



the sensor people





Part no.: 68001210 MLC510R20-1050 Safety light curtain receiver















Figure can vary

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- Suitable transmitters
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- · Part number code
- Accessories
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Technical data

Basic data	
Series	MLC 500
Device type	Receiver
Contains	2x BT-NC sliding block
Application	Hand protection
Functions	
Function package	Basic
Functions	Transmission channel changeover Automatic start/restart
Characteristic parameters	
Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH _D	7.73E-09 per hour
$ Mission time \ T_M $	20 years, EN ISO 13849-1
Category	4, EN ISO 13849
Protective field data	
Resolution	20 mm
Protective field height	1,050 mm
Optical data	
Synchronization	Optical between transmitter and receiver
Oynon on Zation	Optical between transmitter and receiver
Electrical data	
Protective circuit	Short circuit protected Overvoltage protection
Performance data	
Supply voltage	24 V, DC, -20 20 %
Current consumption, max.	150 mA
Fuse	2 A semi time-lag



Outputs	
Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Safety-related switching outputs	
Туре	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,000 µH
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1.5 V
Safety-related switching output 1	Opposition 4. 1. 2
Assignment	Connection 1, pin 2
Switching element	Transistor, PNP
Safety-related switching output 2	
Assignment	Connection 1, pin 4
Switching element	Transistor, PNP
ning	
sponse time	19 ms
·	
estart delay time	100 ms
start delay time	100 ms
estart delay time	100 ms
	100 ms 1 Piece(s)
onnection	
nnection mber of connections	
onnection mber of connections Connection 1	1 Piece(s)
onnection mber of connections Connection 1 Type of connection	1 Piece(s) Connector
connection Imper of connections Connection 1 Type of connection Function	1 Piece(s) Connector Machine interface
mber of connections Connection 1 Type of connection Function Thread size	1 Piece(s) Connector Machine interface M12
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mmection mber of connections Connection 1 Type of connection Function Thread size Material No. of pins Cable properties Permissible conductor cross section, typ. Length of connection cable, max. Permissible cable resistance to load, max. echanical data mension (W x H x L) susing material ms cover material aterial of end caps at weight	1 Piece(s) Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω 29 mm x 1,116 mm x 35.4 mm Metal, Aluminum Plastic / PMMA Diecast zinc 1,200 g
mmer of connections Connection 1 Type of connection Function Thread size Material No. of pins Cable properties Permissible conductor cross section, typ. Length of connection cable, max. Permissible cable resistance to load, max. Perhanical data mension (W x H x L) susing material siterial of end caps sit weight susing color	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω 29 mm x 1,116 mm x 35.4 mm Metal, Aluminum Plastic / PMMA Diecast zinc 1,200 g Yellow, RAL 1021
mmection mber of connections Connection 1 Type of connection Function Thread size Material No. of pins Cable properties Permissible conductor cross section, typ. Length of connection cable, max. Permissible cable resistance to load, max. echanical data mension (W x H x L) susing material ms cover material aterial of end caps at weight	1 Piece(s) Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω 29 mm x 1,116 mm x 35.4 mm Metal, Aluminum Plastic / PMMA Diecast zinc 1,200 g



Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

Certifications		
Degree of protection	IP 65	
Protection class	III	
Certifications	c TÜV NRTL US S Mark c CSA US TÜV Süd	
Vibration resistance	50 m/s²	
Shock resistance	100 m/s²	
US patents	US 6,418,546 B	

