



Figure can vary

**Part no.: 50128952**  
**CSL710-R20-790.A/L-M12**  
**Light curtain receiver**



## Contents

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## Technical data

<b>Basic data</b>	
Series	710
Operating principle	Throughbeam principle
Device type	Receiver
Contains	2x BT-NC sliding block
Application	Precise object detection

<b>Optical data</b>	
Operating range	Guaranteed operating range
Operating range	0.3 ... 7 m
Operating range limit	Typical operating range
Operating range limit	0.2 ... 9 m
Measurement field length	790 mm
Number of beams	40 Piece(s)
Beam spacing	20 mm

<b>Measurement data</b>	
Minimum object diameter	30 mm

<b>Electrical data</b>	
Protective circuit	Polarity reversal protection Short circuit protected Transient protection

<b>Performance data</b>	
Supply voltage $U_B$	18 ... 30 V, DC
Residual ripple	0 ... 15 %, From $U_{B<sub>B</sub>}$
Open-circuit current	0 ... 215 mA, The specified values refer to the entire package consisting of transmitter and receiver.

<b>Inputs/outputs selectable</b>	
Output current, max.	100 mA
Input resistance	6,000 $\Omega$
Number of inputs/outputs selectable	4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Typ. $U_{B<sub>B</sub>}$ / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	high: $\geq 6V$ low: $\leq 4V$

<b>Input/output 1</b>	
Activation/disable delay	0 ... 1 ms

<b>Timing</b>	
Readiness delay	400 ms
Cycle time	24.1 ms
Response time per beam	30 $\mu s$

<b>Interface</b>	
Type	IO-Link

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**IO-Link**

COM mode	COM2 COM3
Specification	V1.0.1 V1.1
Min. cycle time	COM2 = 2.3 ms

**Service interface**

Type	IO-Link
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**IO-Link**

Function	Configuration via software Service
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**Connection**

Number of connections	2 Piece(s)
Plug outlet	Axial

**Connection 1**

Type of connection	Connector
Function	Configuration interface Signal IN Signal OUT Voltage supply
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

**Connection 2**

Type of connection	Connector
Function	Connection to transmitter
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

**Mechanical data**

Design	Cubic
Dimension (W x H x L)	29 mm x 54.8 mm x 873 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Net weight	950 g
Housing color	Red
Type of fastening	Groove mounting Via optional mounting device

**Operation and display**

Type of display	LED OLED display
Number of LEDs	2 Piece(s)
Type of configuration	Software Teach-in
Operational controls	Membrane keyboard

**Environmental data**

Ambient temperature, operation	-30 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

**Certifications**

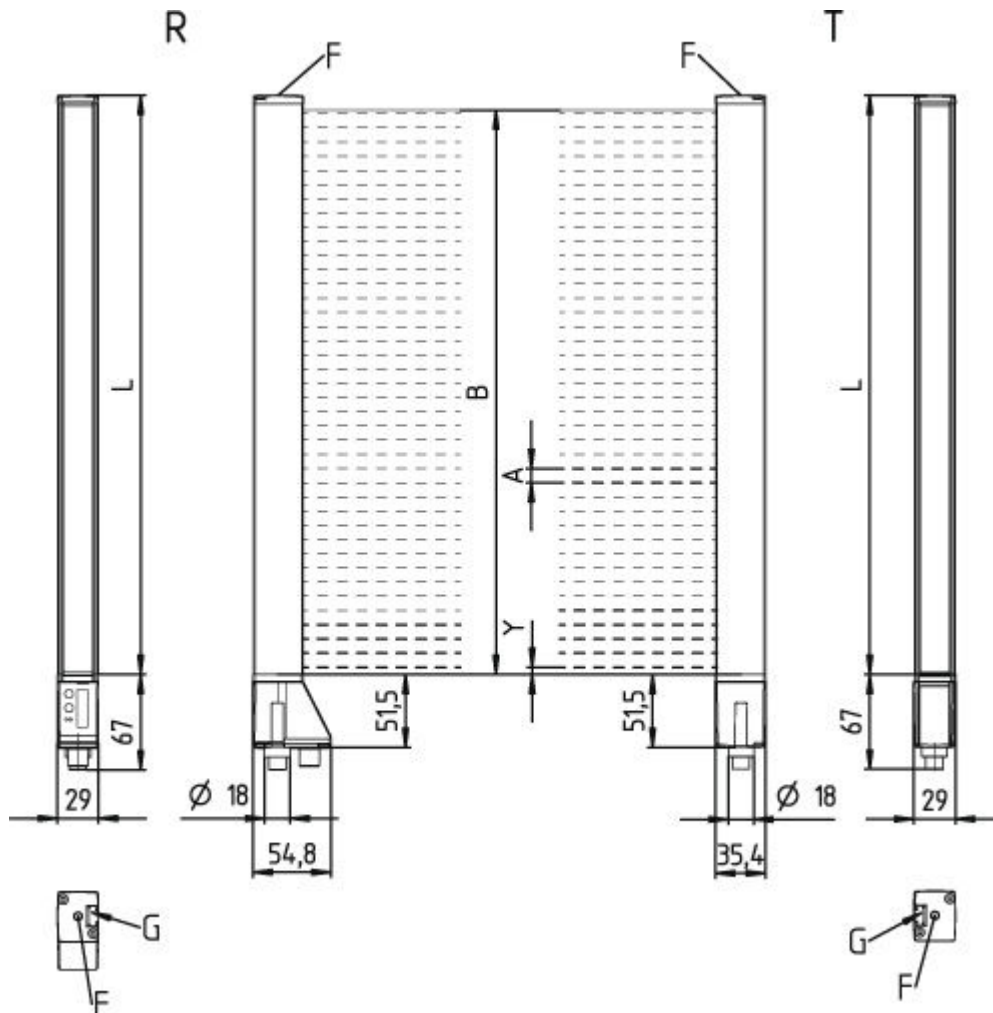
Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
Standards applied	IEC 60947-5-2

**Classification**

Customs tariff number	90314990
eCl@ss 8.0	27270910
eCl@ss 9.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549

**Dimensioned drawings**

All dimensions in millimeters



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- A Beam spacing 20 mm
- B Measurement field length 790 mm
- F M6 thread
- G Fastening groove
- L Profile length 808 mm
- T Transmitter
- R Receiver
- Y



A PWR / SW IN/OUT

## Electrical connection

Connection 1	
Type of connection	Connector
Function	Configuration interface Signal IN Signal OUT Voltage supply
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	IO1
3	GND
4	IO-Link
5	IO2
6	IO3
7	IO4
8	GND



Connection 2	
Type of connection	Connector
Function	Connection to transmitter
Thread size	M12
Type	Female

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Connection 2	
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-




## Operation and display

### LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

## Suitable transmitters

	Part no.	Designation	Article	Description
	50129035	CSL710-T20-790.A-M12	Light curtain transmitter	Application: Precise object detection Operating range: 0.3 ... 7 m Connection: Connector, M12, 5 -pin

## Part number code

Part designation: **CSL710-XYZ-ZZZZ.A/B-CCC**

CSL710	<b>Operating principle:</b> CSL: switching light curtain of the 710 series
X	<b>Function classes:</b> T: transmitter R: receiver
YY	<b>Beam spacing:</b> 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
ZZZZ	<b>Measurement field length [mm], dependent on beam spacing:</b> Value, see technical data

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A	<b>Equipment:</b> A: connector outlet, axial
B	<b>Interface:</b> /L: IO-Link
CCC	<b>Electrical connection:</b> M12: M12 connector

<b>Note</b>
A list with all available device types can be found on the Leuze electronic website at <a href="http://www.leuze.com">www.leuze.com</a> .


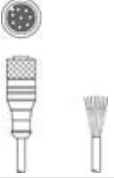
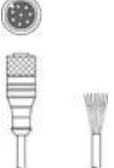
## Notes

<b>Observe intended use!</b>
<ul style="list-style-type: none"> <li>This product is not a safety sensor and is not intended as personnel protection.</li> <li>The product may only be put into operation by competent persons.</li> <li>Only use the product in accordance with its intended use.</li> </ul>

<b>For UL applications:</b>
<ul style="list-style-type: none"> <li>For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).</li> <li>These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)</li> </ul>

## Accessories

### Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50135127	KD S-M12-8A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135129	KD S-M12-8A-P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR

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## Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50120999	K-DS M12A-8P-4P-2m- L-PUR	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 4 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50121000	K-DS M12A-8P-4P-5m- L-PUR	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50114691	KB DN/CAN-1000 SBA	Interconnection cable	Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50122338	KB DN/ CAN-10000 SBA	Interconnection cable	Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50114694	KB DN/CAN-2000 SBA	Interconnection cable	Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50122339	KB DN/ CAN-20000 SBA	Interconnection cable	Suitable for interface: CANopen, DeviceNet Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 20,000 mm Sheathing material: PUR
	50114698	KB DN/CAN-5000 SBA	Interconnection cable	Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50129779	KDS DN-M12-5A- M12-5A-P3-010	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50129780	KDS DN-M12-5A- M12-5A-P3-020	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

