



Figure can vary

**Part no.: 66533302**  
**MLD510-R4E/A**  
**Multiple light beam safety device receiver**



## Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Suitable transmitters
- Part number code
- Accessories

## Technical data

<b>Basic data</b>	
Series	MLD 500
Device type	Receiver
<b>Special design</b>	
Special design	Connection socket for external muting indicator
<b>Functions</b>	
Functions	Automatic restart
Reflective element for laser alignment aid	No
Integrated muting indicator	No
<b>Characteristic parameters</b>	
Type	4 , IEC/EN 61496
SIL	3 , IEC 61508
SILCL	3 , IEC/EN 62061
Performance Level (PL)	e , EN ISO 13849-1
MTTF <sub>d</sub>	204 years , EN ISO 13849-1
PFH <sub>D</sub>	6.6E-09 per hour
Mission time T <sub>M</sub>	20 years , EN ISO 13849-1
Category	4 , EN ISO 13849
<b>Optical data</b>	
Number of beams	4 Piece(s)
Beam spacing	300 mm
<b>Electrical data</b>	
Protective circuit	Overvoltage protection Short circuit protected
<b>Performance data</b>	
Supply voltage U <sub>B</sub>	26.5 ... 31.6 V
Current consumption from AS-i circuit	50 mA
<b>Outputs</b>	
Number of digital switching outputs	1 Piece(s)
<b>Switching outputs</b>	
Type	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
<b>Switching output 1</b>	
Assignment	Connection 2, pin 5
Switching element	Transistor , PNP
Function	"Muting state" signal output
<b>Timing</b>	
Response time	30 ms
Restart delay time	100 ms

## Part no.: 66533302 – MLD510-R4E/A – Multiple light beam safety device

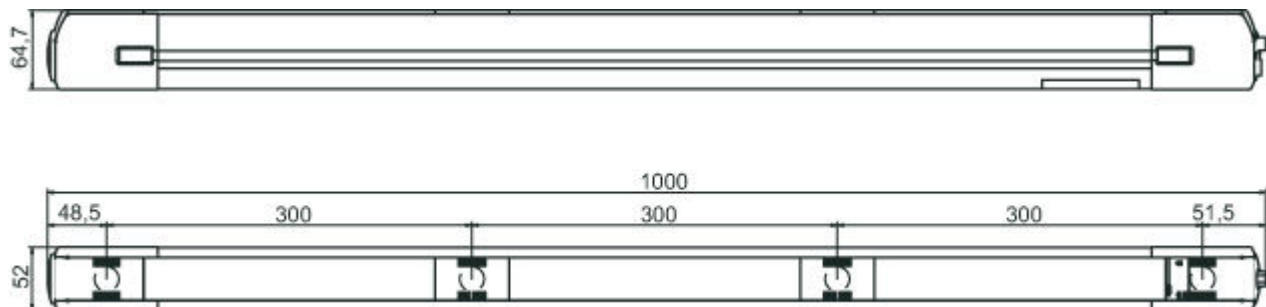
<b>Interface</b>	
Type	AS-Interface Safety at Work
<b>AS-i</b>	
Function	Process
AS-i profile	Safe slave
Slave address	1..31 programmable, default=0
Cycle time acc. to AS-i specifications	Max. 5 ms
<b>Connection</b>	
Number of connections	2 Piece(s)
<b>Connection 1</b>	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	5 -pin
<b>Connection 2</b>	
Type of connection	Connector
Function	External muting indicator
Thread size	M12
Material	Metal
No. of pins	5 -pin
<b>Mechanical data</b>	
Dimension (W x H x L)	52 mm x 1,000 mm x 64.7 mm
Housing material	Metal , Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,200 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Swivel mount
<b>Operation and display</b>	
Type of display	LED
Number of LEDs	2 Piece(s)
<b>Environmental data</b>	
Ambient temperature, operation	-30 ... 55 °C
Ambient temperature, storage	-40 ... 75 °C
Relative humidity (non-condensing)	0 ... 95 %
<b>Certifications</b>	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US c TÜV NRTL US TÜV Süd
US patents	US 6,418,546 B US 7,741,595 B

### Classification

Customs tariff number	85365019
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

## Dimensioned drawings

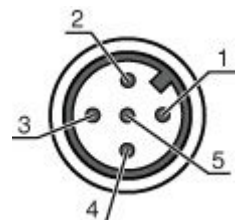
All dimensions in millimeters



## Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	AS-i+	Brown
2	n.c.	White
3	AS-i-	Blue
4	n.c.	Black
5	n.c.	Gray



Connection 2	
Type of connection	Connector
Function	External muting indicator
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin

Part no.: 66533302 – MLD510-R4E/A – Multiple light beam safety device

<b>Connection 2</b>	
Encoding	A-coded


Pin	Pin assignment
1	AS-i+
2	0 V (auxiliary supply)
3	AS-i-
4	+24 V DC (auxiliary supply)
5	n.c.

## Operation and display

### LEDs

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.
	Off	No voltage on AS-i cable.
	Red, continuous light	AS-i slave not communicating with AS-i master
	Yellow, flashing	AS-i slave has invalid address 0
	Red/green, flashing alternately	AS-i slave device error or AS-i connection defective
	Green, continuous light, flashing red at the same time	Periphery error
	Green, continuous light	AS-i slave communicating with AS-i master

## Suitable transmitters

	Part no.	Designation	Article	Description
	66501301	MLD500-T4/A	Multiple light beam safety device transmitter	Operating range: 0.5 ... 50 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Type of interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin

## Part number code

Part designation: **MLDxyy-zab/t**

MLD	Multiple light beam safety device
x	<b>Series:</b> 3: MLD 300 5: MLD 500

## Part no.: 66533302 – MLD510-R4E/A – Multiple light beam safety device



MLD	Multiple light beam safety device
yy	<b>Function classes:</b> 00: Transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	<b>Device type:</b> T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams
b	<b>Option:</b> L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	<b>Safety-related switching outputs (OSSDs), connection technology:</b> -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

### Note



A list with all available device types can be found on the Leuze electronic website at [www.leuze.com](http://www.leuze.com).

## Accessories

### Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
	540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

## Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.