



the sensor people





Part no.: 68007907 MLC510R90-750/A Safety light curtain receiver

















Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Suitable transmitters
- · Part number code
- Notes
- Accessories



Technical data

Pagin data		
Basic data	MLC 500	
Series Davies type		
Device type Contains	Receiver	
	2x BT-NC sliding block	
Application	Access guarding Danger zone guarding	
Characteristic parameters		
Туре	4 , IEC/EN 61496	
SIL	3, IEC 61508	
SILCL	3 , IEC/EN 62061	
Performance Level (PL)	e , EN ISO 13849-1	
PFHD	7.73E-09 per hour	
Mission time T _M	20 years , EN ISO 13849-1	
Category	4 , EN ISO 13849	
	·	
Protective field data		
Resolution	90 mm	
Protective field height	750 mm	
Optical data		
Synchronization	Optical between transmitter and receiver	
•	·	
Electrical data		
Protective circuit	Overvoltage protection	
	Short circuit protected	
Performance data		
Supply voltage U _B	26.5 31.6 V	
Current consumption from AS-i circuit 150 mA		
Timing		
Response time	4 ms	
Restart delay time	100 ms	
Interface		
Туре	AS-Interface Safety at Work	
AS-i		
Function	Process	
AS-i profile	S-0.B.F	
Slave address	131 programmable, default=0	
Cycle time acc. to AS-i specifications	Max. 5 ms	
Connection		
Number of connections	1 Piece(s)	



Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	5 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
lechanical data	
imension (W x H x L)	29 mm x 816 mm x 35.4 mm
ousing material	Metal , Aluminum
ens cover material	Plastic / PMMA
laterial of end caps	Diecast zinc
et weight	900 g
ousing color	Yellow, RAL 1021

Operation and display		
Type of display	LED	
Number of LEDs	2 Piece(s)	

Groove mounting Mounting bracket

Mounting on Device Column Swivel mount

Environmental data		
Ambient temperature, operation	0 55 °C	
Ambient temperature, storage	-30 70 °C	
Relative humidity (non-condensing)	0 95 %	

Certifications		
Degree of protection	IP 65	
Protection class	III	
Certifications	c CSA US c TÜV NRTL US TÜV Süd	
Vibration resistance	50 m/s²	
Shock resistance	100 m/s²	
US patents	US 6,418,546 B	

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

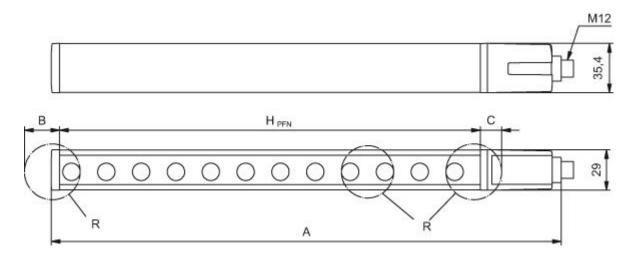
Type of fastening



Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C



HPFE Effective protective field height = 840 mm HPFN Nominal protective field height = 750 mm

A Total height = 816 mm

B 50 mm

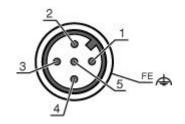
C 40 mm

R Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	AS-i+
2	n.c.
3	AS-i-
4	n.c.
5	n.c.





Operation and display

LEDs

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Protective field interrupted
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Protective field free, weak signal
	Green, continuous light	Protective field free
2	Off	No voltage
	On	OSSD off, transmission channel C2
	Green, continuous light	AS-i slave communicating with AS-i master
	Red, continuous light	AS-i slave not communicating with AS-i master
	Yellow, flashing	AS-i slave has invalid address 0
	Red, flashing	AS-i slave device error or AS-i connection defective
	Red/green, flashing alternately	Periphery error

Suitable transmitters

Part no.	Designation	Article	Description
68006907	MLC500T90-750/ A	transmitter	Resolution: 90 mm Protective field height: 750 mm Operating range: 0 20 m Interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series: 3: MLC 300 5: MLC 500
уу	Function classes: 00: Transmitter 01: transmitter (AIDA) 02: Transmitter with test input 10: Basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: Standard receiver - EDM/RES selectable 30: Extended receiver - blanking/muting
Z	Device type: T: transmitter R: receiver
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm



MLC	Safety light curtain
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Accessories

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
(@	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.