Plastic
Type of connection Function Cable length Sheathing material Thread size Material	Cascade, Host In 330 mm PUR M12
Type of connection Function Cable length Sheathing material Thread size Material No. of pins	Cascade, Host In 330 mm PUR M12 Plastic
Type of connection Function Cable length Sheathing material Thread size Material No. of pins Connection 2	Cascade, Host In 330 mm PUR M12 Plastic 8 -pin
Type of connection Function Cable length Sheathing material Thread size Material No. of pins Connection 2 Type of connection	Cascade, Host In 330 mm PUR M12 Plastic 8 -pin Cable with connector
Type of connection Function Cable length Sheathing material Thread size Material No. of pins Connection 2 Type of connection Function	Cascade, Host In 330 mm PUR M12 Plastic 8 -pin Cable with connector Cascade, Guest Out
Type of connection Function Cable length Sheathing material Thread size Material No. of pins Connection 2 Type of connection Function Cable length	Cascade, Host In 330 mm PUR M12 Plastic 8 -pin Cable with connector Cascade, Guest Out 330 mm
Type of connection Function Cable length Sheathing material Thread size Material No. of pins Connection 2 Type of connection Function Cable length Sheathing material	Cascade, Host In 330 mm PUR M12 Plastic 8 -pin Cable with connector Cascade, Guest Out 330 mm PUR
Type of connection Function Cable length Sheathing material Thread size Material No. of pins Connection 2 Type of connection Function Cable length Sheathing material Thread size	Cascade, Host In 330 mm PUR M12 Plastic 8 -pin Cable with connector Cascade, Guest Out 330 mm PUR M12

Dimension (W x H x L)

29 mm x 914 mm x 53 mm



Housing material	Metal , Aluminum		
Lens cover material	Plastic / PMMA	Plastic / PMMA	
Material of end caps	Diecast zinc		
Net weight	1,098 g		
Housing color	Yellow, RAL 1021		
Type of fastening	Groove mounting Mounting bracket Swivel mount		

Environmental data		
Ambient temperature, operation	0 55 °C	
Ambient temperature, storage	-30 70 °C	
Relative humidity (non-condensing)	0 95 %	

IP 65	
III	
c CSA US c TÜV NRTL US TÜV Süd	
50 m/s²	
100 m/s²	
US 6,418,546 B	
	III c CSA US c TÜV NRTL US TÜV Süd 50 m/s² 100 m/s²

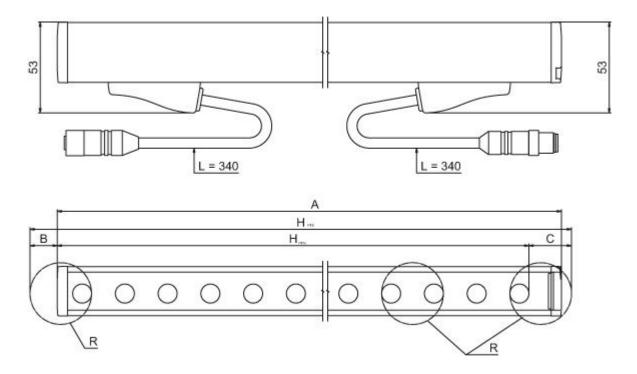
Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters



Calculation of the effective protective field height Hpfe = Hpfn + B + C



HPFE Effective protective field height = 940 mm

HPFN Nominal protective field height = 900 mm

- A Total height = 914 mm
- B 25 mm
- C 15 mm
- R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1		
Type of connection	Cable with connector	
Function	Cascade, Host In	
Cable length	330 mm	
Sheathing material	PUR	
Cable color	Black	
Type of stranding	Pair stranding (twisted pair)	
Wire cross section	0.14 mm ²	
Thread size	M12	
Туре	Male	
Material	Plastic	
No. of pins	8 -pin	
Encoding	A-coded	

Connection 2	
Type of connection	Cable with connector
Function	Cascade, Guest Out
Cable length	330 mm
Sheathing material	PUR
Cable color	Black



Connection 2		
Wire cross section	0.14 mm ²	
Type of stranding	Pair stranding (twisted pair)	
Thread size	M12	
Туре	Female	
Material	Plastic	
No. of pins	8 -pin	
Encoding	A-coded	

Suitable transmitters

	Part no.	Designation	Article	Description
Į,	68022409	MLC500T40-900MG	Safety light curtain transmitter	Resolution: 40 mm Protective field height: 900 mm Operating range: 0 20 m Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series: 3: MLC 300 5: MLC 500
уу	Function classes: 00: Transmitter 01: transmitter (AIDA) 02: Transmitter with test input 10: Basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: Standard receiver - EDM/RES selectable 30: Extended receiver - blanking/muting
Z	Device type: T: transmitter R: receiver
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

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N	ote

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

Accessories

Connection technology - Interconnection cables

Part no.	Designation	Article	Description
429278	CB- M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
1111	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429395	BT-2HF-G	Mounting bracket set	Contains: 2x BT-HF swivel mount, 2 cylinders for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

	Part no.	Designation	Article	Description
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

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Part r	no. Designation	Article	Description
\$9810 ²	46 CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.