



Figure can vary

Part no.: 66563400
MLD530-XR1
Single beam safety device receiver



Contents

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- Dimensioned drawings
- Electrical connection
- Operation and display
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Technical data

Basic data	
Series	MLD 500
Functions	
Functions	Sequence controlled 2-sensor muting Contactor monitoring (EDM), selectable Start/restart interlock (RES) Timing controlled 2-sensor muting Muting enable function Partial muting Alternative connection for second muting signal Muting-timeout extension
Characteristic parameters	
Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
MTTF _d	204 years, EN ISO 13849-1
PFH _D	6.6E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849
Electrical data	
Selection of operating mode	Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Connection 1, pin 2: +24 V for operating mode 1, 2, 4
Protective circuit	Overvoltage protection Short circuit protected
Performance data	
Supply voltage U _B	24 V, DC, -20 ... 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A
Inputs	
Number of digital switching inputs	4 Piece(s)
Switching inputs	
Type	Digital switching input
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching current, max.	5 mA

Outputs	
Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Number of digital switching outputs	1 Piece(s)
Safety-related switching outputs	
Type	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 µH
Load capacity	0.3 µF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V
Safety-related switching output 1	
Switching element	Transistor, PNP
Safety-related switching output 2	
Switching element	Transistor, PNP
Switching outputs	
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching output 1	
Assignment	Connection 1, pin 1
Switching element	Transistor, PNP
Switching principle	+24 V switching
Function	"State of OSSDs" signal output

Timing	
Response time	50 ms
Restart delay time	100 ms

Connection	
Number of connections	2 Piece(s)
Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	8 -pin
Connection 2	
Type of connection	Connector
Function	Local interface
Thread size	M12
Material	Metal
No. of pins	5 -pin

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Cable properties

Permissible conductor cross section, typ.	0.25 mm ²
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Design	Cubic
Dimension (W x H x L)	52 mm x 193 mm x 64.7 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	600 g
Housing color	Yellow, RAL 1021
Type of fastening	Swivel mount Groove mounting

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 ... 55 °C
Ambient temperature, storage	-40 ... 75 °C
Relative humidity (non-condensing)	0 ... 95 %

Certifications

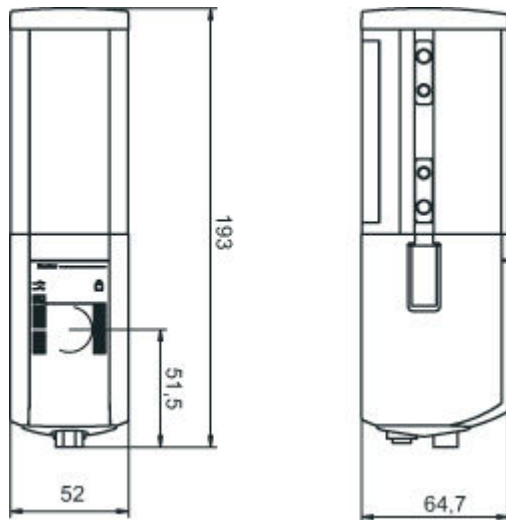
Degree of protection	IP 67
Protection class	III
Certifications	c TÜV NRTL US TÜV Süd c CSA US
US patents	US 7,741,595 B US 6,418,546 B

Classification

eCl@ss 8.0	27272701
eCl@ss 9.0	27272701
ETIM 5.0	EC001831
ETIM 6.0	EC001831

Dimensioned drawings

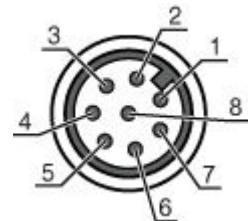
All dimensions in millimeters



Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

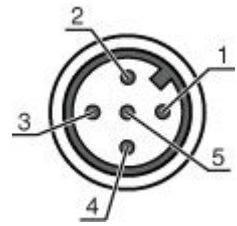
Pin	Pin assignment	Conductor color
1	RES/OSSD status signal	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



Connection 2	
Type of connection	Connector
Function	Local interface
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

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Pin	Pin assignment	Conductor color
1	+24V	Brown
2	MS2	White
3	0 V	Blue
4	MS1	Black
5	RES/LMP	Gray




Operation and display

LEDs

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters

	Part no.	Designation	Article	Description
	66501400	MLD500-XT1	Single beam safety device transmitter	Operating range: 20 ... 100 m Light source: LED, Infrared Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: **MLDxyy-zab/t**









MLD	Multiple light beam safety device
x	Series: 3: MLD 300 5: MLD 500
yy	Function classes: 00: Transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams

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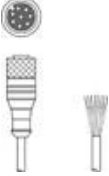
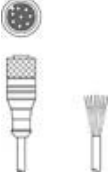
MLD	Multiple light beam safety device
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Accessories






