



the sensor people





Part no.: 50128782 DCR 202i FIX-N1-102-R3 Stationary 2D-code reader









Ethernet

Figure can vary

# **Contents**

- Technical data
- Dimensioned drawings
- · Electrical connection
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- Operation and display
- · Part number code
- Notes
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### **Technical data**

Basic data	
Series	DCR 200i
Chip	CMOS
Functions	
Software functions	Reading of 1D codes
	Reading of 2D codes
Read data	
Code types, readable	2/5 Interleaved Aztec Codabar Code 128 Code 32 Code 39 Code 93 Data Matrix Code EAN 128 EAN 8/13 GS1 Databar GS1 Databar Omnidirectional GS1 Databar QR code GS1 Databar Stacked PDF417 Pharma Code QR code UPC
Ontical data	
Optical data Reading distance	40 120 mm
Reading distance	40 120 mm LED. Red
Reading distance  Light source	LED, Red
Reading distance Light source Transmitted-signal shape	LED, Red Pulsed
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal	LED, Red Pulsed 1,280 px
Reading distance Light source Transmitted-signal shape	LED, Red Pulsed
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical	LED, Red Pulsed 1,280 px 960 px
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size	LED, Red Pulsed 1,280 px 960 px 0.127 0.5 mm
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed	LED, Red Pulsed  1,280 px 960 px  0.127 0.5 mm  0.068 5 ms
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed	LED, Red Pulsed  1,280 px 960 px  0.127 0.5 mm  0.068 5 ms
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed Camera type	LED, Red Pulsed  1,280 px 960 px  0.127 0.5 mm  0.068 5 ms
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed Camera type	LED, Red Pulsed  1,280 px 960 px 0.127 0.5 mm 0.068 5 ms Monochrome  Polarity reversal protection
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed Camera type  Electrical data Protective circuit	LED, Red Pulsed  1,280 px 960 px 0.127 0.5 mm 0.068 5 ms Monochrome  Polarity reversal protection
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed Camera type  Electrical data Protective circuit  Performance data	LED, Red Pulsed  1,280 px 960 px 0.127 0.5 mm 0.068 5 ms Monochrome  Polarity reversal protection Short circuit protected
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed Camera type  Electrical data Protective circuit  Performance data Supply voltage UB	LED, Red Pulsed  1,280 px 960 px 0.127 0.5 mm 0.068 5 ms Monochrome  Polarity reversal protection Short circuit protected
Reading distance Light source Transmitted-signal shape Camera resolution, horizontal Camera resolution, vertical Module size Electronic shutter speed Camera type  Electrical data Protective circuit  Performance data Supply voltage UB Average power consumption	LED, Red Pulsed  1,280 px 960 px 0.127 0.5 mm 0.068 5 ms Monochrome  Polarity reversal protection Short circuit protected
Reading distance  Light source  Transmitted-signal shape  Camera resolution, horizontal  Camera resolution, vertical  Module size  Electronic shutter speed  Camera type  Electrical data  Protective circuit  Performance data  Supply voltage UB  Average power consumption  Inputs	LED, Red Pulsed  1,280 px 960 px 0.127 0.5 mm 0.068 5 ms Monochrome  Polarity reversal protection Short circuit protected  18 30 V, DC 8 W



Outputs	
Number of digital switching outputs	1 Piece(s)
Switching outputs	
Voltage type	DC
Switching current, max.	100 mA
Switching output 1	
Switching element	MOSFET semiconductor,
Switching principle	+24 V switching
Inputs/outputs selectable	
Number of inputs/outputs selectable	2 Piece(s)
Voltage type, outputs	DC
Voltage type, inputs	DC
terface	
ре	RS 232, RS 422, Ethernet
RS 232	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	8 data bits
Stop bit	1 stop bit
Parity	None
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>
Data encoding	ASCII Binary
RS 422	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8 data bits
Stop bit	1, 2 stop bits
Parity	Adjustable
Data encoding	ASCII
Data chooding	Binary
Ethernet	
Architecture	Client Server
Address assignment	DHCP Manual address assignment
Transmission speed	10 Mbit/s 100 Mbit/s
Function	Process
Switch functionality	None
Transmission protocol	TCP/IP , UDP
ervice interface	
ре	Ethernet
Ethernet	
Function	Service



Connection	
Number of connections	2 Piece(s)
Connection 1	
Type of connection	Connector
Function	Data interface Signal IN Signal OUT Voltage supply
Thread size	M12
Туре	Male
Material	Metal
No. of pins	12 -pin
Encoding	A-coded
Connection 2	
Type of connection	Connector
Function	Configuration interface Data interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Mechanical data	
Pesign	Cubic
Dimension (W x H x L)	43 mm x 61 mm x 44 mm
Housing material	Metal Plastic, Diecast aluminum, PC
ens cover material	Plastic
Net weight	120 g
lousing color	Silver
Type of fastening	Mounting thread Via optional mounting device
Operation and display	LED
ype of display	LED  10 Picco(a)
Jumber of LEDs Type of configuration	10 Piece(s)  Configuration codes
ype of configuration	Teach-in Via web browser
Operational controls	Button(s)
unction of the operational control	Adjustment mode Auto-setup Trigger
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Environmental data	0 50 °C
Ambient temperature, operation	-20 70 °C
Ambient temperature, storage	
Relative humidity (non-condensing)	90 %
Certifications	
Degree of protection	IP 65
Protection class	III

