



Figure can vary

**Part no.: 66501001**  
**MLD500-T1/A**  
**Single beam safety device transmitter**



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## Technical data

<b>Basic data</b>	
Series	MLD 500
<b>Functions</b>	
Functions	Range reduction
Integrated laser alignment aid	No
<b>Characteristic parameters</b>	
Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
MTTF <sub>d</sub>	204 years, EN ISO 13849-1
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1
<b>Protective field data</b>	
Operating range	0.5 ... 70 m
<b>Optical data</b>	
Light source	LED, Infrared
LED light wavelength	850 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group in acc. with EN 62471:2008
<b>Electrical data</b>	
<b>Performance data</b>	
Supply voltage U <sub>B</sub>	26.5 ... 31.6 V
Current consumption from AS-i circuit	50 mA
<b>Interface</b>	
Type	AS-Interface Safety at Work
<b>AS-i</b>	
Function	Process
AS-i profile	S-7.B.1
Slave address	1..31 programmable, default=0
Cycle time acc. to AS-i specifications	Max. 5 ms
<b>Connection</b>	
Number of connections	1 Piece(s)
<b>Connection 1</b>	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	5 -pin
<b>Mechanical data</b>	
Design	Cubic

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Dimension (W x H x L)	52 mm x 193 mm x 64.7 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	600 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Swivel mount

**Operation and display**

Type of display	LED
Number of LEDs	1 Piece(s)

**Environmental data**

Ambient temperature, operation	-30 ... 55 °C
Ambient temperature, storage	-40 ... 75 °C
Relative humidity (non-condensing)	0 ... 95 %

**Certifications**

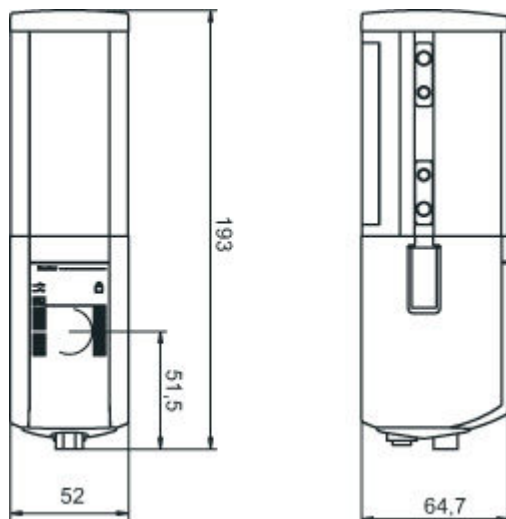
Degree of protection	IP 67
Protection class	III
Certifications	c TÜV NRTL US TÜV Süd c CSA US
US patents	US 6,418,546 B US 7,741,595 B

**Classification**

eCl@ss 8.0	27272701
eCl@ss 9.0	27272701
ETIM 5.0	EC001831
ETIM 6.0	EC001831

## Dimensioned drawings

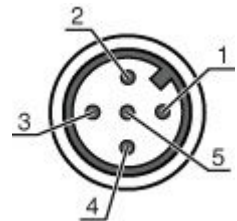
All dimensions in millimeters



## Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	AS-i+	Brown
2	n.c.	White
3	AS-i-	Blue
4	n.c.	Black
5	n.c.	Gray





## Operation and display

### LEDs

LEDs per light axis	Meaning
Green, continuous light	Transmitted beam active
Off	Transmitted beam not active

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## Suitable receivers

	Part no.	Designation	Article	Description
	66533001	MLD510-R1/A	Single beam safety device receiver	Response time: 30 ms Type of interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin
	66533002	MLD510-R1E/A	Single beam safety device receiver	Response time: 30 ms Type of interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin Special design: Connection socket for external muting indicator


## Part number code

Part designation: **MLDxyy-zab/t**




MLD	Multiple light beam safety device
x	<b>Series:</b> 3: MLD 300 5: MLD 500
yy	<b>Function classes:</b> 00: Transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	<b>Device type:</b> T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams
b	<b>Option:</b> L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	<b>Safety-related switching outputs (OSSDs), connection technology:</b> -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

## Accessories




### Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal



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	Part no.	Designation	Article	Description
	540351	BT-SET-240CC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic
	560343	BT-SET-240CCS	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240°, Shock absorber Material: Metal Shock absorber: Yes
	540353	BT-SET-240CCS-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240°, Shock absorber Material: Metal, Plastic Shock absorber: Yes

**Mounting technology - Other**

	Part no.	Designation	Article	Description
	424417	BT-2P40	Mounting bracket set	Contains: BT-P40 clamp bracket, 2x Design of mounting device: Mounting clamp Fastening, at system: Groove mounting Mounting bracket, at device: Groove mounting Type of mounting device: Clampable Material: Metal
	424422	BT-2SB10	Mounting bracket set	Contains: 2x BT-SB10 Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, On the lateral C-groove Type of mounting device: Swiveling Swivel range: -8 ... 8° Material: Metal
	424423	BT-2SB10-S	Mounting bracket set	Contains: 2x BT-SB10-S Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, On the lateral C-groove Swivel range: -8 ... 8° Material: Metal Shock absorber: Yes

**Services**

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.