



the sensor people





Part no.: 544014 MLC500T30-300-IP Safety sensor/transmitter set

















Figure can vary

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Technical data

Basic data	
Series	MLC 500
Device type	Transmitter
Contains	2x BT-IP swivel mount
Application	Hand protection
Application	Tianu protection
Functions	
Functions	Range reduction Transmission channel changeover
Characteristic parameters	4 JEC/EN 61406
Type SIL	4 , IEC/EN 61496
SILCL	3 , IEC 61508
	3 , IEC/EN 62061
Mission time T _M	20 years , EN ISO 13849-1
Protective field data	
Resolution	30 mm
Protective field height	300 mm
Operating range	0 8 m
Optical data	
Synchronization	Optical between transmitter and receiver
Light source	LED , Infrared
LED light wavelength 940 nm	
Transmitted-signal shape	Pulsed
LED group	Exempt group in acc. with EN 62471:2008
Electrical data	
Protective circuit	Overvoltage protection
	Short circuit protected
Performance data	04.1/ DO 00 00.1/
Supply voltage U _B	24 V , DC , -20 20 %
Current consumption, max.	50 mA
Fuse	2 A semi time-lag
Inputs	
Number of digital switching inputs	1 Piece(s)
Switching inputs	
Туре	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC
Connection	
Number of connections	1 Piece(s)



Connection 1	
Type of connection	Cable with connector
Function	Machine interface
Cable length	15,000 mm
Sheathing material	PVC
Thread size	M12
Material	Metal
No. of pins	5 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
Mechanical data	
Dimension	500 mm 52.5 mm
Housing material	Metal , Aluminum
ens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	450 g
Housing color	Yellow, RAL 1021
Type of fastening	Swivel mount
Protective tube	
Material	PMMA, clear
Material of end caps	V4A stainless steel (1.4404)
Material of clamping cylinder	PA 6
Material of pressure-equalization membrane	PA 6
Cable gland material	PA 6
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Environmental data	
Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %
Certifications	
Degree of protection	IP 65 IP 66 IP 67 IP 69K
Protection class	III
Certifications	c CSA US c TÜV NRTL US S Mark TÜV Süd

50 m/s²

100 m/s²

US 6,418,546 B

Classification

US patents

Vibration resistance

Shock resistance



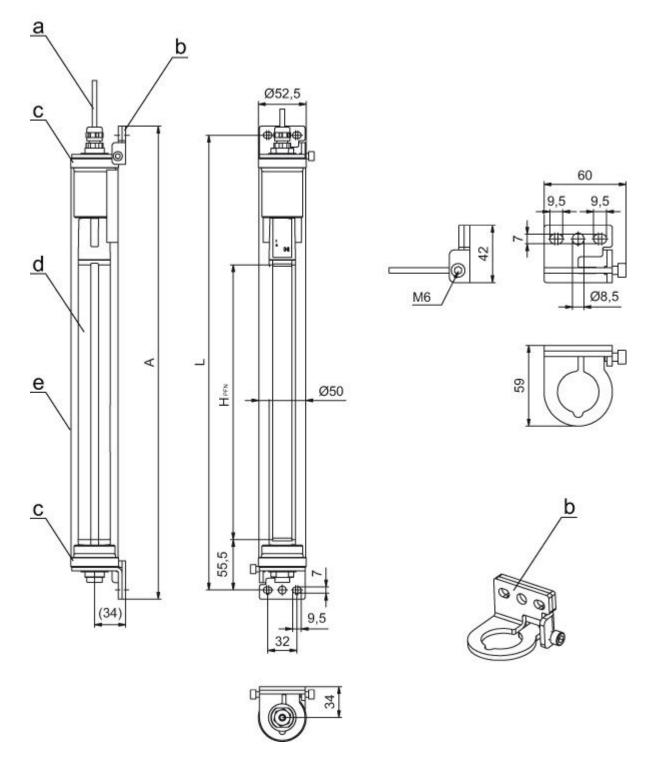
Customs tariff number	85365019	
eCl@ss 8.0	27272704	
eCl@ss 9.0	27272704	
ETIM 5.0	EC002549	
ETIM 6.0	EC002549	