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	Part no.	Designation	Article	Description
	50129781	KDS DN-M12-5A-M12-5A-P3-050	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50129782	KDS DN-M12-5A-M12-5A-P3-100	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50129783	KDS DN-M12-5A-M12-5A-P3-200	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 20,000 mm Sheathing material: PUR


**Mounting technology - Mounting brackets**

	Part no.	Designation	Article	Description
	429056	BT-2L	Mounting bracket set	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal
	429057	BT-2Z	Mounting bracket set	Design of mounting device: Angle, Z-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal

**Mounting technology - Swivel mounts**

	Part no.	Designation	Article	Description
	429046	BT-2R1	Mounting bracket set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

**Mounting technology - Other**

	Part no.	Designation	Article	Description
	425740	BT-10NC60	Sliding block set	Contains: 10x BT-NC sliding block Bore hole 1: Ø 4.7 mm Bore hole 2: M6 Design of mounting device: Sliding block Fastening, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal

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	Part no.	Designation	Article	Description
	425741	BT-10NC64	Sliding block set	Contains: 10x BT-NC-M4-M6 sliding block Bore hole 1: M4 Bore hole 2: M6 Design of mounting device: Sliding block Fastening, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
	425742	BT-10NC65	Sliding block set	Contains: 10x BT-NC-M5-M6 sliding block Bore hole 1: M5 Bore hole 2: M6 Design of mounting device: Sliding block Fastening, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
	424417	BT-2P40	Mounting bracket set	Contains: BT-P40 clamp bracket, 2x Bore hole 1: M6 Bore hole 2: M6 Design of mounting device: Mounting clamp Fastening, at system: Groove mounting Mounting bracket, at device: Groove mounting Type of mounting device: Clampable Material: Metal
	424422	BT-2SB10	Mounting bracket set	Contains: 2x BT-SB10 Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, On the lateral C-groove Type of mounting device: Swiveling Swivel range: -8 ... 8 ° Material: Metal
	424423	BT-2SB10-S	Mounting bracket set	Contains: 2x BT-SB10-S Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, On the lateral C-groove Type of mounting device: Swiveling with vibration damper Swivel range: -8 ... 8 ° Material: Metal Shock absorber: Yes
	429058	BT-2SSD	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Groove mounting, Clampable, Screw type Type of mounting device: Swiveling Material: Metal
	429049	BT-2SSD-270	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Clampable, Groove mounting Type of mounting device: Swiveling Material: Metal
	425725	BT-4NC	Sliding block set	Contains: 4x BT-NC sliding block Bore hole 1: Ø 4.7 mm Bore hole 2: M6 Design of mounting device: Sliding block Fastening, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
	429059	BT-4SSD	Mounting bracket set	Contains: 4x Fastening, at system: Through-hole mounting Mounting bracket, at device: Groove mounting, Clampable, Screw type Type of mounting device: Swiveling Material: Metal

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	Part no.	Designation	Article	Description
	50131483	MD 248i-12-8K/ L4-2R2K	Distribution box	Type: IO-Link master Supply voltage: 18 ... 30 V Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP / NPN reversible Interface: PROFINET, IO-Link Connections: 14 Piece(s) Sensor connections: 8 Piece(s) Connections for voltage supply: 4 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67
	50131485	MD 258i-12-8K/ L4-2R2K	Distribution box	Type: IO-Link master Supply voltage: 18 ... 30 V Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP / NPN reversible Interface: EtherNet IP, IO-Link, Modbus TCP Connections: 14 Piece(s) Sensor connections: 8 Piece(s) Connections for voltage supply: 4 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67
	50131482	MD 748i-11-42/ L5-2222	Distribution box	Type: IO-Link master Supply voltage: 18 ... 30 V Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP / NPN reversible Interface: PROFINET, IO-Link Connections: 8 Piece(s) Sensor connections: 4 Piece(s) Connections for voltage supply: 2 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67
	50131484	MD 758i-11-42/ L5-2222	Distribution box	Type: IO-Link master Supply voltage: 18 ... 30 V Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP / NPN reversible Interface: EtherNet IP, IO-Link, Modbus TCP Connections: 8 Piece(s) Sensor connections: 4 Piece(s) Connections for voltage supply: 2 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67
	50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20