



the sensor people





Part no.: 53800284 RSL445-M/CU429-5 Safety laser scanner









Figure can vary

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Technical data

RSL 400
Mobile danger zone guarding
Mobile side guarding Stationary access guarding
Stationary danger zone guarding
Measurement data output optimized for vehicle navigation
Data output, configurable
Dynamic contactor monitoring (EDM), selectable E-stop linkage
Four-field mode
Resolution, selectable Safe time delay, internal
3 , IEC/EN 61496
2 , IEC 61508
2 , IEC/EN 62061
d , EN ISO 13849-1
9E-08 per hour
20 years , EN ISO 13849-1
3 , EN ISO 13849
270 °
50 mm
Up to 100
50
2 Piece(s)
Up to 10
1.8 %
0 4.5 m
Up to 100
0 20 m
150 mm x 150 mm
10 %
Laser , Infrared
905 nm
1 . IEC/EN 60825-1:2007
1 , IEC/EN 60825-1:2007 Pulsed



Measurement data	
Detection range	0 50 m , Diffuse reflection > 90%
Diffuse reflection	20 %
Angular resolution	0.1 °
Distance resolution, radial	1 mm
Distance resolution, lateral	0.1 °
Systematic measurement error D _{meas} - D _{real}	min.: -20 mm typ.: -10 mm max.: 0 mm (Diffuse reflection: 1.8% retro-reflector Measurement range: 0.2 25 m)
Measurement value noise	10 mm , 1 σ (• Diffuse reflection: 1.8% 20% Measurement range: 0 9 m • Diffuse reflection: 20% retro-reflector Measurement range: 0 25 m)
Laser spot (H x W), 10 m	60 mm x 13 mm
Laser spot (H x W), 20 m	165 mm x 24 mm
Laser spot (H x W), 30 m	265 mm x 40 mm
Laser spot (H x W), 40 m	285 mm x 57 mm
Electrical data	
Protective circuit	Overvoltage protection
Performance data	
Supply voltage U _B	24 V , DC , -30 20 %
Current consumption (without load), max.	700 mA , (use power supply unit with 3 A)
Power consumption, max.	17 W , For 24 V, plus output load
Outputs	
Number of safety-related switching outputs (OSSDs)	4 Piece(s)
Safety-related switching outputs	
Туре	Safety-related switching output OSSD
Switching voltage high, min.	20.8 V
Switching voltage low, max.	2 V
Voltage type	DC
Safety-related switching output 1	
Assignment	Connection 1, gray wire
Switching element	Transistor , PNP
Safety-related switching output 2	
Assignment	Connection 1, pink wire
Switching element	Transistor , PNP
Safety-related switching output 3	·
Assignment	Connection 1, yellow/gray wire
Switching element	Transistor , PNP
Safety-related switching output 4	
Safety-related switching output 4 Assignment	Connection 1, pink/green wire

Service interface	
Туре	Bluetooth



Bluetooth	
Function	Configuration/parametering
Frequency band	2,400 2,483.5 MHz
Radiated transmitting power	Max. 4.5 dBm (2.82 mW), class 2
/pe	USB
USB	
Function	Configuration/parametering
Connection	USB 2.0 mini-B, socket
Transmission speed, max.	12 Mbit/s
Cable length	≤ 5m Longer cable lengths are possible using active cables.

Connection	
umber of connections	2 Piece(s)
Connection 1	
Type of connection	Cable
Function	Machine interface
Cable length	5,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	29 -wire
Wire cross section supply	1 mm²
Wire cross section signals	0.14 mm²
Connection 2	
Type of connection	Connector
Function	Data interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Cable properties	
Cable resistance, max.	15 Ω

Mechanical data	
Dimension (W x H x L)	140 mm x 149 mm x 140 mm
Housing material	Metal Plastic , Diecast zinc ,
Lens cover material	Plastic/PC
Net weight	3,000 g
Housing color	Yellow, RAL 1021
Type of fastening	Mounting plate Through-hole mounting Via optional mounting device

Operation and display		
Type of display	Alphanumerical display LED indicator	
Number of LEDs	6 Piece(s)	
Type of configuration	Software Sensor Studio	
Operational controls	Software Sensor Studio	



Environmental data		
Ambient temperature, operation	0 50 °C	
Ambient temperature, storage	-20 60 °C	
Relative humidity (non-condensing)	15 95 %	

Certifications	
Degree of protection	IP 65
Protection class	III , EN 61140
Certifications	TÜV Süd
Test procedure for EMC in accordance with standard	DIN 40839-1/3 EN 61496-1
Test procedure for oscillation in accordance with standard	EN 60068-2-6
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29
US patents	US 2016/0086469 A US 7,656,917 B US 7,696,468 B US 8,520,221 B

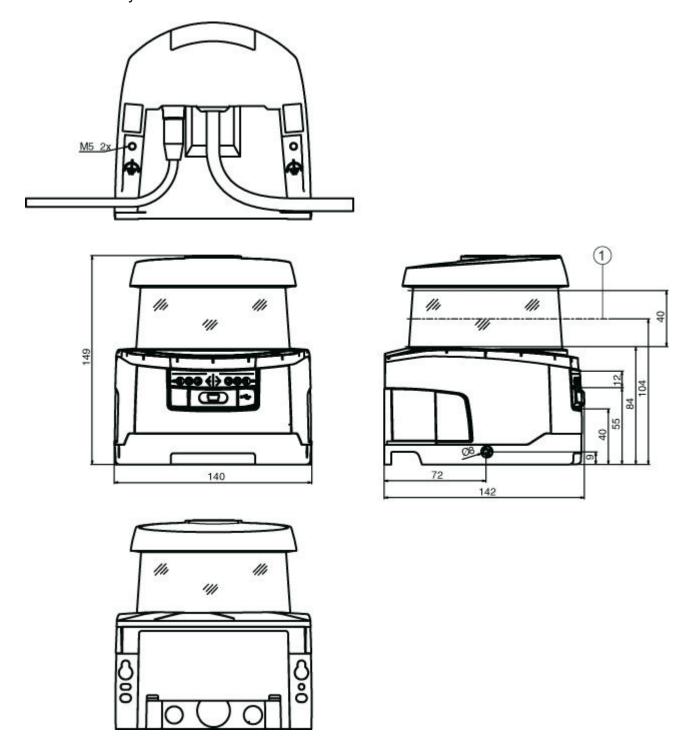
Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272705
eCl@ss 9.0	27272705
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters



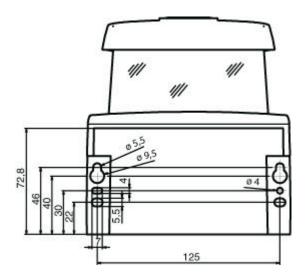
Dimensions safety laser scanner with connection unit



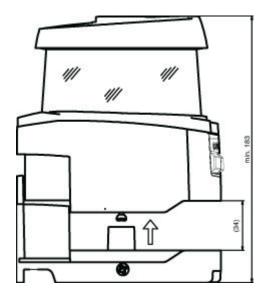
1 Scan level



Mounting dimensions safety laser scanner with connection unit

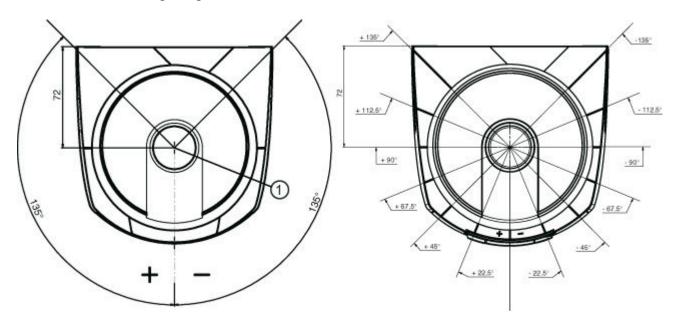


Minimum space requirements for installation and replacement of scanner unit





Dimensions of scanning range



¹ Reference point for distance measurement and protective field radius

Electrical connection

Connection 1	
Type of connection	Cable
Function	Machine interface
Cable length	5,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	29 -wire
Wire cross section	
Wire cross section supply	1 mm²
Wire cross section signals	0.14 mm²

