



**Part no.: 50140142**  
**PRK412B/4X-M12**  
**Polarized retro-reflective photoelectric sensor**



Figure can vary

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## Technical data

<b>Basic data</b>	
Series	412B
Operating principle	Reflection principle
<b>Optical data</b>	
Operating range	Guaranteed operating range
Operating range	0.02 ... 1.8 m , With reflector TK(S) 100x100
Operating range limit	Typical operating range
Operating range limit	0.02 ... 2.3 m , With reflector TK(S) 100x100
Light source	LED , Red
LED light wavelength	660 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
<b>Electrical data</b>	
Protective circuit	Polarity reversal protection Short circuit protected
<b>Performance data</b>	
Supply voltage $U_B$	10 ... 36 V , DC , Incl. residual ripple
Residual ripple	0 ... 20 % , From $U_B$
Open-circuit current	0 ... 15 mA
<b>Outputs</b>	
Number of digital switching outputs	1 Piece(s)
<b>Switching outputs</b>	
Voltage type	DC
Switching current, max.	200 mA
<b>Switching output 1</b>	
Switching element	Transistor , PNP
Switching principle	Light switching
<b>Timing</b>	
Switching frequency	1,000 Hz
Response time	0.5 ms
Readiness delay	20 ms
<b>Connection</b>	
<b>Connection 1</b>	
Type of connection	Connector
Function	Signal OUT Voltage supply
Thread size	M12
Type	Male
Material	Metal
No. of pins	4 -pin
Encoding	A-coded
<b>Mechanical data</b>	
Thread size	M12 x 1 mm

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Dimension (Ø x L)	12 mm x 60 mm
Housing material	Metal , Chromed brass
Lens cover material	Glass
Net weight	20 g
Housing color	Silver

**Operation and display**

Type of display	LED
Number of LEDs	2 Piece(s)

**Environmental data**

Ambient temperature, operation	-25 ... 55 °C
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**Certifications**

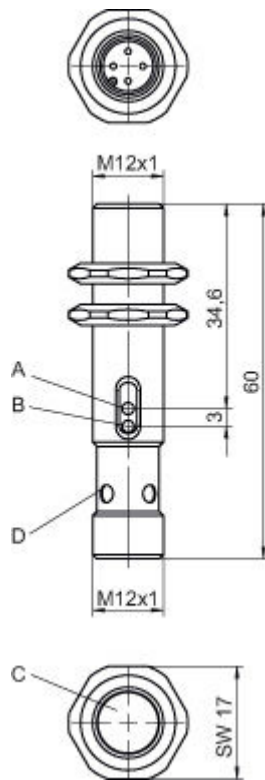
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

**Classification**

Customs tariff number	85365019
eCl@ss 8.0	27270902
eCl@ss 9.0	27270902
ETIM 5.0	EC002717

## Dimensioned drawings

All dimensions in millimeters

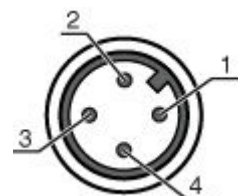


- A Green LED
- B Yellow LED
- C Optical axis
- D Yellow LED

## Electrical connection

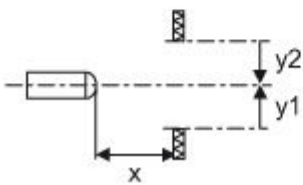
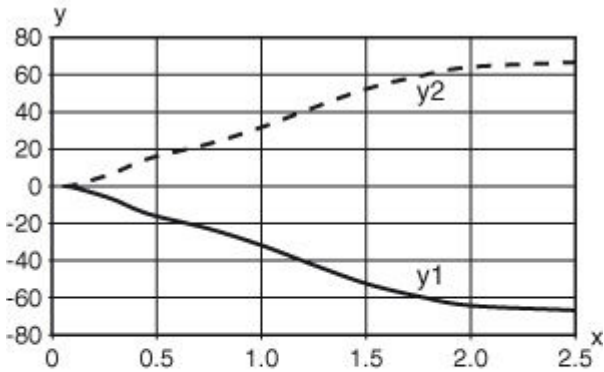
Connection 1	
Type of connection	Connector
Function	Signal OUT Voltage supply
Thread size	M12
Type	Male
Material	Metal
No. of pins	4 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	n.c.
3	GND
4	OUT 1



