



the sensor people





MLD510-R3L/A

Part no.: 66536201

Multiple light beam safety device receiver











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Technical data

Basic data		
Series	MLD 500	
Device type	Receiver	
Special design		
Special design	Reflective element for laser alignment aid	
Functions		
Functions	Automatic restart	
Reflective element for laser alignment aid	Yes	
Integrated muting indicator	No	
Characteristic parameters		
Туре	4 , IEC/EN 61496	
SIL	3 , IEC 61508	
SILCL	3 , IEC/EN 62061	
Performance Level (PL)	e , EN ISO 13849-1	
MTTFd	204 years , EN ISO 13849-1	
PFHD	6.6E-09 per hour	
Mission time T _M	20 years , EN ISO 13849-1	
Category	4 , EN ISO 13849	
Optical data		
Number of beams	3 Piece(s)	
Beam spacing	400 mm	
Electrical data		
Performance data		
Supply voltage U _B	26.5 31.6 V	
Current consumption from AS-i circuit 140 mA		
Timing		
Response time	30 ms	
Restart delay time	100 ms	
Interface		
Туре	AS-Interface Safety at Work	
AS-i		
Function	Process	
AS-i profile	S-7.B.1	
Slave address	131 programmable, default=0	
Cycle time acc. to AS-i specifications	Max. 5 ms	
Connection		
Number of connections	1 Piece(s)	



Type of connection Connector		
Machine interface		
M12		
Metal		
5 -pin		
	Machine interface M12 Metal	

Mechanical data			
Dimension (W x H x L) 52 mm x 900 mm x 64.7 mm			
Housing material	Metal , Aluminum		
Lens cover material	Plastic / PMMA		
Material of end caps	Diecast zinc		
Net weight	2,000 g		
Housing color	Yellow, RAL 1021		
Type of fastening	Groove mounting Swivel mount		

Operation and display	
Type of display	Integrated muting indicator LED
Number of LEDs	2 Piece(s)

Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

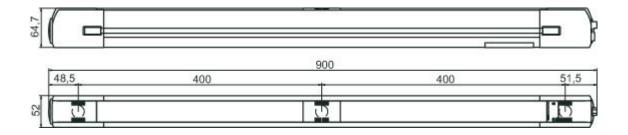
Certifications		
Degree of protection	IP 67	
Protection class III		
Certifications	c CSA US c TÜV NRTL US TÜV Süd	
US patents	US 6,418,546 B US 7,741,595 B	

Classification	
Customs tariff number 85365019	
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

Dimensioned drawings

All dimensions in millimeters

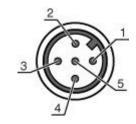




Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	AS-i+	Brown
2	n.c.	White
3	AS-i-	Blue
4	n.c.	Black
5	n.c.	Gray



Operation and display

LEDs

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.
	Off	No voltage on AS-i cable.
	Red, continuous light	AS-i slave not communicating with AS-i master
	Yellow, flashing	AS-i slave has invalid address 0
	Red/green, flashing alternately	AS-i slave device error or AS-i connection defective
	Green, continuous light, flashing red at the same time	Periphery error
	Green, continuous light	AS-i slave communicating with AS-i master



Suitable transmitters

Part no.	Designation	Article	Description
66502201			Operating range: 0.5 50 m Number of beams: 3 Piece(s) Beam spacing: 400 mm Type of interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin Special design: Integrated laser alignment aid

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
Х	Series: 3: MLD 300 5: MLD 500
уу	Function classes: 00: Transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
Z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note	
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.	

Accessories

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic



Services

	Part no.	Designation	Article	Description
100 100 100 100 100 100 100 100 100 100	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.