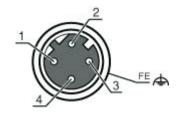
Conductor color	Conductor assignment
White	RES1
Brown	+24V
Green	EA1
Yellow	A1
Gray	OSSDA1
Pink	OSSDA2
Blue	GND / Ground
Red	MELD
Black	F1
Violet	F2
Gray Pink	F3
Blue Red	F4
Green White	F5



Conductor color	Conductor assignment			
Brown Green	SE1			
White Yellow	SE2			
Brown Yellow	A2			
Gray White	A3			
Brown Gray	A4			
Pink White	EA2			
Brown Pink	EA3			
Blue White	EA4			
Blue Brown	F6			
Red White	F7			
Brown Red	F8			
Black White	F9			
Black Brown	F10			
Gray Green	RES2			
Gray Yellow	OSSDB1			
Green Pink	OSSDB2			

Connection 2	
Type of connection	Connector
Function	Data interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connector housing	FE/SHIELD

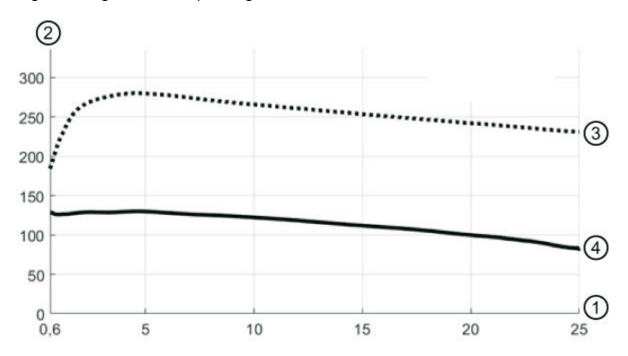
Pin	Pin assignment	Conductor color
1	TD+	Yellow
2	RD+	White
3	TD-	Orange
4	RD-	Blue
5		





Diagrams

Signal strength curves depending on the distance



- Object distance [m] Signal strength
- Retro-reflector film
- White surface

The figure shows a typical curve of the signal strength transmitted by the safety sensor as a function of the measured object distance and object diffuse reflection for the following boundary conditions:

• Angle of incidence of the laser beam: 0°

• Share of area of the light spot on the object: 100%

Operation and display

LEDs

LED	Display	Meaning	
1	Off	Device switched off	
	Red, continuous light	OSSD off	
	Red, flashing	Error	
	Green, continuous light	OSSD on	
2	Off	RES deactivated or RES activated and released	
	Yellow, flashing	Protective field occupied	
	Yellow, continuous light	RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable	
3	Off	Free warning field	
	Blue, continuous light	Warning field interrupted	
4	Off	Free warning field	
	Blue, continuous light	Warning field interrupted	
5	Off	RES deactivated or RES activated and released	
	Yellow, flashing	Protective field occupied	
	Yellow, continuous light	RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable	
6	Off	Device switched off	
	Red, continuous light	OSSD off	



LED	Display	Meaning
	Red, flashing	Error
	Green, continuous light	OSSD on

Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

WARNING! INVISIBLE LASER RADIATION - LASER CLASS 1

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 1** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

Connection technology - Interconnection cables

Part no.	Designation	Article	Description
50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
53800134	BT840M	Mounting bracket	Application: Mounting on chamfered 90° corner Dimensions: 84.9 mm x 72 mm x 205.2 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal

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Mounting

	Part no.	Designation	Article	Description
7	53800131	BTP800M	Loop guard	Dimensions: 160 mm x 169 mm Color: Black Material: Metal

Services

Part no.	Designation	Article	Description
S981051	CS40-I-141	Safety inspection "Safety laser scanners"	Details: Checking of a safety laser scanner application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981047	CS40-S-141	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 3 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.