Classification		
eCl@ss 8.0	27272704	
eCl@ss 9.0	27272704	
ETIM 5.0	EC002549	

Suitable transmitters

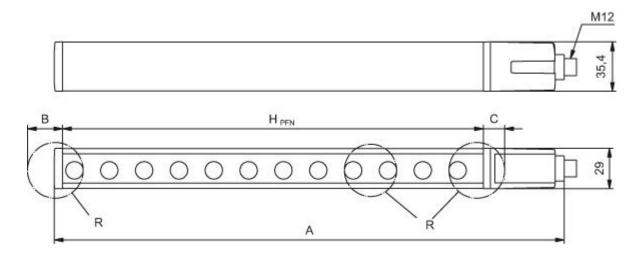
Part no.	Designation	Article	Description
68000210	MLC500T20-1050	Safety light curtain transmitter	Resolution: 20 mm Protective field height: 1,050 mm Operating range: 0 15 m Connection: Connector, M12, Metal, 5 -pin
68008210	MLC502T20-1050	Safety light curtain transmitter	Resolution: 20 mm Protective field height: 1,050 mm Operating range: 0 15 m Connection: Connector, M12, Metal, 5 -pin

Dimensioned drawings

All dimensions in millimeters



Calculation of the effective protective field height Hpfe = Hpfn + B + C



HPFE Effective protective field height = 1067 mm
HPFN Nominal protective field height = 1050 mm

A Total height = 1116 mm

A Total he B 7 mm C 10 mm

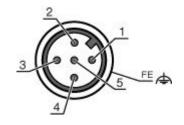
R Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer

borders of the circles labeled with R.

Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	OSSD1	White
3	VIN2	Blue
4	OSSD2	Black
5	FE/SHIELD	Gray

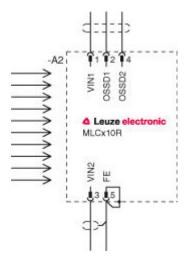


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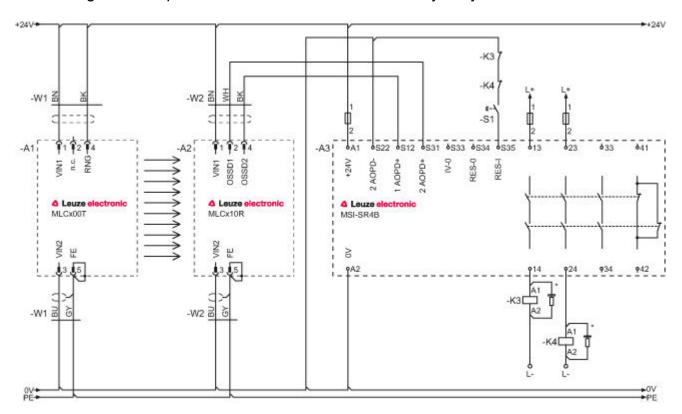
Circuit diagrams

Connection diagram receiver



- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1 VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

Circuit diagram example with downstream MSI-SR4B safety relay





Operation and display

LEDs

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off.
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	OSSD on, weak signal
	Green, continuous light	OSSD on
2	Off	Transmission channel C1
	Red, continuous light	OSSD off, transmission channel C2

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
X	Series: 3: MLC 300 5: MLC 500
уу	Function classes: 00: Transmitter 01: transmitter (AIDA) 02: Transmitter with test input 10: Basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: Standard receiver - EDM/RES selectable 30: Extended receiver - blanking/muting
Z	Device type: T: transmitter R: receiver
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
429088	CB- M12-15000-5GF	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 15,000 mm Sheathing material: PUR
678057	CB- M12-15000E-5GF	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
429089	CB- M12-25000-5GF	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 25,000 mm Sheathing material: PUR
678058	CB- M12-25000E-5GF	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 25,000 mm Sheathing material: PUR
429281	CB- M12-50000-5GF	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 50,000 mm Sheathing material: PUR
50133860	KD S-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50133861	KD S-M12-5A- P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50137013	KD S-M12-5A- P1-500	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC
50133841	KD U-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50132534	KD U-M12-5A- P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PUR

Connection technology - Connectors

	Part no.	Designation	Article	Description
· Marie	429175	CB-M12-5GF	Connector	Connection: Connector, M12, Axial, Female, A-coded, 5 -pin

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
429056	BT-2L	Mounting bracket set	Design of mounting device: Angle, L-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal
429057	BT-2Z	Mounting bracket set	Design of mounting device: Angle, Z-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
Page 1	429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic
	429394	BT-2HF-S	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic Shock absorber: Yes

Mounting technology - Other

	Part no.	Designation	Article	Description
****	425740	BT-10NC60	Sliding block set	Contains: 10x BT-NC sliding block Bore hole 1: Ø 4.7 mm Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal

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	Part no.	Designation	Article	Description
-	425741	BT-10NC64	Sliding block set	Contains: 10x BT-NC-M4-M6 sliding block Bore hole 1: M4 Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
****	425742	BT-10NC65	Sliding block set	Contains: 10x BT-NC-M5-M6 sliding block Bore hole 1: M5 Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
E E	424417	BT-2P40	Mounting bracket set	Contains: 2x BT-P40 clamp bracket Design of mounting device: Mounting clamp Mounting bracket, at system: Groove mounting Mounting bracket, at device: Groove mounting Type of mounting device: Clampable Material: Metal
Ti in	424422	BT-2SB10	Mounting bracket set	Contains: 2x BT-SB10 Design of mounting device: Mounting clamp Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, an der seitlichen C-Nut Type of mounting device: Swiveling Swivel range: -8 8 ° Material: Metal
The state of the s	424423	BT-2SB10-S	Mounting bracket set	Contains: 2x BT-SB10-S Design of mounting device: Mounting clamp Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, an der seitlichen C-Nut Swivel range: -8 8 ° Material: Metal Shock absorber: Yes

Test rods

Part no.	Designation	Article	Description
349939	AC-TR20/40	Test piece	Diameter 1: 20 mm Diameter 2: 40 mm Housing material: Plastic, Terluran HH106 black

Alignment aids

	Part no.	Designation	Article	Description
	427300	AC-ALM	Alignment aid	Housing material: Plastic
1	520101	AC-ALM-M	Alignment aid	Housing material: Plastic
	560020	LA-78U	Alignment aid	Light source: laser, Red Housing material: Metal



Part no.	Designation	Article	Description
520004	LA-78UDC	Alignment aid	Light source: laser, Red Housing material: Metal

Protective screens

Part no.	Designation	Article	Description
429038	MLC-2PSF	Mounting bracket set	Type of fastening: Clampable Mounting device material: Metal
347077	MLC-PS1050	Protective screen	Protective field height: 1,050 mm Material: PMMA, clear

Deflecting mirror

Part no.	Designation	Article	Description
529610	UM60-1050	Deflecting mirror	Dimensions: 25 mm x 1,120 mm x 68 mm Protected field height up to: 1,050 mm Mirror length: 1,110 mm

Device columns

	Part no.	Designation	Article	Description
2	549852	UDC-1300-S2	Device column	Dimensions: 160 mm x 1,360 mm x 149 mm Column height without foot: 1,300 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions
3	549853	UDC-1600-S2	Device column	Dimensions: 160 mm x 1,660 mm x 149 mm Column height without foot: 1,600 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions
10	549854	UDC-1900-S2	Device column	Dimensions: 160 mm x 1,960 mm x 149 mm Column height without foot: 1,900 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions



	Part no.	Designation	Article	Description
is a	549867	UDC-2100-S2	Device column	Dimensions: 160 mm x 2,160 mm x 149 mm Column height without foot: 2,100 mm Functions: Adjustable, 3 directions, Mounting and protection of light curtains and multiple light beam devices
	549857	UDC-2500-S2	Device column	Dimensions: 160 mm x 2,560 mm x 149 mm Column height without foot: 2,500 mm Functions: Adjustable, 3 directions, Mounting and protection of light curtains and multiple light beam devices
	549865	UDC-3100-S2	Device column	Dimensions: 160 mm x 3,160 mm x 149 mm Column height without foot: 3,100 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions

Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.