

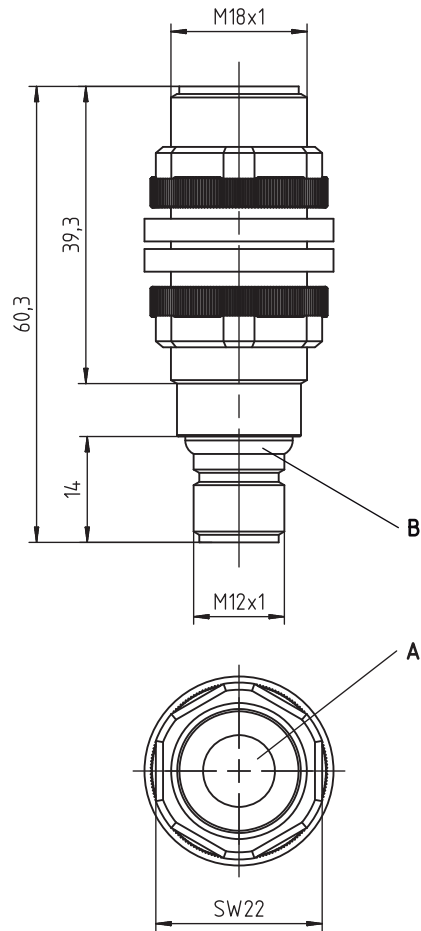
DMU318

Ultrasonic sensors with analog output

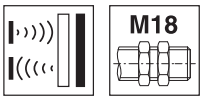
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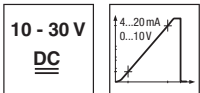
Dimensioned drawing



A Active sensor surface
B Indicator diodes

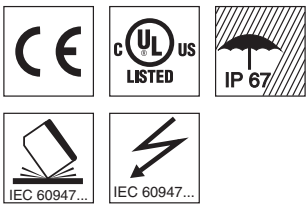


40 ... 300 mm
80 ... 1200 mm



- Function largely independent of surface properties, ideal for detection of liquids, bulk materials, transparent media, ...
- Small dead zone at long scanning range
- 1 analog output 0 ... 10V or 4 ... 20mA
- Teachable characteristic curve
- Extra short construction
- **NEW** – Stable plastic design
- **NEW** – Temperature-compensated scanning range

Electrical connection



Accessories:

(available separately)

- Mounting systems
- Mounting adapter M18-M30: BTX-D18M-D30 (Part no. 50125860)
- Cables with M12 connector (KD ...)
- Teach adapter PA1/XTSX-M12 (Part no. 50124709)

We reserve the right to make changes • PAL_DMU318_300_1200_en_50111303.fm

Technical data

Ultrasonic specifications

Scanning range ¹⁾	40 ... 300mm ²⁾
Adjustment range	40 ... 300mm
Ultrasonic frequency	300kHz
Typ. opening angle	7° ± 2°
Resolution	< 2mm
Direction of beam	Axial
Reproducibility	± 0.5% ^{1) 3)}
Switching hysteresis	1% ³⁾
Temperature drift	≤ 5% ⁴⁾

DMU318-300/...-M12

DMU318-1200/...-M12

Scanning range ²⁾	80 ... 1200mm ²⁾
Adjustment range	80 ... 1200mm
Ultrasonic frequency	200kHz
Typ. opening angle	8° ± 2°
Resolution	< 2mm
Direction of beam	Axial
Reproducibility	± 0.5% ^{1) 3)}
Switching hysteresis	1% ³⁾
Temperature drift	≤ 5% ⁴⁾

Timing

Readiness delay	< 100ms	< 100ms
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Electrical data

Operating voltage U_B ⁵⁾	10 ... 30V DC (incl. ± 5% residual ripple)
Residual ripple	± 5% of U_B
Open-circuit current	≤ 35mA
Analog output	.../C... 1 analog output 4 ... 20mA .../V... 1 analog output 0 ... 10V
Load resistance	Current output: $R_L \leq 500\Omega$, Voltage output: $R_L \geq 2k\Omega$
Characteristic curve adjustment	1-point teach: teach-in (pin 2) 2 ... 7s to GND, 2-point teach: teach-in (pin 2) 7 ... 12s to GND, Characteristic curve inversion: teach-in (pin 2) > 12s to GND
Analog output error signal	Distance too small: approx. 3.8mA, Distance too large: approx. 11V / approx. 21mA

Indicators

Yellow LED	Analog OUT: object detected
Yellow and green LEDs flash	Teach-in / teaching error
Green LED	Object within the scanning range

Mechanical data

Housing	Plastic (PBT)
Active surface	Epoxy resin, glass fiber reinforced
Weight	65g
Ultrasonic transducer	Piezoceramic ⁶⁾
Connection type	M12 connector, 4-pin
Fitting position	Any

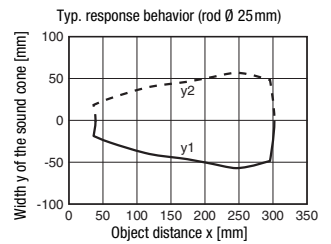
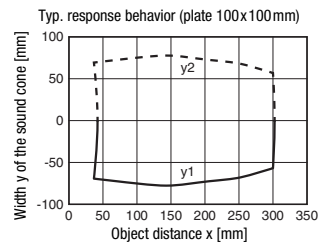
Environmental data

Ambient temp. (operation/storage)	-20° ... +70°C / -20° ... +70°C
Protective circuit ⁷⁾	1, 2, 3
VDE protection class	III
Degree of protection	IP 67
Standards applied	EN 60947-5-2
Certifications	UL 508, CSA C22.2 No.14-13 ^{5) 8)}

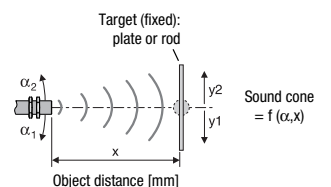
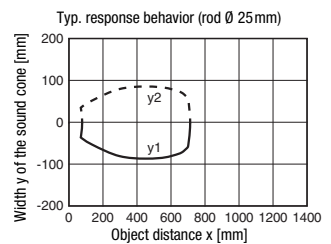
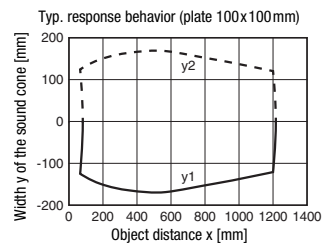
- 1) At 20°C
- 2) Target: 100mm x 100mm plate
- 3) From end value
- 4) Over the temperature range -20°C ... +70°C
- 5) For UL applications: use is permitted exclusively in Class 2 circuits according to NEC
- 6) The ceramic material of the ultrasonic transducer contains lead zirconium titanate (PZT)
- 7) 1=short-circuit and overload protection, 2=polarity reversal protection, 3=wire break and inductive protection
- 8) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Diagrams

DMU318-300/...-M12



DMU318-1200/...-M12



Notes

Observe intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with its intended use.

DMU318

Ultrasonic sensors with analog output

Part number code

D	M	U	3	1	8	-	1	2	0	0	.	3	/	C	T	-	M	1	2
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Operating principle

HTU Ultrasonic sensor, scanning principle, with background suppression
DMU Ultrasonic sensor, distance measurement
RKU Ultrasonic sensor, retro-reflective ultrasonic sensor principle

Series

318 318 series, cylindrical short M18 design

Scanning range in mm

300 40 ... 300

1200 80 ... 1200

Equipment (optional)

.3 Teach button on the sensor

Pin assignment of connector pin 4 / black cable wire (analog OUT/OUT1)

4 PNP output, NO contact preset

P PNP output, NC contact preset

2 NPN output, NO contact preset

N NPN output, NC contact preset

C Analog output 4 ... 20mA

V Analog output 0 ... 10V

Pin assignment of connector pin 2 / white cable wire (Teach-IN)

T Teach input

Connection technology

M12 M12 connector, 4-pin

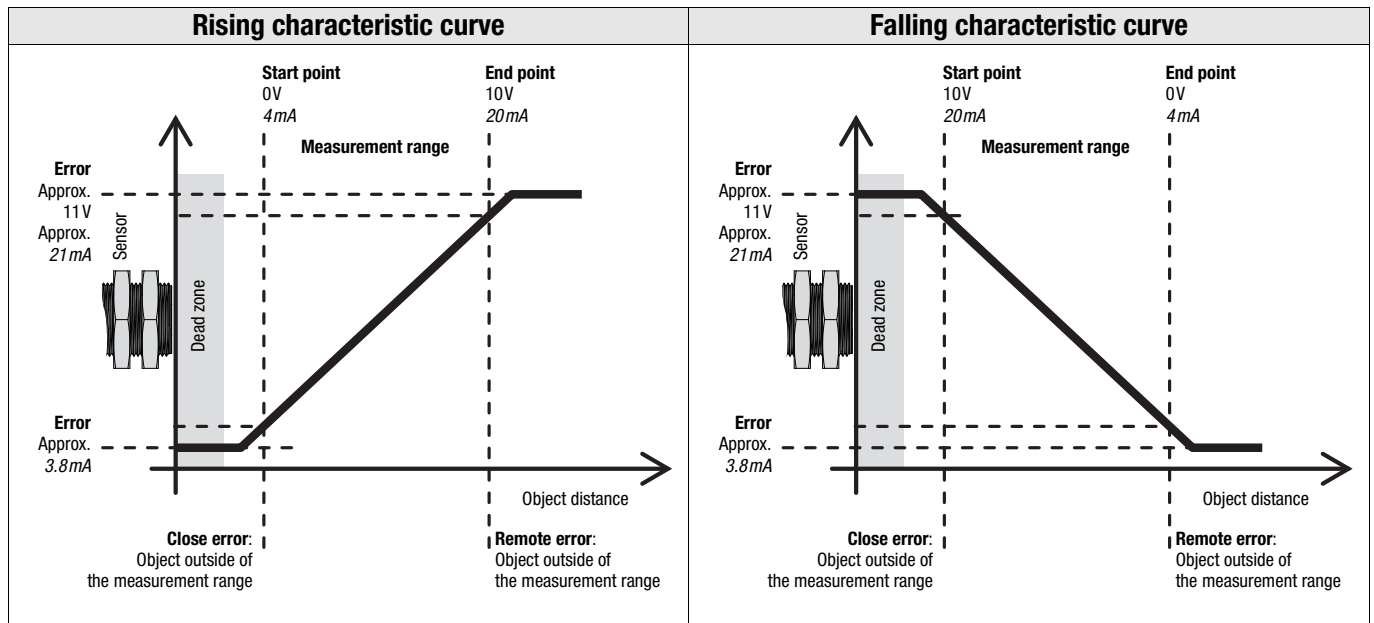
Order guide

The sensors listed here are preferred types; current information at www.leuze.com.

	Designation	Part no.	
Scanning range / Analog output			
	40 ... 300mm / current output 4 ... 20mA	DMU318-300/CT-M12	50136073
	40 ... 300mm / voltage output 0 ... 10V	DMU318-300/VT-M12	50136072
	80 ... 1200mm / current output 4 ... 20mA	DMU318-1200/CT-M12	50136077
80 ... 1200mm / voltage output 0 ... 10V	DMU318-1200/VT-M12	50136076	

Device functions – analog output

Analog output Analog OUT



Note!

When setting the analog output (teach) via the teach input, one **rising characteristic curve** is always taught; with 2-point teach, independent of the selected object distances near/far. The characteristic output curve can be inverted, however.

Setting the analog output (teach) via the teach input

On delivery, the characteristic output curve of the sensor is set as a rising characteristic curve with spread over the entire scanning range: 4 ... 20mA or 0 ... 10V corresponds to an object distance of 40 ... 300mm or 80 ... 1200mm, respectively.

The analog output can be set by means of 1-point teach or 2-point teach.


Note!

When setting the analog output (teach) via the teach input, one **rising characteristic curve** is always taught; with 2-point teach, independent of the selected object distances near/far. The characteristic output curve can be inverted, however.

1-point teach of the analog output

By selecting an object distance within the scanning range, the characteristic curve of the analog output can be adjusted. Leuze Teach Adapter **PA1/XTSX-M12** can be used for this purpose.

If an object is located outside of the taught measurement range, an error signal is output. A different analog signal is output here by the sensor for the errors "distance too close: object outside of the measurement range" and "distance too far: object outside of the measurement range".

1-point teach - rising characteristic curve

1. **Place** object at desired distance for the end point of the measurement range.
Note: The **minimum object distance for the end of the measurement range** is as follows:
 scanning range of 300mm:**70mm**
 scanning range of 1200mm:**200mm**
2. To adjust analog output **Analog OUT**, connect the **teach-in** input to **GND** for **2 ... 7s** until the **yellow and green LEDs flash simultaneously at 3Hz**.
3. The characteristic curve with plot rising from the start of the range (30 mm or 80 mm) to the set object distance was taught in.
4. Error-free teach: LED states acc. to "Technical data" -> "Indicators".
Faulty teach: green and yellow LEDs flash at 8Hz until an error-free teach is performed.

2-point teach of the analog output

By selecting 2 object distances within the scanning range, the characteristic curve of the analog output can be adjusted. Leuze Teach Adapter **PA1/XTSX-M12** can be used for this purpose.

If an object is located outside of the taught measurement range, an error signal is output. A different analog signal is output here by the sensor for the errors "distance too close: object outside of the measurement range" and "distance too far: object outside of the measurement range".

2-point teach - rising characteristic curve

1. **Position** the object at the first desired distance (near or far).
2. To adjust analog output **Analog OUT**, connect the **teach-in** input to **GND** for **7 ... 12s** until the **yellow and green LEDs flash alternately at 3Hz**.
3. The sensor remains in teach mode and the LEDs continue to flash.
4. Then **position** the object at the second desired distance (far or near).
Note: the **minimum object distance between the start and end point of the measurement range**
 for a scanning range of 300mm is:**30mm**
 for a scanning range of 1200mm is:**120mm**
5. To complete the teach event, **briefly connect** the **Teach-IN** input to **GND** again.
 The characteristic curve with rising plot from the near to the far object distance was taught in.
6. Error-free teach: LED states acc. to "Technical data" -> "Indicators".
Faulty teach: green and yellow LEDs flash at 8Hz until an error-free teach is performed.

Inverting the analog output (falling/rising characteristic curve)

The characteristic curve of the analog output can be inverted, e.g., if a falling characteristic output curve is desired. Leuze Teach Adapter **PA1/XTSX-M12** can be used for this purpose.

Inverting the characteristic curve

1. To invert the characteristic curve of the analog output **Analog OUT**, connect the **teach-in** input to **GND** for > 12s until the **yellow and green LEDs flash alternately**.
2. **Disconnect** the **Teach-IN** input from **GND**. The characteristic curve plot was inverted.
The **yellow LED** indicates the current setting of the analog output:
ON = rising characteristic curve
OFF = falling characteristic curve

Resetting to factory settings

The sensor can be reset to the factory setting (rising characteristic curve with spread over the entire scanning range). Leuze Teach Adapter **PA1/XTSX-M12** can be used for this purpose.

Resetting to factory settings

1. **When switching on the power supply (during Power-On)**, connect the **Teach-IN** input to **GND** for > 5s.
2. **Disconnect** the **Teach-IN** input from **GND**. The **green and yellow LEDs flash alternately and very quickly** for a brief time.
The sensor was reset to the factory setting:
4 ... 20mA or 0 ... 10V corresponds to an object distance of 40 ... 300 mm or 80 ... 1200 mm, respectively.