



Part no.: 50134070
BCL 648i SM 102 H
Stationary bar code reader



Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Accessories

Technical data

Basic data	
Series	BCL 600i
Functions	
Functions	Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology Heating LED indicator Reference code comparison
Characteristic parameters	
MTTF	42.4 years
Read data	
Code types, readable	2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 128 EAN 8/13 EAN Addendum GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	400 ... 900 mm
Light source	Laser, Blue
Laser light wavelength	405 nm
Laser class	2, IEC/EN 60825-1:2007
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Bar code contrast (PCS)	60 %
Module size	0.25 ... 0.35 mm
Reading method	Line scanner
Beam deflection	Via rotating polygon wheel
Light beam exit	Front
Electrical data	
Protective circuit	Short circuit protected
Performance data	
Supply voltage U_B	10 ... 30 V, DC
Power consumption, max.	14 W

Inputs/outputs selectable

Output current, max.	60 mA
Number of inputs/outputs selectable	4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U _B / 0 V
Input current, max.	8 mA

Interface

Type	PROFINET
Profinet	
Function	Process
Conformance class	B
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	100 Mbit/s

Service interface

Type	USB
USB	
Function	Configuration via software Service

Connection

Number of connections	5 Piece(s)
Connection 1	
Type of connection	USB
Function	Service interface
Connector type	USB 2.0 Standard-A
Connection 2	
Type of connection	Connector
Function	Signal IN Signal OUT
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connection 3	
Type of connection	Connector
Function	PWR / SW IN/OUT
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Connection 4

Type of connection	Connector
Function	BUS IN
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Connection 5

Type of connection	Connector
Function	BUS OUT
Thread size	M12
Type	Female
No. of pins	4 -pin

Mechanical data

Design	Cubic
Dimension (W x H x L)	123.5 mm x 63 mm x 104.2 mm
Housing material	Metal, Diecast aluminum
Lens cover material	Glass
Net weight	1,400 g
Housing color	Red, RAL 3000 Silver
Type of fastening	Dovetail grooves Mounting thread Via optional mounting device

Operation and display

Type of display	LED Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s) Via service interface

Environmental data

Ambient temperature, operation	-35 ... 40 °C
Ambient temperature, storage	-20 ... 70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6 EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

US patents

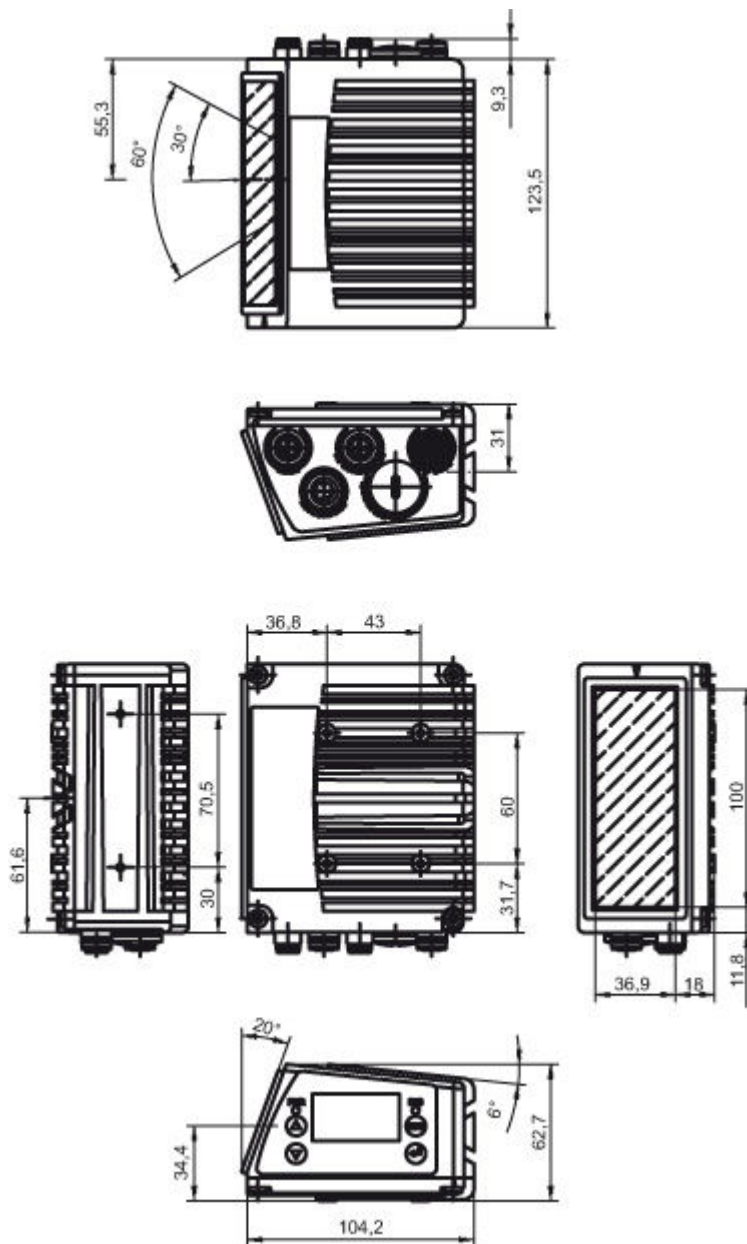
US 6,854,649 B

Classification

Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters

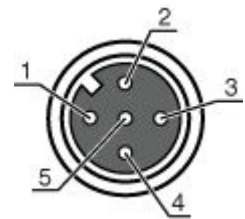


Electrical connection

Connection 1	
Type of connection	USB
Function	Service interface
Connector type	USB 2.0 Standard-A

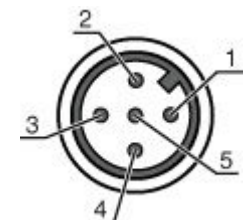
Connection 2	
Type of connection	Connector
Function	Signal IN Signal OUT
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3	
Type of connection	Connector
Function	PWR / SW IN/OUT
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

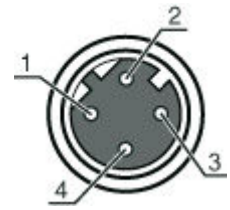
Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE



Connection 4	
Type of connection	Connector
Function	BUS IN
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

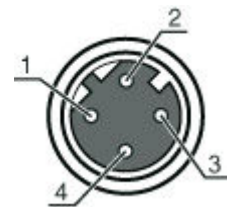
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Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



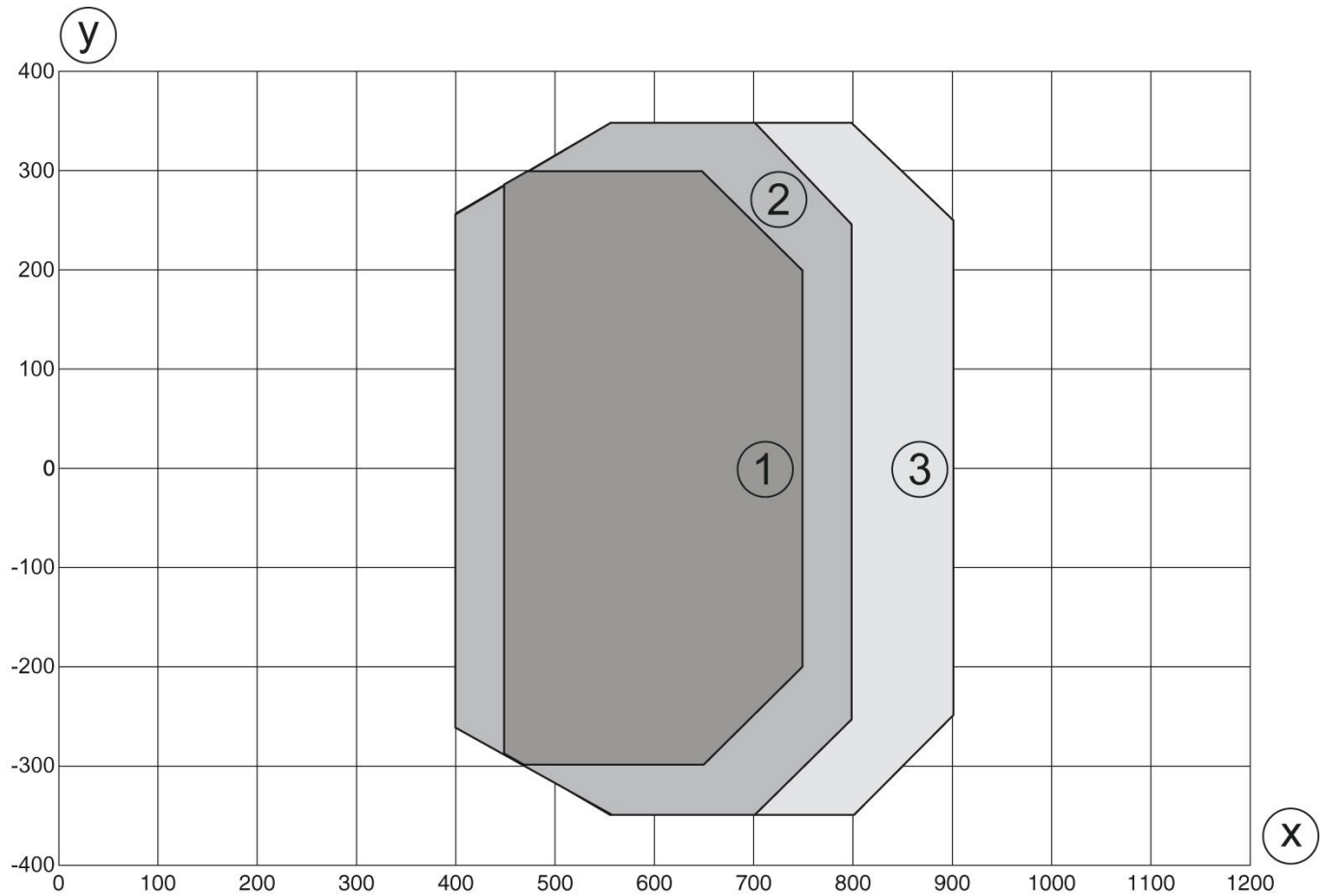
Connection 5	
Type of connection	Connector
Function	BUS OUT
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Diagrams

Reading field curve - Medium Density



- y Reading field width [mm]
- x Reading field distance [mm]
- 1 Module = 0.25 mm: 450 mm - 750 mm (300 mm depth of field)
- 2 Module = 0.3 mm: 400 mm - 800 mm (400 mm depth of field)
- 3 Module = 0.35 mm: 400 mm - 900 mm (500 mm depth of field)

Operation and display

LEDs

LED	Display	Meaning	
1	PWR	Off	No supply voltage
		Green, flashing	Initialization
		Green, continuous light	Device OK
		Orange, flashing	Service operation
		Orange, continuous light	Reset
		Red, flashing	Device OK, warning set
		Red, continuous light	Device error
		2	NET
Green, flashing	BUS initialization		
Green, continuous light	Bus operation ok		
Orange, flashing	Service mode		

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LED	Display	Meaning
	Orange, continuous light	Reset
	Red, flashing	Communication error
	Red, continuous light	Network error

Part number code

Part designation: **BCL XXXX YYZ AAA B**




BCL	Operating principle: BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology): 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET
YY	Scanning principle: S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit: 100: lateral 102: front
BB	Special equipment: H: with heating

Note

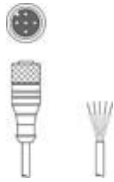





A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Accessories


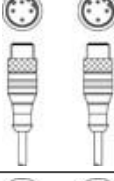
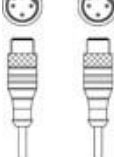
Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132077	KD U-M12-5A-V1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC
	50132079	KD U-M12-5A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
	50132080	KD U-M12-5A-V1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC

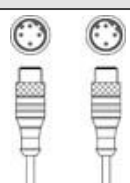
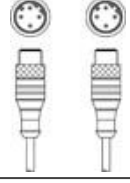
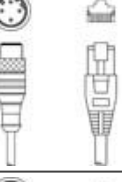
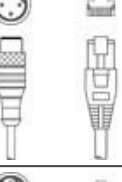
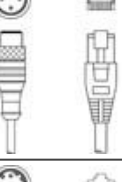
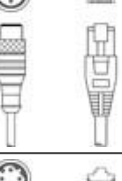
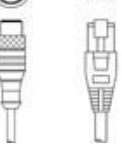
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	Part no.	Designation	Article	Description
	50132432	KD U-M12-5A-V1-300	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 30,000 mm Sheathing material: PVC
	50135073	KS ET-M12-4A-P7-020	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135074	KS ET-M12-4A-P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135075	KS ET-M12-4A-P7-100	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135076	KS ET-M12-4A-P7-150	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135077	KS ET-M12-4A-P7-300	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR



Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
	50137077	KSS ET-M12-4A-M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50137078	KSS ET-M12-4A-M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR


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	Part no.	Designation	Article	Description
	50137079	KSS ET-M12-4A-M12-4A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50137080	KSS ET-M12-4A-M12-4A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135080	KSS ET-M12-4A-RJ45-A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A-RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A-RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A-RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135084	KSS ET-M12-4A-RJ45-A-P7-300	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR



Connection technology - Connectors

	Part no.	Designation	Article	Description
	50108991	D-ET1	Connector	Suitable for interface: Ethernet Connection: RJ45
	50020501	KD 095-5A	Connector	Connection: Connector, M12, Axial, Female, A-coded, 5 -pin



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	Part no.	Designation	Article	Description
	50112155	S-M12A-ET	Connector	Suitable for interface: Ethernet Connection: Connector, M12, Axial, Male, D-coded, 4 -pin

Mounting technology - Rod mounts


	Part no.	Designation	Article	Description
	50027375	BT 56	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 16 mm rod, For 18 mm rod, For 20 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m
	50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other




	Part no.	Designation	Article	Description
	50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal
	50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting Material: Metal

	Part no.	Designation	Article	Description
	50108833	USB Memory Set	USB memory set	Function: Service interface, Connection to device Connection: USB 1.1 Standard-A

Services

	Part no.	Designation	Article	Description
	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.

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	Part no.	Designation	Article	Description
	S981014	CS30-S-110	Start-up support	<p>Details: Performed at location of customer's choosing, duration: max. 10 hours.</p> <p>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.</p> <p>Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.</p>
	S981019	CS30-T-110	Product training	<p>Details: Location and content to be agreed upon, duration: max. 10 hours.</p> <p>Conditions: Price not including travel costs and, if applicable, accommodation expenses.</p> <p>Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.</p>
	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	<p>Details: REA evaluation with creation of a test report, evaluation of the code quality.</p> <p>Conditions: Original bar codes to be provided by the client.</p>