



the sensor people





Part no.: 50141549 BCL 308i R1 M 102 P Stationary bar code reader









Figure can vary

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- Dimensioned drawings
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Technical data

Basic data	
Series	BCL 300i
Functions	
Functions	Reference code comparison AutoConfig AutoReflAct Code fragment technology LED indicator AutoControl Alignment mode
Characteristic parameters	
Characteristic parameters MTTF	110 years
WIIIF	110 years
Read data	
Code types, readable	Code 128 Codabar 2/5 Interleaved GS1 Databar Limited UPC GS1 Databar Expanded Code 39 Code 93 EAN 8/13 GS1 Databar Omnidirectional
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Optical data Reading distance	60 320 mm
Optical data Reading distance Light source	60 320 mm Laser, Red
Reading distance Light source	
Reading distance	Laser, Red
Reading distance Light source Laser light wavelength	Laser, Red 655 nm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape	Laser, Red 655 nm 2, IEC/EN 60825-1:2007
Reading distance Light source Laser light wavelength Laser class	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines)	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s)
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 200 mm	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm 45 mm
Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm Electrical data Protective circuit	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm 45 mm



Inputs/outputs selectable	
Output current, max.	60 mA
Number of inputs/outputs selectable	2 Piece(s)
Input current, max.	8 mA

terface		
уре	Ethernet	
Ethernet		
Architecture	Client Server	
Address assignment	DHCP Manual address assignment	
Transmission speed	10 Mbit/s 100 Mbit/s	
Function	Process	
Switch functionality	Integrated	
Transmission protocol	TCP/IP , UDP	

Service interface		
Туре	USB	
USB		
Function	Configuration via software Service	

onnection		
umber of connections	1 Piece(s)	
Connection 1		
Type of connection	Plug connector	
Function	Service interface BUS IN BUS OUT Data interface Connection to device PWR / SW IN/OUT	
No. of pins	32 -pin	
Туре	Male	

Mechanical data	
Design	Cubic
Dimension (W x H x L)	95 mm x 44 mm x 68 mm
Housing material	Metal, Diecast aluminum
Lens cover material	Plastic
Net weight	270 g
Housing color	Red Black
Type of fastening	Fastening on back Dovetail grooves Via optional mounting device

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser



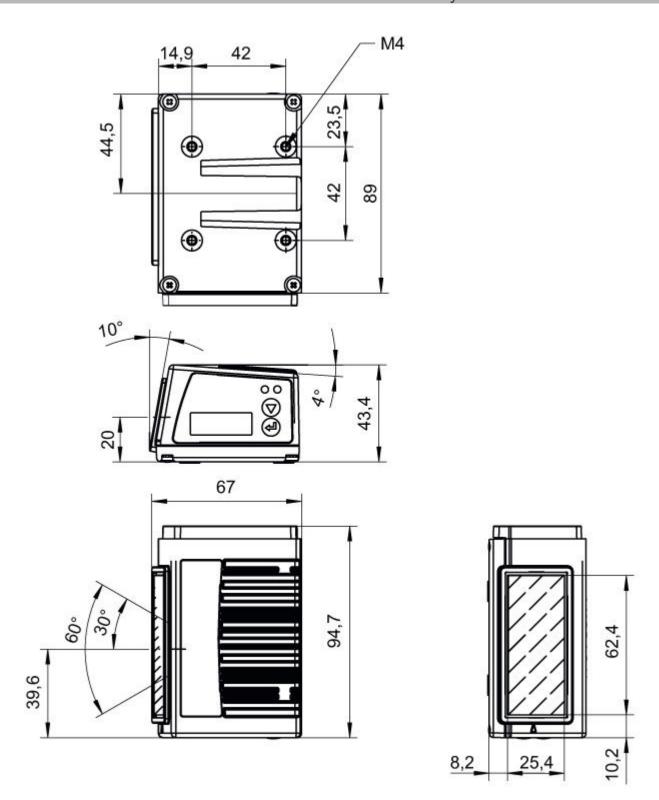
Environmental data		
Ambient temperature, operation	0 40 °C	
Ambient temperature, storage	-20 70 °C	
Relative humidity (non-condensing)	0 90 %	

Certifications	
Degree of protection	IP 65
Protection class	III
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, 3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification		
eCl@ss 8.0	27280102	
eCl@ss 9.0	27280102	
ETIM 5.0	EC002550	
ETIM 6.0	EC002550	

Dimensioned drawings

All dimensions in millimeters



Electrical connection

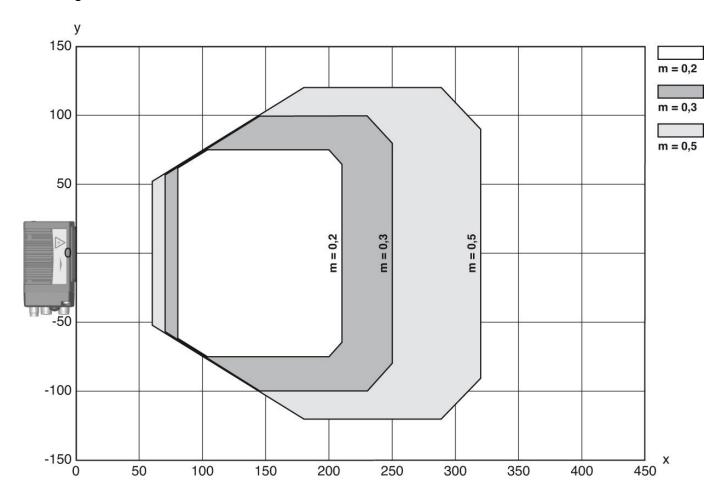
Connection 1	
Type of connection	Plug connector



Connection 1	
Function	Service interface BUS IN BUS OUT Data interface Connection to device PWR / SW IN/OUT
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



- Reading field distance [mm] Reading field width [mm]

Operation and display

LEDs

LEC)	Display	Meaning
1	PWR	Green, flashing	Device ok, initialization phase



LED	Display		Meaning		
		Green, continuous light	Device OK		
		Green, briefly off - on	Reading successful		
		green, briefly off - briefly red - on	Reading not successful		
		Orange, continuous light	Service mode		
		Red, flashing	Device OK, warning set		
		Red, continuous light	Error, device error		
2	BUS	Green, flashing	Initialization		
		Green, continuous light	Bus operation ok		
		Red, flashing	Communication error		
		Red, continuous light	Bus error		

Part number code

Part designation: BCL XXXX YYZ AAA BB

BCL	Operating principle: BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit: 100: lateral 102: front
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.



WARNING! LASER RADIATION - LASER CLASS 2

Never look directly into the beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
 period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132077	KD U-M12-5A- V1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5-pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50132080	KD U-M12-5A- V1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC

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Part no.	Designation	Article	Description
50132432	KD U-M12-5A- V1-300	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 30,000 mm Sheathing material: PVC
50135073	KS ET-M12-4A- P7-020	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50135074	KS ET-M12-4A- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135075	KS ET-M12-4A- P7-100	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50135076	KS ET-M12-4A- P7-150	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135077	KS ET-M12-4A- P7-300	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
O	50106905	KB ET-30000-SSA	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR
₩ •••	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
•	50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR



	Part no.	Designation	Article	Description
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50137079	KSS ET-M12-4A- M12-4A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50137080	KSS ET-M12-4A- M12-4A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
_	50135080	KSS ET-M12-4A- RJ45-A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
1	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A- RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
ъ	50135083	KSS ET-M12-4A- RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135084	KSS ET-M12-4A- RJ45-A-P7-300	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

Connection technology - Connectors

	Part no.	Designation	Article	Description
*	50108991	D-ET1	Connector	Suitable for interface: Ethernet Connection: RJ45



	Part no.	Designation	Article	Description
•	50020501	KD 095-5A	Connector	Connection: Connector, M12, Axial, Female, A-coded, 5 -pin
	50112155	S-M12A-ET	Connector	Suitable for interface: Ethernet Connection: Connector, M12, Axial, Male, D-coded, 4 -pin

Connection technology - Terminal boxes

	Part no.	Designation	Article	Description
6	50131255 *	ME 308 103	Connection unit	Suitable for: BCL 308i Suitable for interface: Ethernet Number of connections: 4 Piece(s) Connection: Cable with connector, M12, 900 mm
6	50131254 *	ME 308 104	Connection unit	Suitable for: BCL 308i Suitable for interface: Ethernet Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 900 mm
	50116466 *	MK 308	Connection unit	Suitable for: BCL 308i Suitable for interface: Ethernet Number of connections: 4 Piece(s) Connection: Terminal
300	50114823 *	MS 308	Connection unit	Suitable for: BCL 308i Suitable for interface: Ethernet Number of connections: 4 Piece(s) Connection: Connector, M12

Necessary accessories, please order separately

Connection technology - Adapters

Part no.	Designation	Article	Description
50109832	KDS ET-M12 / RJ45 W-4P	Adapter	Suitable for: Ethernet Number of connections: 2 Piece(s) Connection 1: Connector, M12, Angled, Female, D-coded, 4 -pin Connection 2: RJ45

Mounting technology - Mounting brackets

Part r	no. Designation	Article	Description
501214	33 BT 300 W	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

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Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121434	BT 300 - 1	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable Material: Metal
50027375	BT 56	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 16 mm rod, For 18 mm rod, For 20 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting Material: Metal

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

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