



Part no.: 53800281
RSL425-L/CU416-300-WPU
Safety laser scanner



Figure can vary

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- Dimensioned drawings
- Electrical connection
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Technical data

Basic data	
Series	RSL 400
Application	Stationary danger zone guarding Mobile danger zone guarding Mobile side guarding Stationary access guarding
Special design	
Special design	Measurement data output optimized for vehicle navigation
Functions	
Functions	E-stop linkage Dynamic contactor monitoring (EDM), selectable Resolution, selectable Four-field mode
Characteristic parameters	
Type	3, IEC/EN 61496
SIL	2, IEC 61508
SILCL	2, IEC/EN 62061
Performance Level (PL)	d, EN ISO 13849-1
PFH _D	9E-08 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	3, EN ISO 13849
Protective field data	
Scanning angle	270 °
Minimum adjustable range	50 mm
Number of field pairs, reversible	10
Number of quads, reversible	10
Number of protective functions	1 Piece(s)
Number of independent sensor configurations	1
Diffuse reflection, min.	1.8 %
Operating range	0 ... 6.25 m
Warning field data	
Number of field pairs	10
Operating range	0 ... 20 m
Object size	150 mm x 150 mm
Diffuse reflection, min.	10 %
Optical data	
Light source	Laser, Infrared
Laser light wavelength	905 nm
Laser class	1, IEC/EN 60825-1:2007
Transmitted-signal shape	Pulsed
Repetition frequency	90 kHz
Measurement data	

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Detection range	0 ... 50 m, Diffuse reflection > 90%
Diffuse reflection	20 %
Angular resolution	0.1 °
Distance resolution, radial	1 mm
Distance resolution, lateral	0.1 °
Systematic measurement error $D_{meas} - D_{real}$	min.: -20 mm typ.: -10 mm max.: 0 mm (Diffuse reflection: 1.8% ... retro-reflector Measurement range: 0.2 ... 25 m)
Measurement value noise	10 mm, 1 σ (• Diffuse reflection: 1.8% ... 20% Measurement range: 0 ... 9 m • Diffuse reflection: 20% ... retro-reflector Measurement range: 0 ... 25 m)
Laser spot (H x W), 10 m	60 mm x 13 mm
Laser spot (H x W), 20 m	165 mm x 24 mm
Laser spot (H x W), 30 m	265 mm x 40 mm
Laser spot (H x W), 40 m	285 mm x 57 mm

Electrical data

Protective circuit	Overvoltage protection
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Performance data

Supply voltage U_B	24 V, DC, -30 ... 20 %
Current consumption (without load), max.	700 mA, (use power supply unit with 3 A)
Power consumption, max.	17 W, For 24 V, plus output load

Outputs

Number of safety-related switching outputs (OSSDs)	2 Piece(s)
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Safety-related switching outputs

Type	Safety-related switching output OSSD
Switching voltage high, min.	20.8 V
Switching voltage low, max.	2 V
Voltage type	DC

Safety-related switching output 1

Assignment	Connection 1, pin 5
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin 6
Switching element	Transistor, PNP

Service interface

Type	Bluetooth
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Bluetooth

Function	Configuration/parametering
Frequency band	2,400 ... 2,483.5 MHz
Radiated transmitting power	Max. 4.5 dBm (2.82 mW), class 2

Type	USB
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USB

Function	Configuration/parametering
Connection	USB 2.0 mini-B, socket
Transmission speed, max.	12 Mbit/s
Cable length	≤ 5m Longer cable lengths are possible using active cables.

Connection	
Number of connections	2 Piece(s)
Connection 1	
Type of connection	Cable with connector
Function	Machine interface
Cable length	300 mm
Sheathing material	PVC
Cable color	Black
Wire cross section supply	1 mm ²
Wire cross section signals	0.14 mm ²
Thread size	M30
Type	Male
Material	Plastic
No. of pins	16 -pin
Connection 2	
Type of connection	Connector
Function	Data interface
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Cable properties	
Cable resistance, max.	15 Ω
Mechanical data	
Dimension (W x H x L)	140 mm x 149 mm x 140 mm
Housing material	Metal Plastic, Diecast zinc,
Lens cover material	Plastic/PC
Net weight	3,000 g
Housing color	Yellow, RAL 1021
Type of fastening	Via optional mounting device Through-hole mounting Mounting plate
Operation and display	
Type of display	LED indicator Alphanumerical display
Number of LEDs	3 Piece(s)
Type of configuration	Software Sensor Studio
Operational controls	Software Sensor Studio
Environmental data	
Ambient temperature, operation	0 ... 50 °C
Ambient temperature, storage	-20 ... 60 °C
Relative humidity (non-condensing)	15 ... 95 %
Certifications	
Degree of protection	IP 65
Protection class	III, EN 61140

Certifications	TÜV Süd
Test procedure for EMC in accordance with standard	DIN 40839-1/3 EN 61496-1
Test procedure for oscillation in accordance with standard	EN 60068-2-6
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29
US patents	US 7,696,468 B US 8,520,221 B US 7,656,917 B US 2016/0086469 A

