



Figure can vary

Part no.: 66043700
MLD312-XR4
Multiple light beam safety device receiver



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- Dimensioned drawings
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Technical data

| Basic data | |
|------------------------------------|--|
| Series | MLD 300 |
| Device type | Receiver |
| Functions | |
| Functions | Activation input for test and series connection Automatic restart |
| Characteristic parameters | |
| Type | 2, IEC/EN 61496 |
| SIL | 1, IEC 61508 |
| SILCL | 1, IEC/EN 62061 |
| Performance Level (PL) | c, EN ISO 13849-1 |
| MTTF _d | 204 years, EN ISO 13849-1 |
| PFH _D | 1.2E-08 per hour |
| Mission time T _M | 20 years, EN ISO 13849-1 |
| Category | 3, EN ISO 13849 |
| Optical data | |
| Number of beams | 4 Piece(s) |
| Beam spacing | 300 mm |
| Electrical data | |
| Protective circuit | Overvoltage protection Short circuit protected |
| Performance data | |
| Supply voltage | 24 V, DC, -20 ... 20 % |
| Current consumption, max. | 150 mA, Without external load |
| Fuse | External with max. 3 A |
| Inputs | |
| Number of digital switching inputs | 1 Piece(s) |
| Switching inputs | |
| Type | Digital switching input |
| Switching voltage high, min. | 18.2 V |
| Switching voltage low, max. | 2.5 V |
| Switching voltage, typ. | 23 V |
| Voltage type | DC |
| Switching current, max. | 5 mA |
| Digital switching input 1 | |
| Assignment | Connection 1, pin 2 |
| Function | Test signal input |

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Outputs

Number of safety-related switching outputs (OSSDs) 1 Piece(s)

Safety-related switching outputs

| | |
|------------------------------|--------------------------------------|
| Type | Safety-related switching output OSSD |
| Switching voltage high, min. | 18.2 V |
| Switching voltage low, max. | 2.5 V |
| Switching voltage, typ. | 23 V |
| Voltage type | DC |
| Current load, max. | 380 mA |
| Load inductivity | 2,200,000 µH |
| Load capacity | 0.3 µF |
| Residual current, max. | 0.2 mA |
| Residual current, typ. | 0.002 mA |
| Voltage drop | 1 V |

Safety-related switching output 1

| | |
|-------------------|---------------------|
| Assignment | Connection 1, pin 4 |
| Switching element | Transistor, PNP |

Timing

| | |
|--------------------|--------|
| Response time | 25 ms |
| Restart delay time | 100 ms |

Connection

Number of connections 1 Piece(s)

Connection 1

| | |
|--------------------|-------------------|
| Type of connection | Connector |
| Function | Machine interface |
| Thread size | M12 |
| Material | Metal |
| No. of pins | 5 -pin |

Cable properties

| | |
|--|----------------------|
| Permissible conductor cross section, typ. | 0.25 mm ² |
| Length of connection cable, max. | 100 m |
| Permissible cable resistance to load, max. | 200 Ω |

Mechanical data

| | |
|-----------------------|---------------------------------|
| Dimension (W x H x L) | 52 mm x 1,000 mm x 64.7 mm |
| Housing material | Metal, Aluminum |
| Lens cover material | Plastic / PMMA |
| Material of end caps | Diecast zinc |
| Net weight | 2,200 g |
| Housing color | Yellow, RAL 1021 |
| Type of fastening | Groove mounting Swivel mount |

Operation and display

| | |
|-----------------|------------|
| Type of display | LED |
| Number of LEDs | 1 Piece(s) |

Environmental data

Part no.: 66043700 – MLD312-XR4 – Multiple light beam safety device receiver

| | |
|------------------------------------|---------------|
| Ambient temperature, operation | -30 ... 55 °C |
| Ambient temperature, storage | -40 ... 75 °C |
| Relative humidity (non-condensing) | 0 ... 95 % |


Certifications

| | |
|----------------------|--------------------------------------|
| Degree of protection | IP 67 |
| Protection class | III |
| Certifications | TÜV Süd c TÜV NRTL US c CSA US |
| US patents | US 6,418,546 B US 7,741,595 B |

Classification

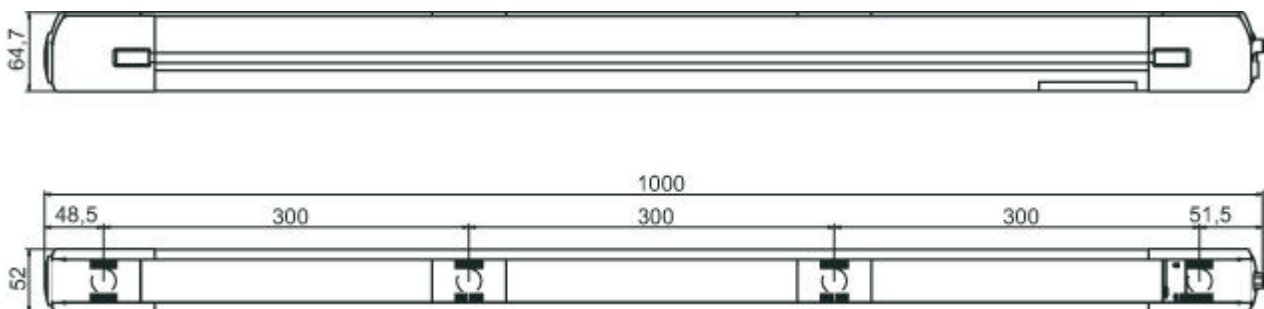
| | |
|------------|----------|
| eCl@ss 8.0 | 27272703 |
| eCl@ss 9.0 | 27272703 |
| ETIM 5.0 | EC001832 |

Suitable transmitters

| | Part no. | Designation | Article | Description |
|---|----------|-------------|---|--|
|  | 66001700 | MLD300-XT4 | Multiple light beam safety device transmitter | Operating range: 20 ... 70 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Connection: Connector, M12, Metal, 5 -pin |

Dimensioned drawings

All dimensions in millimeters



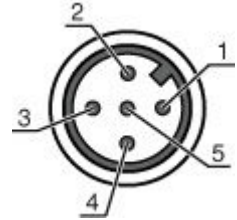
Electrical connection

| Connection 1 | |
|--------------------|-------------------|
| Type of connection | Connector |
| Function | Machine interface |

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| Connection 1 | |
|--------------|---------|
| Thread size | M12 |
| Type | Male |
| Material | Metal |
| No. of pins | 5 -pin |
| Encoding | A-coded |

| Pin | Pin assignment | Conductor color |
|-----|----------------|-----------------|
| 1 | +24V | Brown |
| 2 | Test in | White |
| 3 | 0 V | Blue |
| 4 | OSSD | Black |
| 5 | n.c. | Gray |



Operation and display

LEDs

| LED | Display | Meaning |
|-----|-------------------------|--|
| 1 | Red, continuous light | OSSD off. |
| | Green, continuous light | OSSD on |
| | Red, flashing, 1 Hz | External error |
| | Red, flashing, 10 Hz | Internal error |
| | Green, flashing, 1 Hz | Weak signal, device not optimally aligned or soiled. |




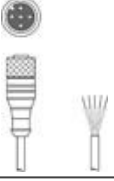
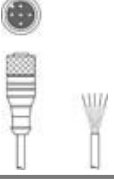
Part number code

Part designation: MLDxyy-zab/t





| MLD | Multiple light beam safety device |
|-----|--|
| x | Series: 3: MLD 300 5: MLD 500 |
| yy | Function classes: 00: Transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting |
| z | Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range |
| a | Number of beams |
| b | Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only) |
| /t | Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system) |

Accessories

Connection technology - Connection cables


| | Part no. | Designation | Article | Description |
|---|----------|--------------------|------------------|---|
|  | 678057 | CB-M12-15000E-5GF | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR |
|  | 678058 | CB-M12-25000E-5GF | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 25,000 mm Sheathing material: PUR |
|  | 678059 | CB-M12-50000E-5GF | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 50,000 mm Sheathing material: PUR |
|  | 50133860 | KD S-M12-5A-P1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR |
|  | 50133861 | KD S-M12-5A-P1-100 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR |

Mounting technology - Swivel mounts

| | Part no. | Designation | Article | Description |
|---|----------|-----------------|----------------------|---|
|  | 560340 | BT-SET-240BC | Mounting bracket set | Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal |
|  | 540350 | BT-SET-240BC-E | Mounting bracket set | Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic |
|  | 560342 | BT-SET-240BCS | Mounting bracket set | Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240°, Shock absorber Material: Metal Shock absorber: Yes |
|  | 540352 | BT-SET-240BCS-E | Mounting bracket set | Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Shock absorber, Turning, 240° Material: Metal, Plastic Shock absorber: Yes |

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Mounting technology - Other

| | Part no. | Designation | Article | Description |
|---|----------|-------------|----------------------|---|
|  | 424417 | BT-2P40 | Mounting bracket set | Contains: 2x BT-P40 clamp bracket Design of mounting device: Mounting clamp Mounting bracket, at system: Groove mounting Mounting bracket, at device: Groove mounting Type of mounting device: Clampable Material: Metal |

Device columns

| | Part no. | Designation | Article | Description |
|---|----------|-------------|---------------|--|
|  | 549852 | UDC-1300-S2 | Device column | Dimensions: 160 mm x 1,360 mm x 149 mm Column height without foot: 1,300 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions |
|  | 549853 | UDC-1600-S2 | Device column | Dimensions: 160 mm x 1,660 mm x 149 mm Column height without foot: 1,600 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions |
|  | 549854 | UDC-1900-S2 | Device column | Dimensions: 160 mm x 1,960 mm x 149 mm Column height without foot: 1,900 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions |
|  | 549867 | UDC-2100-S2 | Device column | Dimensions: 160 mm x 2,160 mm x 149 mm Column height without foot: 2,100 mm Functions: Adjustable, 3 directions, Mounting and protection of light curtains and multiple light beam devices |
|  | 549857 | UDC-2500-S2 | Device column | Dimensions: 160 mm x 2,560 mm x 149 mm Column height without foot: 2,500 mm Functions: Adjustable, 3 directions, Mounting and protection of light curtains and multiple light beam devices |
|  | 549865 | UDC-3100-S2 | Device column | Dimensions: 160 mm x 3,160 mm x 149 mm Column height without foot: 3,100 mm Functions: Mounting and protection of light curtains and multiple light beam devices, Adjustable, 3 directions |