



Part no.: 50140148

PRK412B/2

Polarized retro-reflective photoelectric sensor



Figure can vary

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Technical data

Basic data	
Series	412B
Operating principle	Reflection principle
Optical data	
Operating range	Guaranteed operating range
Operating range	0.02 ... 1.8 m , With reflector TK(S) 100x100
Operating range limit	Typical operating range
Operating range limit	0.02 ... 2.3 m , With reflector TK(S) 100x100
Light source	LED , Red
LED light wavelength	660 nm
LED group	Exempt group (in acc. with EN 62471)
Transmitted-signal shape	Pulsed
Electrical data	
Protective circuit	Polarity reversal protection Short circuit protected
Performance data	
Supply voltage U_B	10 ... 36 V , DC , Incl. residual ripple
Residual ripple	0 ... 20 % , From U_B
Open-circuit current	0 ... 15 mA
Outputs	
Number of digital switching outputs	1 Piece(s)
Switching outputs	
Voltage type	DC
Switching current, max.	200 mA
Switching output 1	
Switching element	Transistor , NPN
Switching principle	Light switching
Timing	
Switching frequency	1,000 Hz
Response time	0.5 ms
Readiness delay	20 ms
Connection	
Connection 1	
Type of connection	Cable
Function	Signal OUT Voltage supply
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	3 -wire
Wire cross section	0.34 mm ²
Mechanical data	
Thread size	M12 x 1 mm

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Dimension (Ø x L)	12 mm x 51 mm
Housing material	Metal , Chromed brass
Lens cover material	Glass
Net weight	100 g
Housing color	Silver

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-25 ... 55 °C
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Certifications

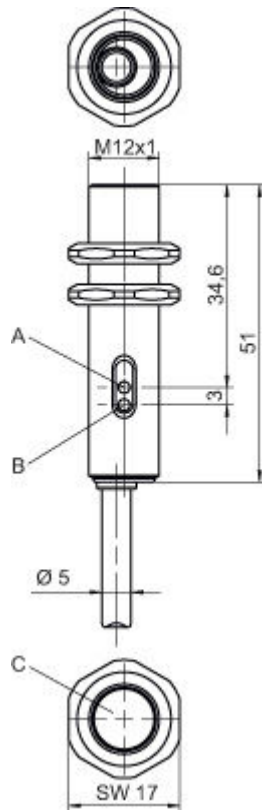
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	85365019
eCl@ss 8.0	27270902
eCl@ss 9.0	27270902
ETIM 5.0	EC002717

Dimensioned drawings

All dimensions in millimeters



A Green LED
B Yellow LED
C Optical axis

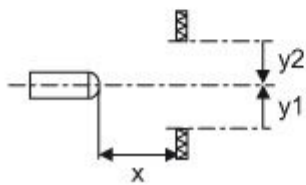
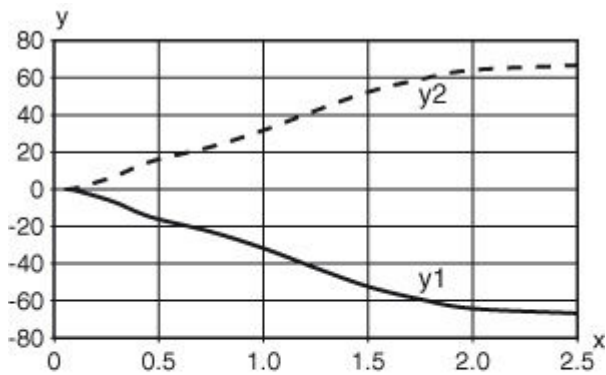
Electrical connection

Connection 1	
Type of connection	Cable
Function	Signal OUT Voltage supply
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	3 -wire
Wire cross section	0.34 mm ²

Conductor color	Conductor assignment
Brown	V+
Black	OUT 1
Blue	GND

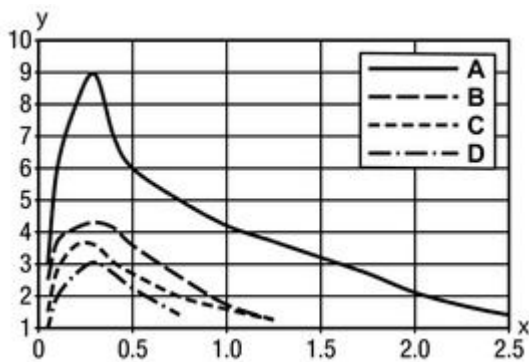
Diagrams

Typ. response behavior



x Distance [m]
y Misalignment [mm]

Typ. function reserve



x Distance [m]
y Function reserve
A TKS 100x100
B TKS 40x60
C MTKS 50x50.1
D Film REF 4-A-50x50

Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Function reserve

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LED	Display	Meaning
2	Yellow, continuous light	Switching output/switching state active

Reflectors & reflective tapes

	Part no.	Designation	Operating range/ Operating range limit	Description
	50117583	MTKS 50x50.1	0.015 ... 1 m 0.015 ... 1.3 m	Design: Rectangular Reflective surface: 50 mm x 50 mm Triple reflector size: 1.2 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50108300	REF 4-A-50x50	0.08 ... 0.6 m 0.08 ... 0.8 m	Design: Rectangular Reflective surface: 50 mm x 50 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive
	50024127	TK 82.2	0.05 ... 1.6 m 0.05 ... 2 m	Design: Round Triple reflector size: 4 mm Reflection surface diameter: 79 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50022816	TKS 100X100	0.02 ... 1.8 m 0.02 ... 2.3 m	Design: Rectangular Reflective surface: 96 mm x 96 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50081283	TKS 20X40	0.02 ... 0.5 m 0.02 ... 0.65 m	Design: Rectangular Reflective surface: 16 mm x 38 mm Triple reflector size: 2.3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50023525	TKS 30X50	0.02 ... 0.65 m 0.02 ... 0.85 m	Design: Rectangular Reflective surface: 27 mm x 44 mm Triple reflector size: 3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50040820	TKS 40X60	0.02 ... 1 m 0.02 ... 1.3 m	Design: Rectangular Reflective surface: 37 mm x 56 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive

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Part number code

Part designation: AAA412BGG.H/ii-K

AAA412B	Operating principle / construction: LS412B: throughbeam photoelectric sensor transmitter LE412B: throughbeam photoelectric sensor receiver ET412B: energetic diffuse reflection sensor PRK412B: retro-reflective photoelectric sensor with polarization filter
GG	Light source: n/a: LED L2: laser class 2
H	Operating range adjustment: 1: 270° potentiometer
ii	Switching output / function / OUT1OUT2 (OUT1 = pin 4, OUT2 = pin 2): 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching D: deactivation input (deactivation with low signal) X: pin not used
K	Electrical connection: n/a: cable, standard length 2000 mm, 3-wire M12: M12 connector, 4-pin (plug)

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Accessories

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50113549	BT D12M.5	Mounting bracket	Diameter, inner: 12 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

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Standard reflectors

	Part no.	Designation	Article	Description
	50081283	TKS 20X40	Reflector	Design: Rectangular Reflective surface: 16 mm x 38 mm Triple reflector size: 2.3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50040820	TKS 40X60	Reflector	Design: Rectangular Reflective surface: 37 mm x 56 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive

Reflective tapes for standard applications

	Part no.	Designation	Article	Description
	50108300	REF 4-A-50x50	Reflective tape	Design: Rectangular Reflective surface: 50 mm x 50 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive