



the sensor people





Part no.: 50134100 DCR 202i FIX-M1-102-R3-G-V Stationary 2D-code reader



















Figure can vary

Contents

- Technical data
- Dimensioned drawings
- · Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Notes
- Accessories



Technical data

Basic data	
Series	DCR 200i
Chip	CMOS
Functions	
Software functions	Reading of 1D codes Reading of 2D codes
Read data	
Code types, readable	2/5 Interleaved
Code typos, roddasio	Aztec
	Codabar Code 128
	Code 32
	Code 39 Code 93
	Data Matrix Code
	EAN 128 EAN 8/13
	GS1 Databar
	GS1 Databar Omnidirectional GS1 Databar QR code
	GS1 Databar Stacked
	PDF417 Pharma Code
	QR code
	UPC
	UPC
Optical data	
Reading distance	50 220 mm
Reading distance Light source	50 220 mm LED, Red
Reading distance Light source Transmitted-signal shape	50 220 mm LED, Red Pulsed
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal	50 220 mm LED, Red Pulsed 1,280 px
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical	50 220 mm LED, Red Pulsed 1,280 px 960 px
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size	50 220 mm LED, Red Pulsed 1,280 px 960 px 0.19 0.5 mm
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed	50 220 mm LED, Red Pulsed 1,280 px 960 px 0.19 0.5 mm 0.068 5 ms
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Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed Camera type Electrical data Protective circuit Performance data	50 220 mm LED, Red Pulsed 1,280 px 960 px 0.19 0.5 mm 0.068 5 ms Monochrome Polarity reversal protection Short circuit protected
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Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed Camera type Electrical data Protective circuit Performance data Supply voltage UB Average power consumption Inputs Number of digital switching inputs	50 220 mm LED, Red Pulsed 1,280 px 960 px 0.19 0.5 mm 0.068 5 ms Monochrome Polarity reversal protection Short circuit protected
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Outputs		
Number of digital switching outputs	1 Piece(s)	
Switching outputs	1110000)	
Voltage type	DC	
Switching current, max.	100 mA	
Switching output 1	100 IIIA	
Switching element	MOSFET semiconductor,	
Switching principle	+24 V switching	
Inputs/outputs selectable	124 V SWIGHING	
Number of inputs/outputs selectable	2 Piece(s)	
Voltage type, outputs	DC	
Voltage type, outputs Voltage type, inputs	DC	
voltage type, inputs	DC .	
terface		
ре	RS 232, RS 422, Ethernet	
RS 232		
Function	Process	
Transmission speed	4,800 115,200 Bd	
Data format	Adjustable	
Start bit	1	
Data bit	8 data bits	
Stop bit	1 stop bit	
Parity	None	
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>	
Data encoding	ASCII Binary	
RS 422		
Function	Process	
Transmission speed	4,800 115,200 Bd	
Data format	Adjustable	
Start bit	1	
Data bit	7, 8 data bits	
Stop bit	1, 2 stop bits	
Data encoding	ASCII Binary	
Ethernet		
Architecture	Client Server	
Address assignment	DHCP Manual address assignment	
Transmission speed	10 Mbit/s 100 Mbit/s	
Function	Process	
Switch functionality	None	
Transmission protocol	TCP/IP , UDP	
rvice interface		
pe	Ethernet	
	LUIDITIO	
Ethernet		



Connection	
Number of connections	2 Piece(s)
Connection 1	2 Fieue(5)
Type of connection	Connector
Function	Data interface Signal IN Signal OUT Voltage supply
Thread size	M12
Туре	Male
Material	Stainless steel
No. of pins	12 -pin
Encoding	A-coded
Connection 2	
Type of connection	Connector
Function	Configuration interface Data interface
Thread size	M12
Туре	Female
Material	Stainless steel
No. of pins	4 -pin
Encoding	D-coded
Mechanical data	
Design	Cubic
Dimension (W x H x L)	46 mm x 61 mm x 46 mm
Housing material	Stainless steel, V4A
Lens cover material	Glass
Net weight	392 g
Housing color	Silver
Type of fastening	Mounting thread Via optional mounting device
Compatibility of materials	ECOLAB
Operation and display	
Type of display	LED
Number of LEDs	3 Piece(s)
Type of configuration	Configuration codes Teach-in Via web browser
Environmental data	
Ambient temperature, operation	0 50 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	90 %
Certifications	
Degree of protection	IP 67 IP 69K
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 61000-6-2 EN 61000-6-4

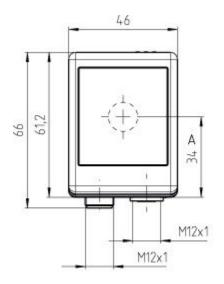


Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

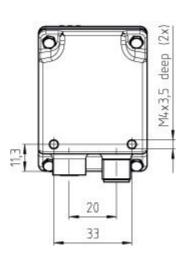
Classification			
Customs tariff number	84719000		
eCl@ss 8.0	27280103		
eCl@ss 9.0	27280103		
ETIM 5.0	EC002999		
ETIM 6.0	EC002999		

Dimensioned drawings

All dimensions in millimeters





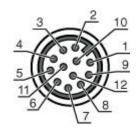


Electrical connection

Connection 1	PWR / SWIO
Type of connection	Connector
Function	Data interface Signal IN Signal OUT Voltage supply
Thread size	M12
Туре	Male
Material	Stainless steel
No. of pins	12 -pin
Encoding	A-coded

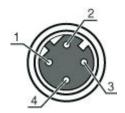


Pin	Pin assignment
1	VIN
2	GNDIN
3	SWIN 1
4	SWOUT 2
5	FE
6	GND RS 232 / GND RS 422
7	Rx-
8	Tx-
9	RxD/Rx+
10	TxD/Tx+
11	SWIO 3
12	SWIO 4



Connection 2	ноѕт
Type of connection	Connector
Function	Configuration interface Data interface
Thread size	M12
Туре	Female
Material	Stainless steel
No. of pins	4 -pin
Encoding	D-coded

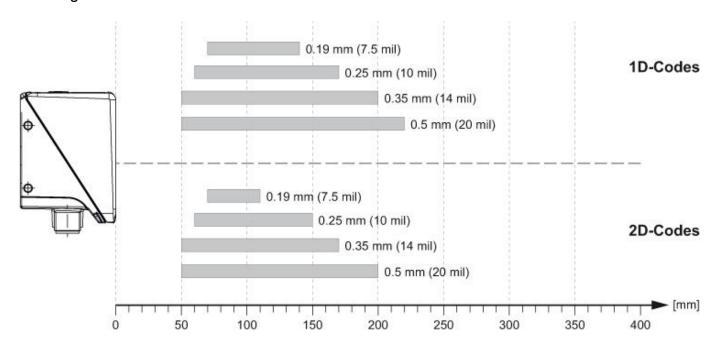
Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



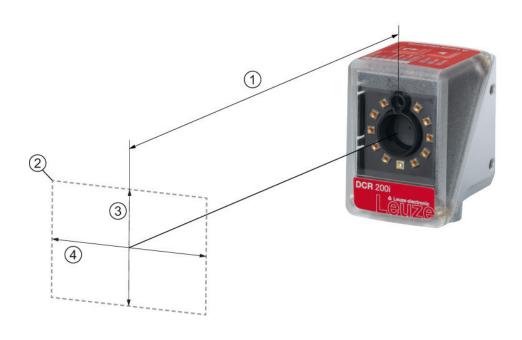


Diagrams

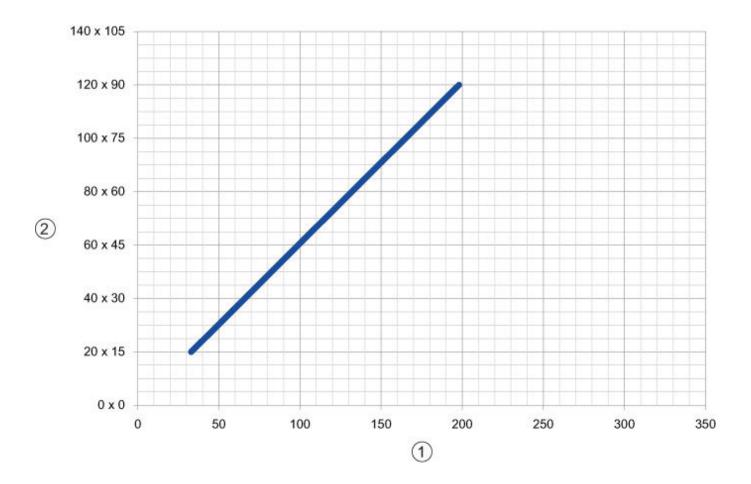
Reading distances



Relationship between camera distance and reading field size



- Camera distance
- 1 2 3 4 Reading field
 Reading field height [mm]
 Reading field width [mm]



- 1
- Camera distance [mm]
 Reading field: width x height [mm]

Operation and display

LEDs

LE)	Display	Meaning
1	PWR	Off	No supply voltage
		Green, flashing	Initialization
		Green, continuous light	Operational readiness
		Orange, continuous light	Service operation
		Red, flashing	Device OK, warning set
		Red, continuous light	Device error
2	NET	Off	No supply voltage
		Green, flashing	Initialization
		Green, continuous light	Operational readiness
		Red, flashing	Communication error
		Red, continuous light	Network error
3	LINK	Green, continuous light	Ethernet connection is established
		Yellow, flashing	Data exchange active



Part number code

Part designation: DCR XXX YYY-Z-AAA-BC-D-EEEE

DCR	Operating principle: DCR: Dual Code Reader
xxxx	Series/interface (integrated fieldbus technology): 202i: Ethernet TCP/IP, UDP, RS 232/RS 422 248i: PROFINET-IO, Ethernet TCP/IP, UDP, RS 232/RS 422
YYY	Equipment: FIX: Fixed focal length
Z	Optics: U: Ultra high density (very close) N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Ultra low density (very large distance)
AAA	Beam exit: 102: front
В	Illumination: R: Red light
С	Resolution range: 3: 1280 x 960 pixels
D	Protective screen: n/a: Plastic G: Glass P: Polarization filter
EEEE	Special equipment: V: Stainless steel housing F001: NPN inputs/outputs H: with heating

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A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

Accessories

Connection technology - Connection unit

	Part no.	Designation	Article	Description
36	50130109	MA 150	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 150 mA Connections: 5 Piece(s) Degree of protection: IP 67
	50112893	MA 204i Profibus Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: PROFIBUS DP, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65



Part no.	Designation	Article	Description
50114154	MA 235i CANopen Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: CANopen, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65
50114155	MA 238i EtherCAT Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: EtherCAT, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65
50112891	MA 248i Profinet Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: PROFINET, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65
50114156	MA 255i DeviceNet Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: RS 232, DeviceNet Connections: 6 Piece(s) Degree of protection: IP 67
50114157	MA 258i EtherNet/ IP Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: EtherNet IP, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65

Connection technology - Connection cables

Part no.	Designation	Article	Description
50130281	KD S-M12-CA- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50130282	KD S-M12-CA- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50130283	KD S-M12-CA- P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50134943	KD S-M12-CW- P1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 12 - pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50135073	KS ET-M12-4A- P7-020	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50135074	KS ET-M12-4A- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135075	KS ET-M12-4A- P7-100	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50135076	KS ET-M12-4A- P7-150	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135077	KS ET-M12-4A- P7-300	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR
50134942	KS ET-M12-4W- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Angled, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50132488	KB JST- M12A-12P-50	Interconnection cable	
	50137694	KDS S-M12-CA- M12-5A- P1-004-23X	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable, crossed: Connection 1, pin 2 <-> connection 2, pin 3 Cable length: 400 mm Sheathing material: PUR
	50130284	KDS S-M12-CA- M12-CA-P1-020	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR



	Part no.	Designation	Article	Description
	50130285	KDS S-M12-CA- M12-CA-P1-050	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50130286	KDS S-M12-CA- M12-CA-P1-100	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50137079	KSS ET-M12-4A- M12-4A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50137080	KSS ET-M12-4A- M12-4A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135080	KSS ET-M12-4A- RJ45-A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A- RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A- RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50135084	KSS ET-M12-4A- RJ45-A-P7-300	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

Connection technology - Connectors

	Part no.	Designation	Article	Description
1	50132254	D M12A-12P	Connector	Connection: Connector with solder connection, M12, Axial, Female, A-coded, 12 -pin
	50112155	S-M12A-ET	Connector	Suitable for interface: Ethernet Connection: Connector, M12, Axial, Male, D-coded, 4 -pin

Connection technology - Adapters

Part no.	Designation	Article	Description
50132255	D M12A-12P- PWR	Adapter	Number of connections: 2 Piece(s) Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Jack socket

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50132151	BT 320M	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50132150	BTU 320M-D12	Mounting system	Contains: 4x M4 x 6 screws Design of mounting device: Mounting system Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

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Services

	Part no.	Designation	Article	Description
(@	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.