



**Part no.: 50129140**  
**ET328I-400F.3/4P-M12**  
**Energetic diffuse sensor**



Figure can vary

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## Technical data

<b>Basic data</b>	
Series	328
Operating principle	Diffuse reflection principle
<b>Optical data</b>	
Operating range	Guaranteed operating range
Operating range, white 90%	0.001 ... 0.4 m
Operating range, black 6%	0.005 ... 0.4 m
Operating range limit	Typical operating range
Operating range limit, white 90%	0.001 ... 0.4 m
Operating range limit, black 6%	0.005 ... 0.4 m
Permanently set operating range	0.4 m
Light source	LED , Infrared
LED light wavelength	850 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
<b>Electrical data</b>	
Protective circuit	Polarity reversal protection Short circuit protected
<b>Performance data</b>	
Supply voltage $U_B$	10 ... 30 V , DC , Incl. residual ripple
Residual ripple	0 ... 15 % , From $U_B$
Open-circuit current	0 ... 20 mA
<b>Outputs</b>	
Number of digital switching outputs	2 Piece(s)
<b>Switching outputs</b>	
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: $\geq(U_B-2.5V)$ low: $\leq 2.5V$
<b>Switching output 1</b>	
Assignment	Connection 1, pin 4
Switching element	Transistor , PNP
Switching principle	Light switching
<b>Switching output 2</b>	
Assignment	Connection 1, pin 2
Switching element	Transistor , PNP
Switching principle	Dark switching
<b>Timing</b>	
Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms
<b>Connection</b>	

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#### Connection 1

Type of connection	Connector
Function	Signal OUT Voltage supply
Thread size	M12
Type	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

#### Mechanical data

Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic Stainless steel , V2A , ABS
Lens cover material	Plastic
Net weight	20 g
Housing color	Black Silver

#### Operation and display

Type of display	LED
Number of LEDs	1 Piece(s)
Operational controls	Teach button

#### Environmental data

Ambient temperature, operation	-40 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

#### Certifications

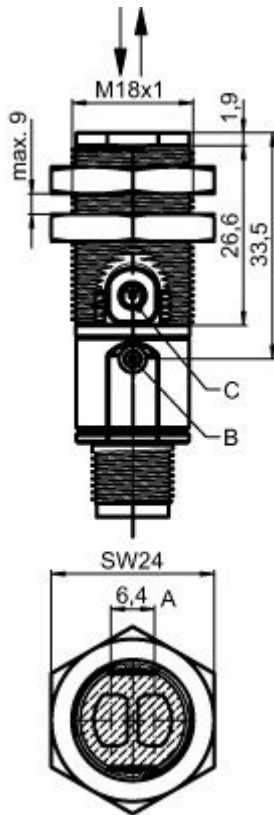
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

#### Classification

Customs tariff number	85365019
eCl@ss 8.0	27270903
eCl@ss 9.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821

## Dimensioned drawings

All dimensions in millimeters

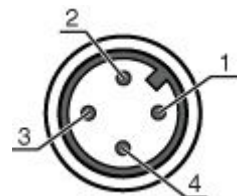


A Optical axis  
 B Indicator diode  
 C Teach button

### Electrical connection

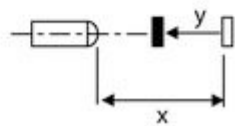
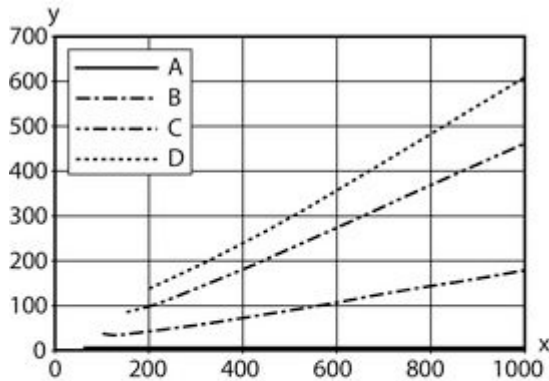
Connection 1	
Type of connection	Connector
Function	Signal OUT Voltage supply
Thread size	M12
Type	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1



## Diagrams

Typ. black/white behavior



x	Range [mm]
y	Reduction of range [mm]
A	White 90%
B	Gray 50%
C	Gray 18%
D	Black 6%

## Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

## Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	<b>Operating principle:</b> PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	<b>Light type:</b> n/a: red light I: infrared light
AAAF	<b>Pre-set range (optional):</b> n/a: operating range acc. to data sheet XXXX: pre-set range [mm]
BB	<b>Equipment:</b> n/a: axial optics W: 90° angular optics 3: teach-in via button

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CC	<b>Switching output / function (OUT1 = pin 4, OUT2 = pin 2)::</b> 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	<b>Electrical connection:</b> n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

<b>Note</b>
A list with all available device types can be found on the Leuze electronic website at <a href="http://www.leuze.com">www.leuze.com</a> .

## Notes



<b>Observe intended use!</b>
<ul style="list-style-type: none"> <li>This product is not a safety sensor and is not intended as personnel protection.</li> <li>The product may only be put into operation by competent persons.</li> <li>Only use the product in accordance with its intended use.</li> </ul>

<b>For UL applications:</b>
<ul style="list-style-type: none"> <li>For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).</li> <li>These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)</li> </ul>

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.


## Accessories

### Connection technology - Connection cables


	Part no.	Designation	Article	Description
	50130652	KD U-M12-4A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
	50130690	KD U-M12-4W-V1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

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## Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

## Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

## Mounting technology - Other

	Part no.	Designation	Article	Description
	50126631 **	BT 328M	Fastening	Contains: 2x M18 mounting nut Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

\*\* Included in delivery contents