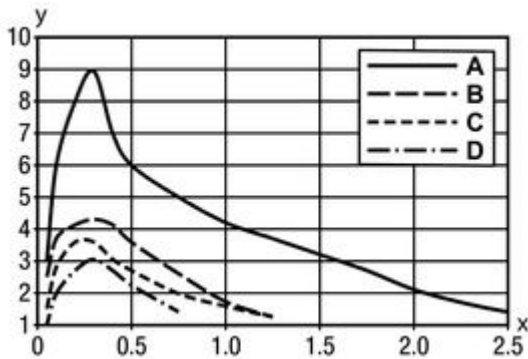
**Diagrams**

Typ. response behavior



x Distance [m]  
y Misalignment [mm]

Typ. function reserve



x Distance [m]  
y Function reserve  
A TKS 100x100  
B TKS 40x60  
C MTKS 50x50.1  
D Film REF 4-A-50x50

**Operation and display**

LEDs

LED	Display	Meaning
1	Green, continuous light	Function reserve

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LED	Display	Meaning
2	Yellow, continuous light	Switching output/switching state active

## Reflectors & reflective tapes

	Part no.	Designation	Operating range/ Operating range limit	Description
	50117583	MTKS 50x50.1	0.015 ... 1 m 0.015 ... 1.3 m	Design: Rectangular Reflective surface: 50 mm x 50 mm Triple reflector size: 1.2 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50108300	REF 4-A-50x50	0.08 ... 0.6 m 0.08 ... 0.8 m	Design: Rectangular Reflective surface: 50 mm x 50 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive
	50024127	TK 82.2	0.05 ... 1.6 m 0.05 ... 2 m	Design: Round Triple reflector size: 4 mm Reflection surface diameter: 79 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50022816	TKS 100X100	0.02 ... 1.8 m 0.02 ... 2.3 m	Design: Rectangular Reflective surface: 96 mm x 96 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50081283	TKS 20X40	0.02 ... 0.5 m 0.02 ... 0.65 m	Design: Rectangular Reflective surface: 16 mm x 38 mm Triple reflector size: 2.3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50023525	TKS 30X50	0.02 ... 0.65 m 0.02 ... 0.85 m	Design: Rectangular Reflective surface: 27 mm x 44 mm Triple reflector size: 3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50040820	TKS 40X60	0.02 ... 1 m 0.02 ... 1.3 m	Design: Rectangular Reflective surface: 37 mm x 56 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive

## Part number code

Part designation: AAA412BGG.H/ii-K

AAA412B	<b>Operating principle / construction:</b> LS412B: throughbeam photoelectric sensor transmitter LE412B: throughbeam photoelectric sensor receiver ET412B: energetic diffuse reflection sensor PRK412B: retro-reflective photoelectric sensor with polarization filter
GG	<b>Light source:</b> n/a: LED L2: laser class 2
H	<b>Operating range adjustment:</b> 1: 270° potentiometer
ii	<b>Switching output / function / OUT1OUT2 (OUT1 = pin 4, OUT2 = pin 2):</b> 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching D: deactivation input (deactivation with low signal) X: pin not used
K	<b>Electrical connection:</b> n/a: cable, standard length 2000 mm, 3-wire M12: M12 connector, 4-pin (plug)

### Note

A list with all available device types can be found on the Leuze electronic website at [www.leuze.com](http://www.leuze.com).



## Notes

### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.


## Accessories

### Connection technology - Connection cables



	Part no.	Designation	Article	Description
	50130652	KD U-M12-4A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
	50130690	KD U-M12-4W-V1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

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## Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50113549	BT D12M.5	Mounting bracket	Diameter, inner: 12 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

## Standard reflectors

	Part no.	Designation	Article	Description
	50081283	TKS 20X40	Reflector	Design: Rectangular Reflective surface: 16 mm x 38 mm Triple reflector size: 2.3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50040820	TKS 40X60	Reflector	Design: Rectangular Reflective surface: 37 mm x 56 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive

## Reflective tapes for standard applications

	Part no.	Designation	Article	Description
	50108300	REF 4-A-50x50	Reflective tape	Design: Rectangular Reflective surface: 50 mm x 50 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive