



Figure can vary

Part no.: 66502200
MLD500-T3L
Multiple light beam safety device
transmitter



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- Dimensioned drawings
- Electrical connection
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Part no.: 66502200 – MLD500-T3L – Multiple light beam safety device

Technical data

Basic data	
Series	MLD 500
Device type	Transmitter
Special design	
Special design	Integrated laser alignment aid
Functions	
Functions	Range reduction
Characteristic parameters	
Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
MTTF _d	204 years, EN ISO 13849-1
Mission time T _M	20 years, EN ISO 13849-1
Protective field data	
Operating range	0.5 ... 50 m
Optical data	
Number of beams	3 Piece(s)
Beam spacing	400 mm
Light source	LED, Infrared
LED light wavelength	850 nm
Mean power of transmitter diode	1.369 μW
Transmitted-signal shape	Pulsed
LED group	Exempt group in acc. with EN 62471:2008
Electrical data	
Protective circuit	Overvoltage protection Short circuit protected
Performance data	
Supply voltage U _B	24 V, DC, -20 ... 20 %
Current consumption, max.	50 mA, Without external load
Fuse	External with max. 3 A
Connection	
Number of connections	1 Piece(s)
Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	5 -pin

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Cable properties

Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Dimension (W x H x L)	52 mm x 900 mm x 64.7 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,000 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Swivel mount

Operation and display

Type of display	LED
Number of LEDs	3 Piece(s)

Environmental data

Ambient temperature, operation	-30 ... 55 °C
Ambient temperature, storage	-40 ... 75 °C
Relative humidity (non-condensing)	0 ... 95 %

Certifications

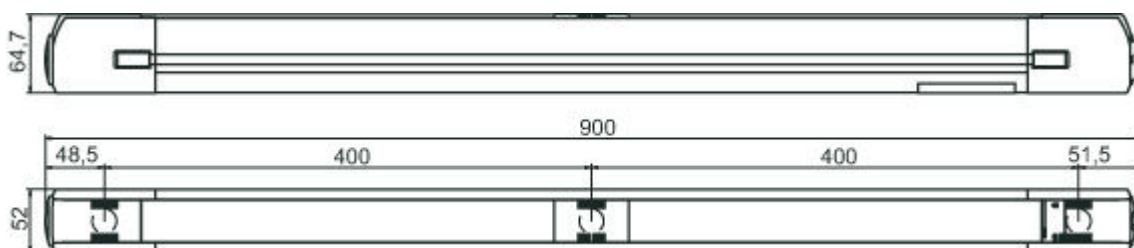
Degree of protection	IP 67
Protection class	III
Certifications	TÜV Süd c CSA US c TÜV NRTL US
US patents	US 6,418,546 B US 7,741,595 B

Classification

eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

Dimensioned drawings

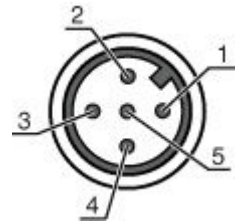
All dimensions in millimeters



Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	+24V	Brown
2	With integrated alignment aid, 24 V activation red light beam	White
3	0 V	Blue
4	n.c.	Black
5	n.c.	Gray






Operation and display




LEDs

LEDs per light axis	Meaning
Green, continuous light	Transmitted beam active
Off	Transmitted beam not active

Suitable receivers

	Part no.	Designation	Article	Description
	66536200	MLD510-R3L	Multiple light beam safety device receiver	Number of beams: 3 Piece(s) Beam spacing: 400 mm Response time: 25 ms Connection: Connector, M12, Metal, 5 -pin Special design: Reflective element for laser alignment aid
	66556200	MLD520-R3L	Multiple light beam safety device receiver	Number of beams: 3 Piece(s) Beam spacing: 400 mm Response time: 25 ms Connection: Connector, M12, Metal, 8 -pin Special design: Reflective element for laser alignment aid
	66566200	MLD530-R3L	Multiple light beam safety device receiver	Number of beams: 3 Piece(s) Beam spacing: 400 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin Special design: Reflective element for laser alignment aid

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	Part no.	Designation	Article	Description
	66565200	MLD530-R3LM	Multiple light beam safety device receiver	Number of beams: 3 Piece(s) Beam spacing: 400 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin Special design: Integrated muting indicator, Integrated status indicator, Reflective element for laser alignment aid
	66576200	MLD535-R3L	Multiple light beam safety device receiver	Number of beams: 3 Piece(s) Beam spacing: 400 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin Special design: Reflective element for laser alignment aid
	66555200	MLD520-R3LM	Multiple light beam safety device receiver	Number of beams: 3 Piece(s) Beam spacing: 400 mm Response time: 25 ms Connection: Connector, M12, Metal, 8 -pin Special design: Integrated status indicator, Reflective element for laser alignment aid

Part number code

Part designation: **MLDxyy-zab/t**

MLD	Multiple light beam safety device
x	Series: 3: MLD 300 5: MLD 500
yy	Function classes: 00: Transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Notes

WARNING! LASER RADIATION – LASER CLASS 2

Never look directly into the beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
There are no user-serviceable parts inside the device.
Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE


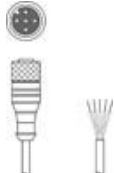
Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

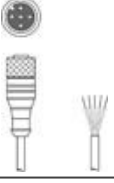

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories





Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50133861	KD S-M12-5A-P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR




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	Part no.	Designation	Article	Description
	50137014	KD S-M12-5A-P1-150	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC
	50137013	KD S-M12-5A-P1-500	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC

Mounting technology - Swivel mounts


	Part no.	Designation	Article	Description
	540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic
	560342	BT-SET-240BCS	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240°, Shock absorber Material: Metal Shock absorber: Yes
	540352	BT-SET-240BCS-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Shock absorber, Turning, 240° Material: Metal, Plastic Shock absorber: Yes
	560341	BT-SET-240CC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal

Mounting technology - Other








	Part no.	Designation	Article	Description
	424417	BT-2P40	Mounting bracket set	Contains: BT-P40 clamp bracket, 2x Design of mounting device: Mounting clamp Fastening, at system: Groove mounting Mounting bracket, at device: Groove mounting Type of mounting device: Clampable Material: Metal
	424422	BT-2SB10	Mounting bracket set	Contains: 2x BT-SB10 Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, On the lateral C-groove Type of mounting device: Swiveling Swivel range: -8 ... 8° Material: Metal
	424423	BT-2SB10-S	Mounting bracket set	Contains: 2x BT-SB10-S Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, On the lateral C-groove Swivel range: -8 ... 8° Material: Metal Shock absorber: Yes

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Alignment aids

	Part no.	Designation	Article	Description
	520071	AC-MK1	Adapter	Dimensions: 23.3 mm x 17.5 mm x 24 mm Net weight: 20 g Housing color: Black Functions: Activation of the laser alignment aid



Device columns

	Part no.	Designation	Article	Description
	549879	UDC-1140-S2	Device column	Dimensions: 160 mm x 1,200 mm x 149 mm Column height without foot: 1,140 mm Functions: Adjustable, 3 directions, Mounting and protection of light curtains and multiple light beam devices
	549852	UDC-1300-S2	Device column	Dimensions: 160 mm x 1,360 mm x 149 mm Column height without foot: 1,300 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions
	549853	UDC-1600-S2	Device column	Dimensions: 160 mm x 1,660 mm x 149 mm Column height without foot: 1,600 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions
	549854	UDC-1900-S2	Device column	Dimensions: 160 mm x 1,960 mm x 149 mm Column height without foot: 1,900 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions
	549867	UDC-2100-S2	Device column	Dimensions: 160 mm x 2,160 mm x 149 mm Column height without foot: 2,100 mm Functions: Adjustable, 3 directions, Mounting and protection of light curtains and multiple light beam devices
	549857	UDC-2500-S2	Device column	Dimensions: 160 mm x 2,560 mm x 149 mm Column height without foot: 2,500 mm Functions: Adjustable, 3 directions, Mounting and protection of light curtains and multiple light beam devices
	549865	UDC-3100-S2	Device column	Dimensions: 160 mm x 3,160 mm x 149 mm Column height without foot: 3,100 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions

Deflecting mirror columns

	Part no.	Designation	Article	Description
	549797	UMC-1143-S2	Mirror column	Number of individual mirrors: 3 Piece(s) Dimensions: 160 mm x 1,200 mm x 149 mm Column height without foot: 1,140 mm Center-to-center spacing of individual mirrors: 400 mm Functions: Automatic resetting after mechanical impacts with special spring elements, Adjustable, 3 directions, Easy axial alignment, Simple height adjustment of the mirrors, Precise alignment of the individual mirrors in all 3 axes, Robust profile construction in high quality design
	549792	UMC-1303-S2	Mirror column	Number of individual mirrors: 3 Piece(s) Dimensions: 160 mm x 1,360 mm x 149 mm Column height without foot: 1,300 mm Center-to-center spacing of individual mirrors: 400 mm Functions: Easy axial alignment, Simple height adjustment of the mirrors, Automatic resetting after mechanical impacts with special spring elements, Adjustable, 3 directions, Robust profile construction in high quality design, Precise alignment of the individual mirrors in all 3 axes
	549796	UMC-1603-S2	Mirror column	Number of individual mirrors: 3 Piece(s) Dimensions: 160 mm x 1,660 mm x 149 mm Column height without foot: 1,600 mm Center-to-center spacing of individual mirrors: 400 mm Functions: Simple height adjustment of the mirrors, Easy axial alignment, Adjustable, 3 directions, Robust profile construction in high quality design, Precise alignment of the individual mirrors in all 3 axes, Automatic resetting after mechanical impacts with special spring elements

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.