Dimensioned drawings

All dimensions in millimeters



MLC safety light curtains pre-mounted in the IP protective tube



- a Connection cable
- b Mounting brackets for mounting
- c End caps, stainless steel V4A
- d MLC transmitter
- e IP protective tube
- A Total height incl. mounting brackets = 520 mm
- L Spacing of drilled holes for mounting brackets = 500 mm

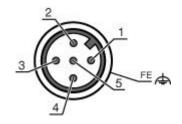
HPFN Effective protective field height = 300 mm



Electrical connection

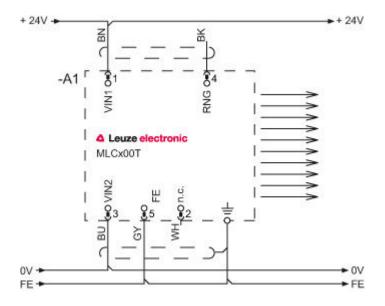
Connection 1		
Type of connection	Cable with connector	
Function	Machine interface	
Cable length	15,000 mm	
Sheathing material	PVC	
Cable color	Black	
Wire cross section		
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	
Connector housing	FE/SHIELD	

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black
5	FE/SHIELD	Gray



Circuit diagrams

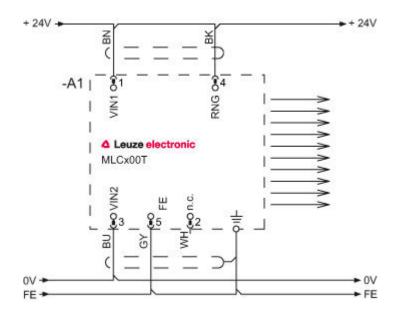
Transmission channel C1, reduced range



- 1 VIN1 = +24 V
- 3 VIN2 = 0 V
- 4 RNG = 0 V or open

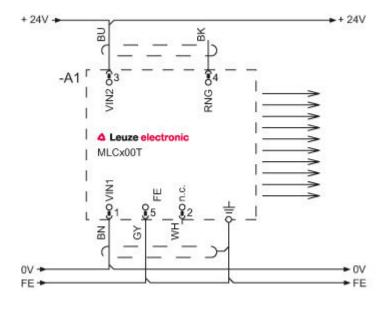


Transmission channel C1, standard range



- VIN1 = +24 V VIN2 = 0 V
- 3 RNG = +24 V

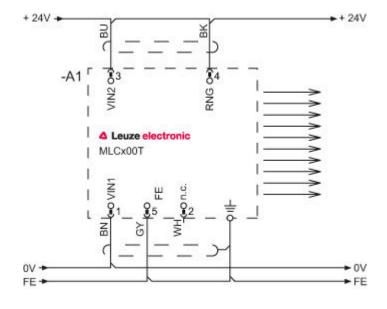
Transmission channel C2, reduced range



- VIN1 = 0 V
- 3
- VIN2 = +24 V RNG = 0 V or open



Transmission channel C2, standard range



- 1 VIN1 = 0 V
- 3 VIN2 = +24 V 4 RNG = +24 V
- **Operation and display**

LEDs

LED	Display	Meaning	
1	Off	Device switched off	
	Red, continuous light	Device error	
	Green, continuous light	Normal operation	
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4	
	Off	Transmission channel C1	
	Green, continuous light	Transmission channel C2	

Suitable receivers

Part no.	Designation	Article	Description
544021	MLC510R30-300-IP	receiver set	Resolution: 30 mm Protective field height: 300 mm Response time: 4 ms Connection: Cable with connector, M12, Metal, 5 -pin, 15,000 mm, PVC Function package: Basic

Part number code

Part designation: MLCxyy-za-hhhhei-ooo



MLC	Safety light curtain		
х	Series: 3: MLC 300 5: MLC 500		
уу	Function classes: 00: Transmitter 01: transmitter (AIDA) 02: Transmitter with test input 10: Basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: Standard receiver - EDM/RES selectable 30: Extended receiver - blanking/muting		
z	Device type: T: transmitter R: receiver		
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm		
hhhh Protective field height: 150 3000: from 150 mm to 3000 mm			
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest		
i	Interface (optional): /A: AS-i		
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating		

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

Accessories

Services

	Part no.	Designation	Article	Description
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Pa	Part no.	Designation	Article	Description
598	981046	CS40-S-140		Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.