



the sensor people





Part no.: 50135334 IPS 208i FIX-M3-102-I3-H Smart camera





Ethernet

Figure can vary

Contents

- Technical data
- Dimensioned drawings
- · Electrical connection
- Diagrams
- · Operation and display
- Notes
- Accessories



Technical data

Basic data	
Series	IPS 200i
Chip	CMOS
Special design	
Special design	Heating
Functions	
Software functions	Compartment fine positioning
Optical data	
Working range	100 600 mm
Light source	LED, Infrared
Transmitted-signal shape	Pulsed
Camera resolution, horizontal	1,280 px
Camera resolution, vertical	960 px
Marker size	5 20 mm
Electronic shutter speed	0.068 5 ms
Camera type	Monochrome
Measurement data	
Reproducibility (1 sigma)	0.1 mm, depending on the application
Electrical data	
Protective circuit	Short circuit protected Polarity reversal protection
Performance data	1 Startly reversal protection
Supply voltage U _B	18 30 V, DC
Average power consumption	12 W
Inputs	
Number of digital switching inputs	3 Piece(s)
Switching inputs	
Type	Digital switching input
Ak.=	- ·3····· - · · · · · · · · · · · · · ·



Outputs	
Number of digital switching outputs	5 Piece(s)
Switching outputs	
Туре	Digital switching output
Voltage type	DC
Switching current, max.	100 mA
Switching output 1	
Switching principle	+24 V switching
Switching output 2	
Switching principle	+24 V switching
Switching output 3	
Switching principle	+24 V switching
Switching output 4	
Switching principle	+24 V switching
Switching output 5	
Switching principle	+24 V switching
Interface	
Туре	Ethernet
Ethernet	
Architecture	Server Client
Address assignment	DHCP Manual address assignment
Transmission speed	10 Mbit/s 100 Mbit/s
Function	Process
Switch functionality	None
Transmission protocol	TCP/IP , UDP
Service interface	
Туре	Ethernet
Ethernet	
Function	Service
Connection	
Number of connections	2 Piece(s)
Connection 1	
Type of connection	Connector
Function	Signal IN Voltage supply Signal OUT
Thread size	M12
Туре	Male
Material	Metal
No. of pins	12 -pin
Encoding	A-coded



Connection 2	
Type of connection	Connector
Function	Data interface Configuration interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Mechanical data	
Cubic	
43 mm x 61 mm x 44 mm	
Metal Plastic, Diecast aluminum, PC	
Plastic	
120 g	
Silver	
Via optional mounting device Mounting thread	

Operation and display		
Type of display	LED	
Number of LEDs	9 Piece(s)	
Type of configuration	Configuration codes Via web browser Teach-in	
Operational controls	Button(s)	
Function of the operational control	Auto-setup Adjustment mode	

Environmental data	
Ambient temperature, operation	-30 50 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	90 %

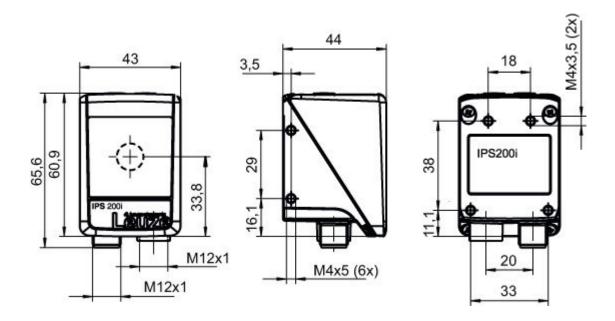
Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 61000-6-4 EN 61000-6-2
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification	
eCl@ss 8.0	27310201
eCl@ss 9.0	27310201
ETIM 5.0	EC002550
ETIM 6.0	EC002550



Dimensioned drawings

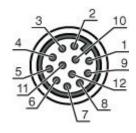
All dimensions in millimeters



Electrical connection

Connection 1	PWR / SWI / SWO
Type of connection	Connector
Function	Signal IN Voltage supply Signal OUT
Thread size	M12
Туре	Male
Material	Metal
No. of pins	12 -pin
Encoding	A-coded

Pin	Pin assignment
1	VIN
2	GND
3	SWIN 1
4	SWOUT 2
5	FE
6	n.c.
7	SWOUT 5
8	SWOUT 6
9	SWOUT 7
10	SWOUT 8
11	SWIO 3
12	SWIO 4

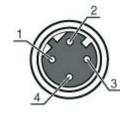


Connection 2	ноѕт
Type of connection	Connector



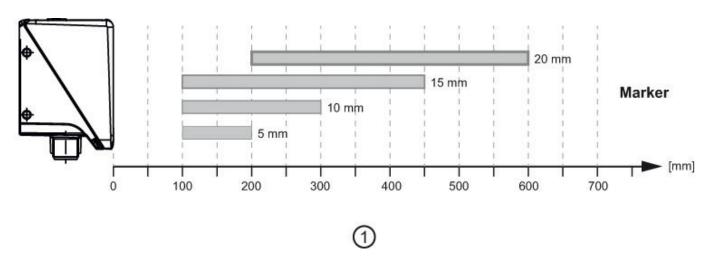
Connection 2	ноѕт
Function	Data interface Configuration interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Diagrams

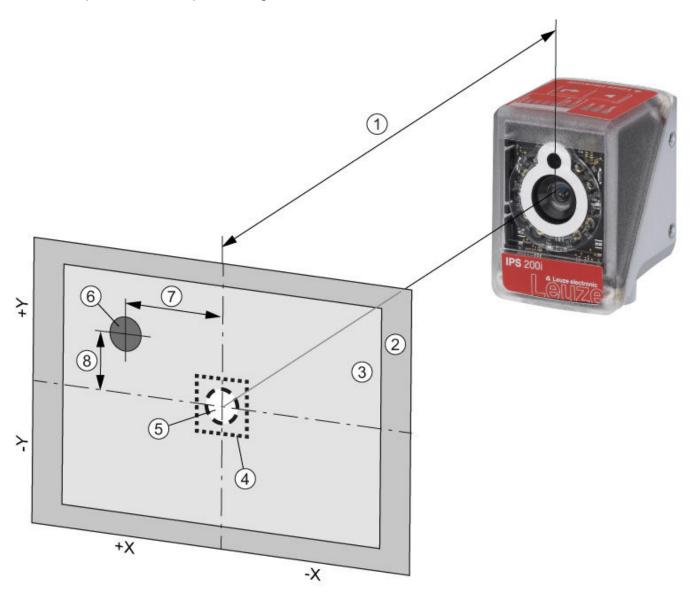
Typical working distances for markers with different marker diameters



1 Distance [mm]



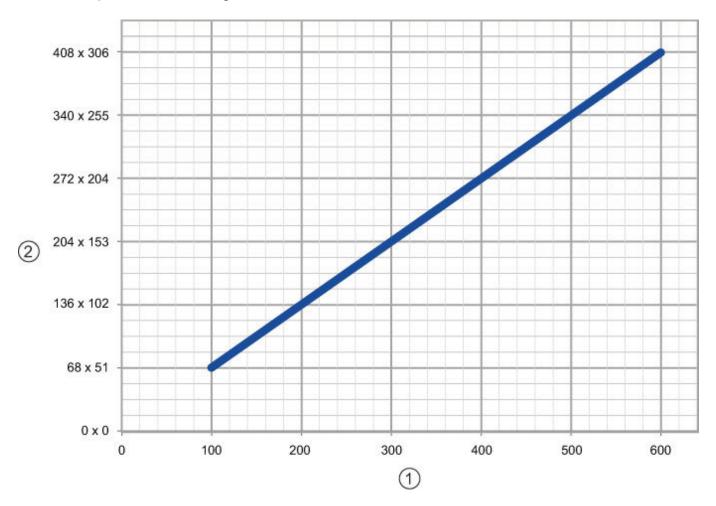
Mode of operation of the positioning sensor



- Working distance Field of view (FOV) Region of interest (ROI) Tolerance range Nominal position (marker) 12345678
- Actual position (marker)
- X deviation Y deviation



Relationship between working distance and field of view size



- Distance [mm]
 Field of view: width x height [mm]

Operation and display

LEDs

LE	D	Display	Meaning
1	PWR	Off	No supply voltage
		Green, flashing	Initialization
		Green, continuous light	Operational readiness
		Orange, continuous light	Service operation
		Orange, flashing	Wave function
		Red, flashing	Device OK, warning set
		Red, continuous light	Device error
2	NET	Off	No supply voltage
		Green, flashing	Initialization
		Green, continuous light	Operational readiness
		Red, flashing	Communication error
		Red, continuous light	Network error
3	LINK Green, continuous light		Ethernet connection is established
		Yellow, flashing	Data exchange active



LEC	LED Display		Meaning
4	AUTO	Green, flashing	Auto setup and teach-in of position
5	ADJ	Green, flashing	Alignment mode and teach-in of position
6		Green, flashing	Flashing frequency signals the marker distance to the nominal position
		Green, continuous light	Marker is in nominal position
7		Green, flashing	Flashing frequency signals the marker distance to the nominal position
		Green, continuous light	Marker is in nominal position
8		Green, flashing	Flashing frequency signals the marker distance to the nominal position
		Green, continuous light	Marker is in nominal position
9		Green, flashing	Flashing frequency signals the marker distance to the nominal position
		Green, continuous light	Marker is in nominal position

Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- · The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.
- Warmup time: minimum 30 min at +24 VDC and an ambient temperature of -30 °C

Accessories

Connection technology - Connection unit

	Part no.	Designation	Article	Description
36	50130109	MA 150	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 150 mA Connections: 5 Piece(s) Degree of protection: IP 67
- 17	50135196	MD 708-21-42/ D4-12	Ethernet switch	Supply voltage: 18 30 V Interface: Ethernet Connections: 5 Piece(s) Connections for voltage supply: 1 Piece(s) Interface connections: 4 Piece(s) Degree of protection: IP 67
C. T.	50135197	MD 708-21-82/ D4-12	Ethernet switch	Supply voltage: 18 30 V Interface: Ethernet Connections: 9 Piece(s) Connections for voltage supply: 1 Piece(s) Interface connections: 8 Piece(s) Degree of protection: IP 67



Connection technology - Connection cables

Part no.	Designation	Article	Description
50130281	KD S-M12-CA- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50130282	KD S-M12-CA- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50130283	KD S-M12-CA- P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50134943	KD S-M12-CW- P1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 12 - pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135073	KS ET-M12-4A- P7-020	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50135074	KS ET-M12-4A- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135075	KS ET-M12-4A- P7-100	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50135076	KS ET-M12-4A- P7-150	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135077	KS ET-M12-4A- P7-300	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50134942	KS ET-M12-4W- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Angled, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
		50137694	KDS S-M12-CA- M12-5A- P1-004-23X	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable, crossed: Connection 1, pin 2 <-> connection 2, pin 3 Cable length: 400 mm Sheathing material: PUR
		50130284	KDS S-M12-CA- M12-CA-P1-020	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
		50130285	KDS S-M12-CA- M12-CA-P1-050	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
		50130286	KDS S-M12-CA- M12-CA-P1-100	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
O	0	50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
© [0	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
O		50137079	KSS ET-M12-4A- M12-4A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
		50137080	KSS ET-M12-4A- M12-4A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR



	Part no.	Designation	Article	Description
	50135080	KSS ET-M12-4A- RJ45-A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A- RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A- RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135084	KSS ET-M12-4A- RJ45-A-P7-300	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

Connection technology - Connectors

	Part no.	Designation	Article	Description
1	50132254	D M12A-12P	Connector	Connection: Connector with solder connection, M12, Axial, Female, A-coded, 12 -pin
	50112155	S-M12A-ET	Connector	Suitable for interface: Ethernet Connection: Connector, M12, Axial, Male, D-coded, 4 -pin

Connection technology - Adapters

Part no.	Designation	Article	Description
50132255	D M12A-12P- PWR	Adapter	Number of connections: 2 Piece(s) Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Jack socket

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Mounting technology - Mounting brackets

F	Part no.	Designation	Article	Description
50	0132151	BT 320M	Ç	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50132150	BTU 320M-D12	Mounting system	Contains: 4x M4 x 6 screws Design of mounting device: Mounting system Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Standard reflectors

Part no.	Designation	Article	Description
50132911	REF 7-A-15-30 SET	Reflective tape	Contains: 500x Design: Round Reflection surface diameter: 15 mm Fastening: Self-adhesive

Micro-triad-type reflectors

	Part no.	Designation	Article	Description
0	50130343	MTKZ 13-30 SET	Reflector	Contains: 100x Design: Round Reflection surface diameter: 15 mm Material: Plastic Base material: Plastic Chemical designation of the material: PA Fastening: Clip Suitable for bore hole diameter: 12.5 13.5 mm Suitable for material thickness: 0.8 5 mm Processing temperature: 5 45 °C
0	50129092	MTKZ 15-30 SET	Reflector	Contains: 100x Design: Round Reflection surface diameter: 15 mm Material: Plastic Base material: Plastic Chemical designation of the material: PA Fastening: Clip Suitable for bore hole diameter: 14.5 15.5 mm Suitable for material thickness: 0.8 5 mm Processing temperature: 5 45 °C
0	50140183	MTKZ 7-30 SET	Reflector	Contains: 100x Design: Round Reflection surface diameter: 15 mm Material: Plastic Base material: Plastic Chemical designation of the material: PA Fastening: Clip Suitable for bore hole diameter: 6 7 mm Suitable for material thickness: 0.8 5 mm Processing temperature: 5 45 °C



General

	Part no.	Designation	Article	Description
Print some	50137680	Cover IPS 200i	Cover hood	Housing material: Plastic Optics cover: Plastic
N Paragraphic Control of the Control	50137681	Cover IPS 200i-G	Cover hood	Housing material: Plastic Optics cover: Glass

Services

Part no.	Designation	Article	Description
S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.