



the sensor people





Part no.: 68004309 MLC501T30-900 Safety light curtain transmitter











Figure can vary

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## **Technical data**

Basic data	MI O 700
Series	MLC 500
Device type	Transmitter
Contains	2x BT-NC sliding block
Application	Hand protection
Functions	
Functions	Range reduction Transmission channel changeover
	Transmission channel changeover
Characteristic peremeters	
Characteristic parameters Type	4 , IEC/EN 61496
SIL	3 , IEC 61508
SILCL	3 , IEC/EN 62061
Mission time T <sub>M</sub>	20 years , EN ISO 13849-1
IVIISSION LINE 1M	20 years , LIN 130 13049-1
Protective Sald date	
Protective field data	00
Resolution	30 mm
Protective field height	900 mm
Operating range	0 10 m
Optical data	
Synchronization	Optical between transmitter and receiver
Light source	LED , Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group in acc. with EN 62471:2008
Electrical data	
Protective circuit	Overvoltage protection Short circuit protected
Performance data	
Supply voltage U <sub>B</sub>	24 V , DC , -20 20 %
Current consumption, max.	50 mA
Fuse	2 A semi time-lag
Inputs	
Number of digital switching inputs	1 Piece(s)
Switching inputs	
Туре	Digital switching input
Switching voltage high, min. 18 V	
Switching voltage low, max. 2.5 V	
Switching voltage, typ. 22.5 V	
Voltage type	DC
Connection	
Number of connections	1 Piece(s)



Connection 1			
Type of connection	Connector		
Function	Machine interface	Machine interface	
Thread size	M12		
Material	Metal		
No. of pins	4 -pin		
Cable properties			
Permissible conductor cross section, typ.	0.25 mm²		
Length of connection cable, max.	100 m		
Permissible cable resistance to load, max.	200 Ω		

Mechanical data	
Dimension (W x H x L)	29 mm x 966 mm x 35.4 mm
Housing material	Metal , Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,050 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Mounting bracket Mounting on Device Column Swivel mount

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data		
Ambient temperature, operation	0 55 °C	
Ambient temperature, storage	-30 70 °C	
Relative humidity (non-condensing)	0 95 %	

Certifications		
Degree of protection	IP 65	
Protection class	III	
Certifications	c CSA US c TÜV NRTL US TÜV Süd	
Vibration resistance	50 m/s²	
Shock resistance	100 m/s²	
US patents	US 6,418,546 B	

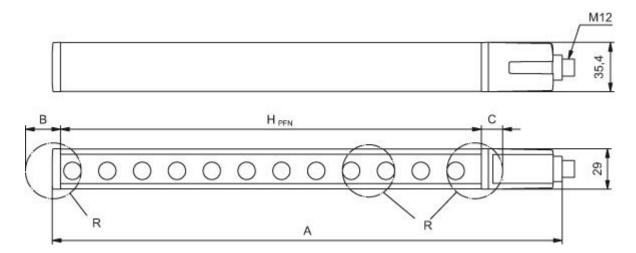
Classification		
Customs tariff number	85365019	
eCl@ss 8.0	27272704	
eCl@ss 9.0	27272704	
ETIM 5.0	EC002549	
ETIM 6.0	EC002549	



### **Dimensioned drawings**

All dimensions in millimeters

Calculation of the effective protective field height HPFE = HPFN + B + C



HpfE Effective protective field height = 928 mm

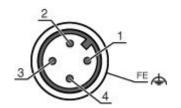
HPFN Nominal protective field height = 900 mm

- A Total height = 966 mm
- B 19 mm
- C 9 mm
- R Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

#### **Electrical connection**

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	4 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

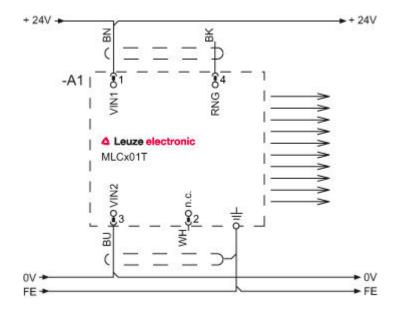
Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black





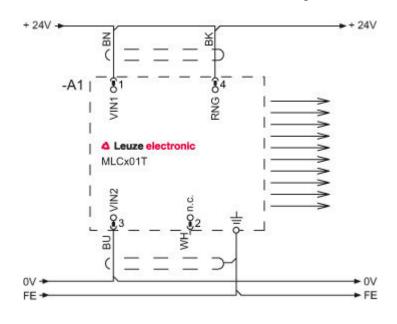
## **Circuit diagrams**

### Transmission channel C1, reduced range



- VIN1 = +24 V
- 3 VIN2 = 0 V RNG = 0 V or open

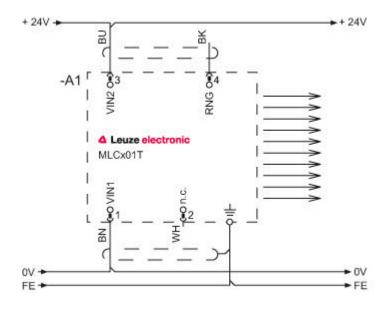
### Transmission channel C1, standard range



- VIN1 = +24 V
- 3 VIN2 = 0 V
- RNG = +24 V

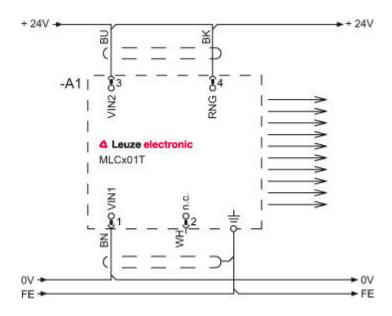


### Transmission channel C2, reduced range



- VIN1 = 0 V
- VIN2 = +24 V RNG = 0 V or open 3

#### Transmission channel C2, standard range



- VIN1 = 0 V
- 3 VIN2 = +24 V
- RNG = +24 V



## **Operation and display**

#### **LEDs**

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2

### Suitable receivers

Part no.	Designation	Article	Description
68005309	MLC511R30-900	receiver	Resolution: 30 mm Protective field height: 900 mm Response time: 9 ms Connection: Connector, M12, Metal, 4 -pin Function package: Basic

### Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series: 3: MLC 300 5: MLC 500
уу	Function classes:  00: Transmitter  01: transmitter (AIDA)  02: Transmitter with test input  10: Basic receiver - automatic restart  11: basic receiver - automatic restart (AIDA)  20: Standard receiver - EDM/RES selectable  30: Extended receiver - blanking/muting
z	Device type: T: transmitter R: receiver
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating



#### Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

#### **Notes**

#### Observe intended use!

- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### **Accessories**

# Connection technology - Connection cables

Part no.	Designation	Article	Description
50130726	KD S-M12-4A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

# Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

# Alignment aids

	Part no.	Designation	Article	Description
1	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

### Services

	Part no.	Designation	Article	Description
S A A A A A A A A A A A A A A A A A A A	5981050	CS40-I-140		Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

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Part no.	Designation	Article	Description
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.