Connection technology - Connection cables

	Part no.	Designation	Article	Description
	678051	CB-M12-10000E-5GM	Connection cable	Connection 1: Connector, M12, Axial, Male, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	678052	CB-M12-15000E-5GM	Connection cable	Connection 1: Connector, M12, Axial, Male, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	678053	CB-M12-25000E-5GM	Connection cable	Connection 1: Connector, M12, Axial, Male, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 25,000 mm Sheathing material: PUR
	678050	CB-M12-5000E-5GM	Connection cable	Connection 1: Connector, M12, Axial, Male, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135129	KD S-M12-8A-P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135130	KD S-M12-8A-P1-150	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR



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	Part no.	Designation	Article	Description
	50135131	KD S-M12-8A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 25,000 mm Sheathing material: PUR
	50135132	KD S-M12-8A-P1-500	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 50,000 mm Sheathing material: PUR


Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
	540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic
	540352	BT-SET-240BCS-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Shock absorber, Turning, 240° Material: Metal, Plastic Shock absorber: Yes
	540351	BT-SET-240CC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic
	560343	BT-SET-240CCS	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240°, Shock absorber Material: Metal Shock absorber: Yes




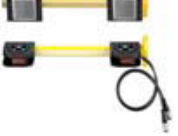


Mounting technology - Other

	Part no.	Designation	Article	Description
	424417	BT-2P40	Mounting bracket set	Contains: BT-P40 clamp bracket, 2x Design of mounting device: Mounting clamp Fastening, at system: Groove mounting Mounting bracket, at device: Groove mounting Type of mounting device: Clampable Material: Metal
	424422	BT-2SB10	Mounting bracket set	Contains: 2x BT-SB10 Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, On the lateral C-groove Type of mounting device: Swiveling Swivel range: -8 ... 8° Material: Metal



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	Part no.	Designation	Article	Description
	424423	BT-2SB10-S	Mounting bracket set	Contains: 2x BT-SB10-S Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, On the lateral C-groove Swivel range: -8 ... 8 ° Material: Metal Shock absorber: Yes


Muting - Mounting systems

	Part no.	Designation	Article	Description
	426520	Set-AC-MLX-2SA	Muting sensor set	Operating range: 0 ... 8 m Cable length of muting sensors: 700 mm Type of muting sensors: PRK 25B retro-reflective photoelectric sensors Number of muting sensors: 2 Piece(s) Number of reflectors: 2 Piece(s)
	426521	Set-AC-MLX-2SB	Muting sensor set	Operating range: 0 ... 8 m Cable length of muting sensors: 700 mm Type of muting sensors: PRK 25B retro-reflective photoelectric sensors Number of muting sensors: 2 Piece(s) Number of reflectors: 2 Piece(s)
	426526	Set-AC-MLX.2-2SA	Muting sensor set	Operating range: 0 ... 8 m Cable length of muting sensors: 2,000 mm Type of muting sensors: PRK 25B retro-reflective photoelectric sensors Number of muting sensors: 2 Piece(s) Number of reflectors: 2 Piece(s)
	426527	Set-AC-MLX.2-2SB	Muting sensor set	Operating range: 0 ... 8 m Cable length of muting sensors: 2,000 mm Type of muting sensors: PRK 25B retro-reflective photoelectric sensors Number of muting sensors: 2 Piece(s) Number of reflectors: 2 Piece(s)
	426524	Set-AC-MTX-2S	Muting sensor set	Operating range: 0 ... 8 m Cable length of muting sensors: 300 mm Type of muting sensors: PRK 25B retro-reflective photoelectric sensors Number of muting sensors: 2 Piece(s) Number of reflectors: 2 Piece(s)
	426529	Set-AC-MTX.2-2S	Muting sensor set	Operating range: 0 ... 8 m Cable length of muting sensors: 2,000 mm Type of muting sensors: PRK 25B retro-reflective photoelectric sensors Number of muting sensors: 2 Piece(s) Number of reflectors: 2 Piece(s)



Muting - Connection technology

	Part no.	Designation	Article	Description
	520150	AC-SCM5U	Sensor connection module	Suitable for: MLD 330, MLD 530 multiple light beam safety devices Supply voltage: 24 V, DC, -20 ... 20 % Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 500 mm Type of fastening: Through-hole mounting
	520151	AC-SCM5U-BT	Sensor connection module	Suitable for: MLD 330, MLD 530 multiple light beam safety devices Supply voltage: 24 V, DC, -20 ... 20 % Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 500 mm Type of fastening: Mounting plate, Groove mounting

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	Part no.	Designation	Article	Description
	520152	AC-SCM5U-BT-L	Sensor connection module	Suitable for: MLD 330, MLD 530 multiple light beam safety devices Supply voltage: 24 V, DC, -20 ... 20 % Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 500 mm Type of fastening: Mounting plate with L-angle, Groove mounting

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.