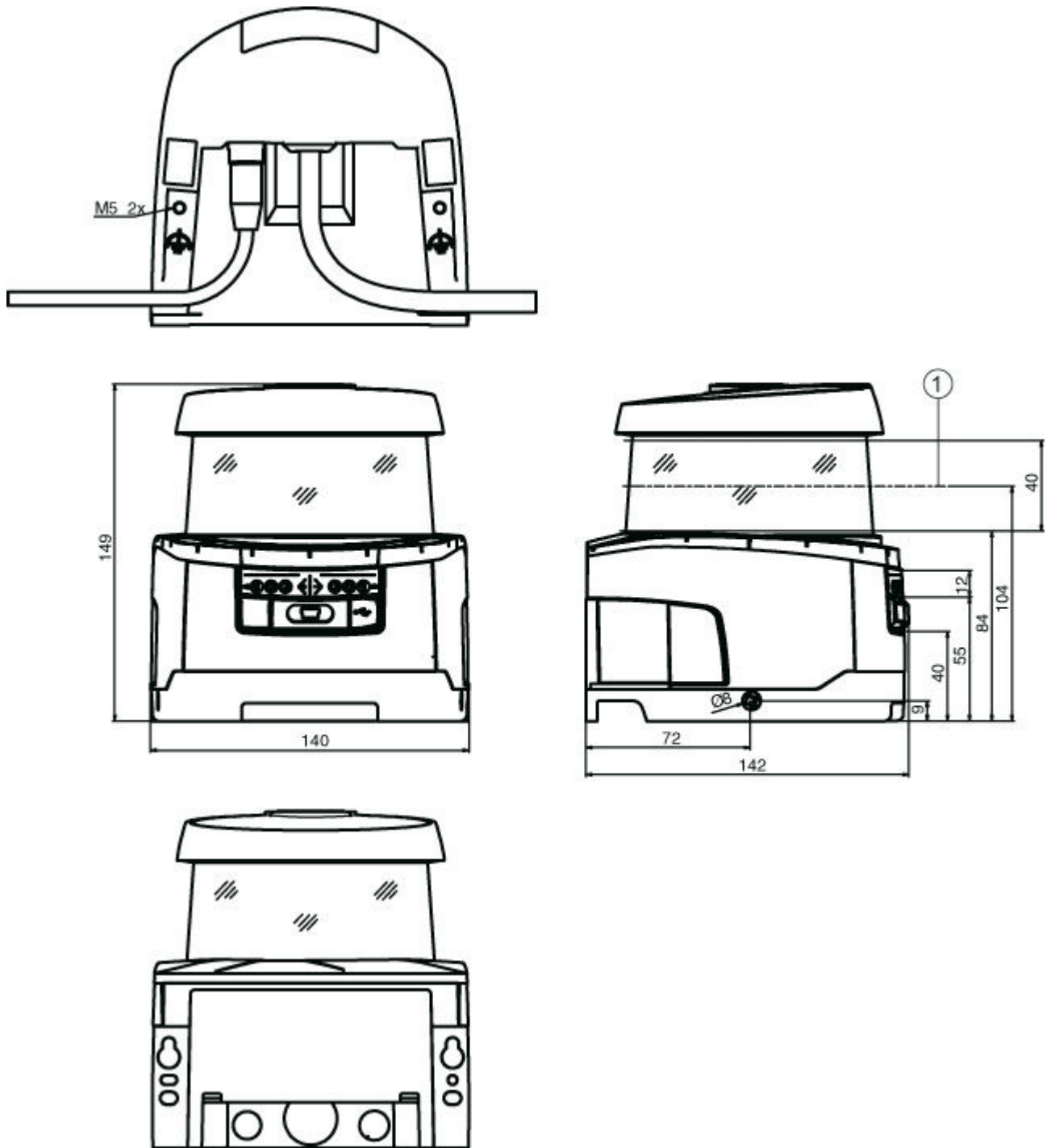
Classification

eCl@ss 8.0	27272705
eCl@ss 9.0	27272705
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

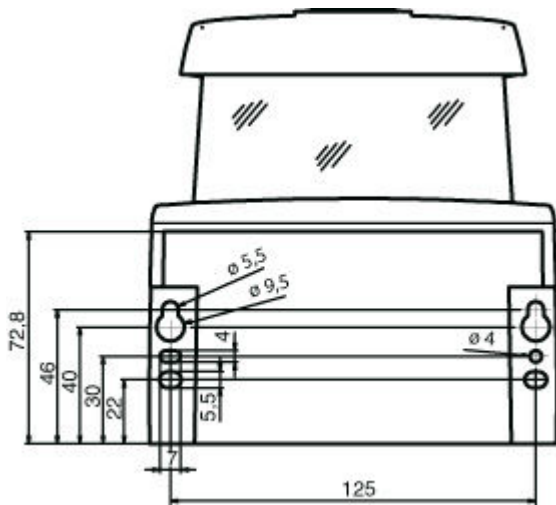
All dimensions in millimeters

Dimensions safety laser scanner with connection unit

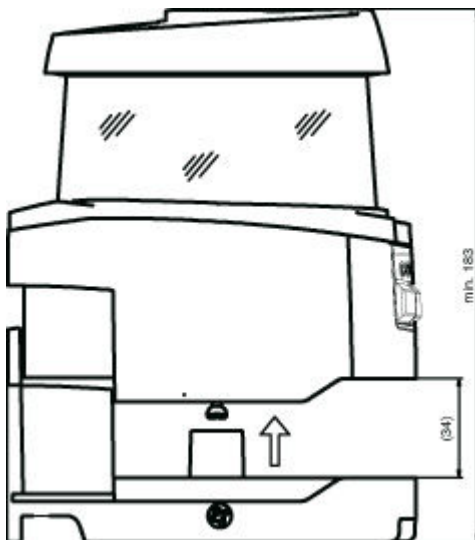


1 Scan level

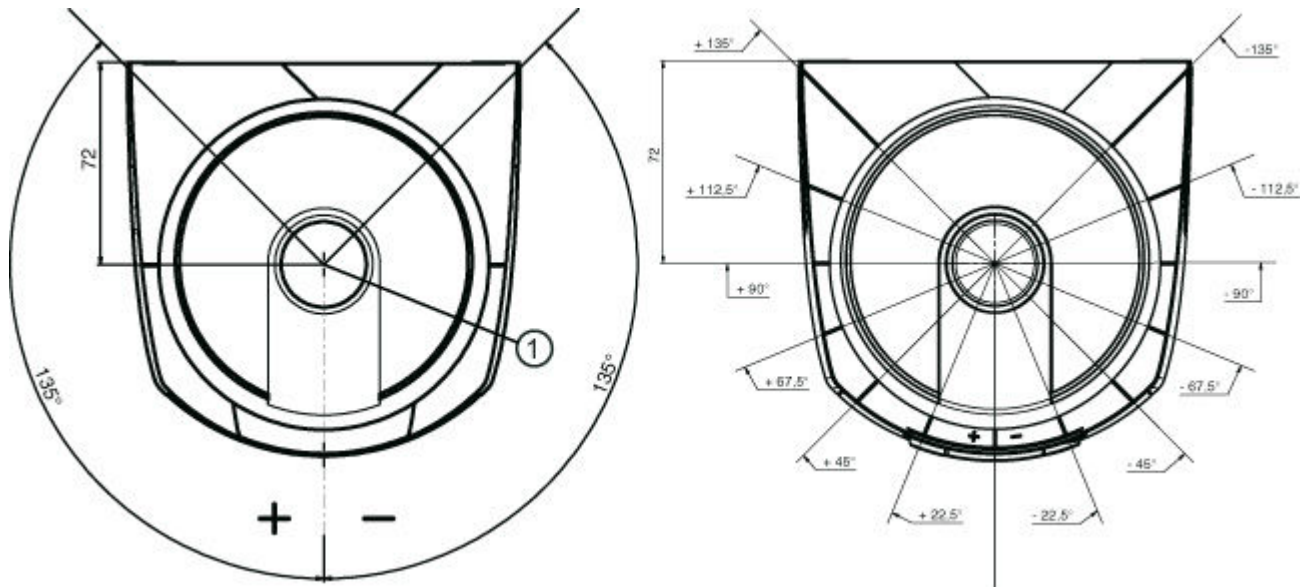
Mounting dimensions safety laser scanner with connection unit



Minimum space requirements for installation and replacement of scanner unit



Dimensions of scanning range

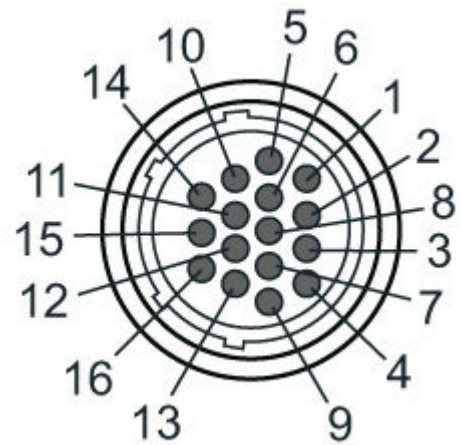


1 Reference point for distance measurement and protective field radius

Electrical connection

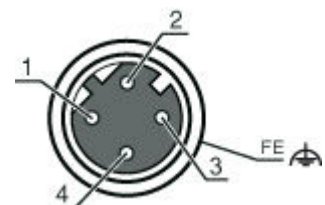
Connection 1	
Type of connection	Cable with connector
Function	Machine interface
Cable length	300 mm
Sheathing material	PVC
Cable color	Black
Wire cross section	
Wire cross section supply	1 mm ²
Wire cross section signals	0.14 mm ²
Thread size	M30
Type	Male
Material	Plastic
No. of pins	16 -pin
Encoding	
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	RES1	White
2	+24V	Brown
3	EA1	Green
4	A1	Yellow
5	OSSDA1	Gray
6	OSSDA2	Pink
7	GND / Ground	Blue
8	MELD	Red
9	F1	Black
10	F2	Violet
11	F3	Pink Gray
12	F4	Blue Red
13	F5	Green White
14	SE1	Green Brown
15	SE2	Yellow White
16	A2	Brown Yellow



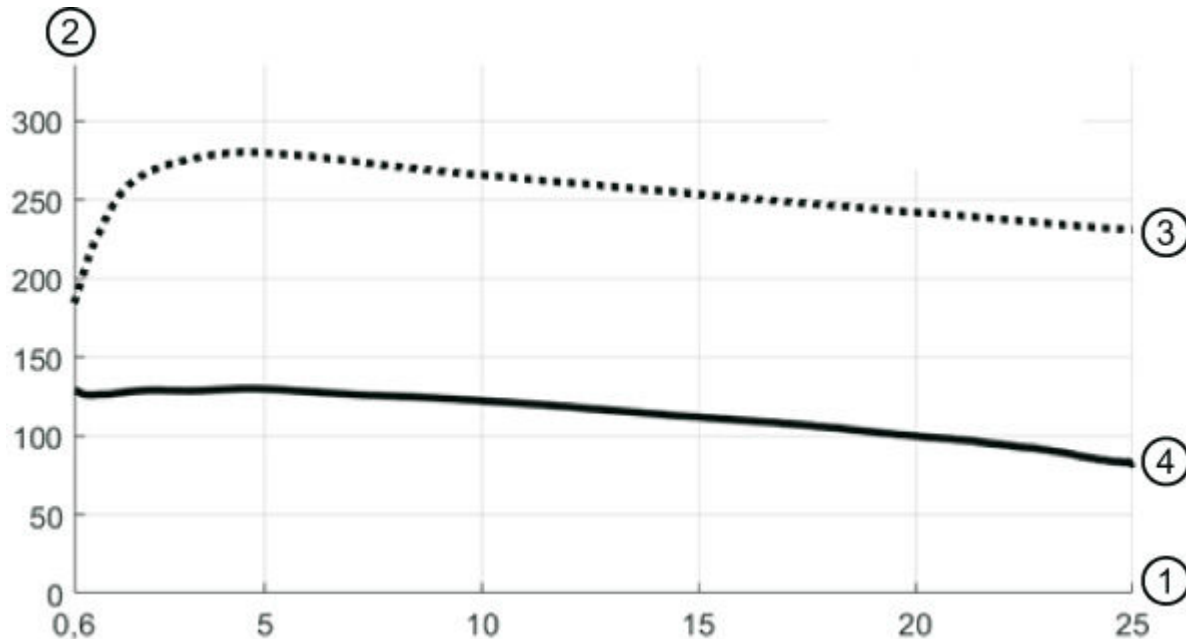
Connection 2	
Type of connection	Connector
Function	Data interface
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	TD+	Yellow
2	RD+	White
3	TD-	Orange
4	RD-	Blue
5		



Diagrams

Signal strength curves depending on the distance



- 1 Object distance [m]
- 2 Signal strength
- 3 Retro-reflector film
- 4 White surface

The figure shows a typical curve of the signal strength transmitted by the safety sensor as a function of the measured object distance and object diffuse reflection for the following boundary conditions:

- Angle of incidence of the laser beam: 0°
- Share of area of the light spot on the object: 100%

Operation and display

LEDs

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off
	Red, flashing	Error
	Green, continuous light	OSSD on
2	Off	RES deactivated or RES activated and released
	Yellow, flashing	Protective field occupied
	Yellow, continuous light	RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable
3	Off	Free warning field
	Blue, continuous light	Warning field interrupted
4	Off	Four field mode: warning field 3 free
	Blue, continuous light	Four field mode: warning field 3 interrupted
5	Yellow, flashing	Four field mode: warning field 2 interrupted

Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.




WARNING! INVISIBLE LASER RADIATION – LASER CLASS 1

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 1** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

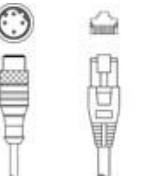
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
There are no user-serviceable parts inside the device.
Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

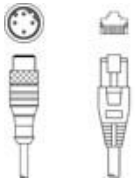
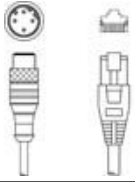
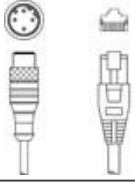
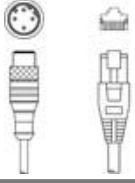
Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50137263	KD S-M30-16A-V1-050	Connection cable	Connection 1: Connector, M30, Axial, Female, 16 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PVC
	50137264	KD S-M30-16A-V1-100	Connection cable	Connection 1: Connector, M30, Axial, Female, 16 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC
	50137265	KD S-M30-16A-V1-250	Connection cable	Connection 1: Connector, M30, Axial, Female, 16 -pin Connection 2: Open end Shielded: Yes Cable length: 25,000 mm Sheathing material: PVC



Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50135080	KSS ET-M12-4A-RJ45-A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

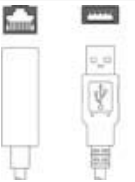

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	Part no.	Designation	Article	Description
	50135081	KSS ET-M12-4A-RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A-RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A-RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135084	KSS ET-M12-4A-RJ45-A-P7-300	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

Connection technology - Connectors






	Part no.	Designation	Article	Description
	50137262	D U-M30-16A-M	Connector	Connection: Connector, M30, Axial, Female, 16 -pin
	50137261	S U-M30-16A-M	Connector	Connection: Connector, M30, Axial, Male, 16 -pin

Connection technology - Adapters


	Part no.	Designation	Article	Description
	50134949	KDS ET-RJ45-A-USB3-A-P4-000	Adapter cable	Suitable for: Ethernet Number of connections: 2 Piece(s) Connection 1: RJ45 Connection 2: USB
	50134656	RSL400 M12 Adapter	Adapter	Application: Permanent installation on the Ethernet port of the RSL400 connection unit, for simple connection of an Ethernet cable to the front of the device. Number of connections: 2 Piece(s) Connection 1: Connector, M12, D-coded, 4 -pin Connection 2: Connector, M12, D-coded, 4 -pin Dimensions: 20 mm x 90.5 mm x 40 mm Color: Black

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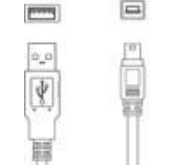
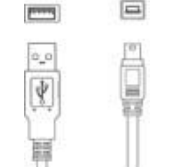
Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	53800134	BT840M	Mounting bracket	Application: Mounting on chamfered 90° corner Dimensions: 84.9 mm x 72 mm x 205.2 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal
	53800135	BT856M	Mounting bracket	Application: Mounting on non-chamfered 90° corner Dimensions: 119 mm x 72 mm x 233.5 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal
	53800138	BTF815-30M	Mounting bracket	Application: Bracket for floor mounting Dimensions: 217 mm x 512 mm x 295 mm Scan level height, adjustable: 75 ... 375 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal
	53800132	BTF815M	Mounting bracket	Application: Mounting bracket for floor mounting Dimensions: 186 mm x 120 mm x 288 mm Scan level height: 150 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal
	53800133	BTF830M	Mounting bracket	Application: Mounting bracket for floor mounting Dimensions: 186 mm x 275 mm x 288 mm Scan level height: 300 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal


Mounting technology - Other

	Part no.	Designation	Article	Description
	53800130	BTU800M	Mounting system	Dimensions: 54.5 mm x 90 mm x 192 mm Color: Black Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal



Start-up/diagnosis

	Part no.	Designation	Article	Description
	547822	AC-MSI-USB	Accessories set	Connection 1: USB Connection 2: USB Cable length: 3,000 mm Sheathing material: PUR
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC



Mounting

	Part no.	Designation	Article	Description
	53800131	BTP800M	Loop guard	Dimensions: 160 mm x 169 mm Color: Black Material: Metal

General

	Part no.	Designation	Article	Description
	430400	RS4-clean-Set1	Cleaning set	Number of cleaning cloths: 40 Piece(s) Content of cleaning fluid: 150 ml
	430410	RS4-clean-Set2	Cleaning set	Number of cleaning cloths: 120 Piece(s) Content of cleaning fluid: 1,000 ml

Services

	Part no.	Designation	Article	Description
	S981051	CS40-I-141	Safety inspection "Safety laser scanners"	Details: Checking of a safety laser scanner application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981047	CS40-S-141	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 3 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.