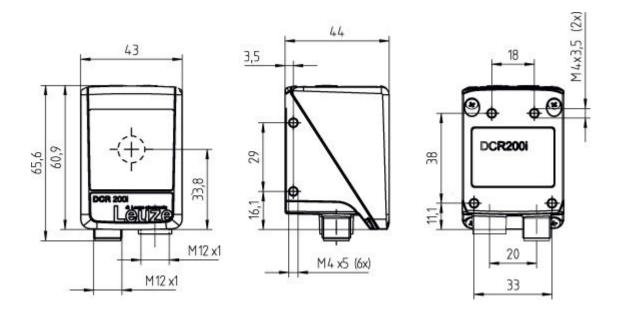


Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 61000-6-2 EN 61000-6-4
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification			
Customs tariff number	84719000		
eCl@ss 8.0	27280103		
eCl@ss 9.0	27280103		
ETIM 5.0	EC002999		
ETIM 6.0	EC002999		

### **Dimensioned drawings**

All dimensions in millimeters

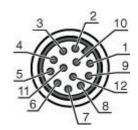


#### **Electrical connection**

Connection 1	PWR / SWIO
Type of connection	Connector
Function	Data interface Signal IN Signal OUT Voltage supply
Thread size	M12
Туре	Male
Material	Metal
No. of pins	12 -pin
Encoding	A-coded A-coded



Pin	Pin assignment
1	VIN
2	GNDIN
3	SWIN 1
4	SWOUT 2
5	FE
6	GND RS 232 / GND RS 422
7	Rx-
8	Tx-
9	RxD/Rx+
10	TxD/Tx+
11	SWIO 3
12	SWIO 4



Connection 2	ноѕт
Type of connection	Connector
Function	Configuration interface Data interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

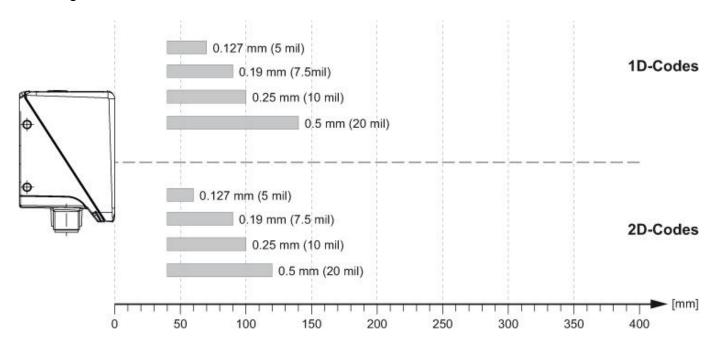
Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



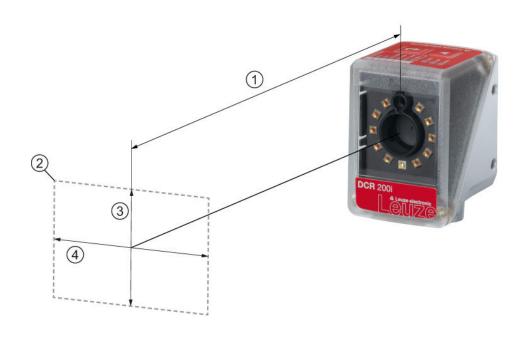


#### **Diagrams**

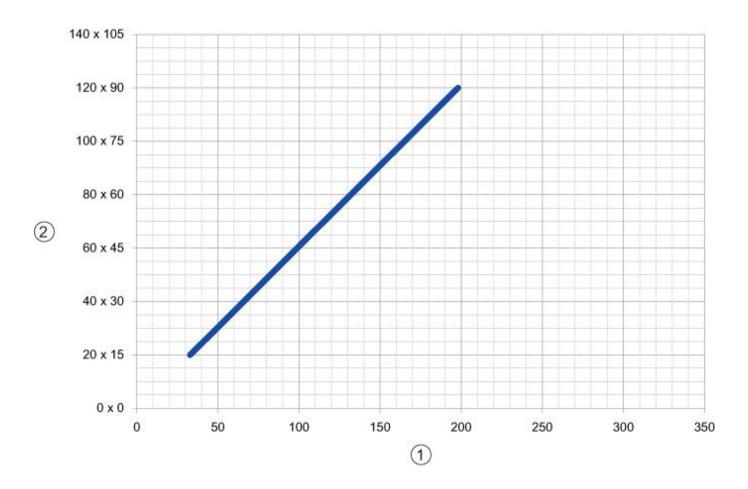
#### Reading distances



Relationship between camera distance and reading field size



- Camera distance
- 1 2 3 4 Reading field Reading field height [mm]
- Reading field width [mm]



- 1
- Camera distance [mm]
  Reading field: width x height [mm]

### **Operation and display**

#### **LEDs**

LED		Display	Meaning	
1	PWR	Off	No supply voltage	
		Green, flashing	Initialization	
		Green, continuous light	Operational readiness	
		Orange, continuous light	Service operation	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Device error	
2	NET	Off	No supply voltage	
		Green, flashing	Initialization	
		Green, continuous light	Operational readiness	
		Red, flashing	Communication error	
		Red, continuous light	Network error	
3	LINK	Green, continuous light	Ethernet connection is established	
		Yellow, flashing	Data exchange active	
4	TRIG	Green, flashing	Trigger and display of the read quality	
5	AUTO	Green, flashing	Auto-setup and display of the read quality	
6	ADJ	Green, flashing	Alignment mode and display of the read quality	
7 TEACH Green, flashing Teach-in and display of the		Green, flashing	Teach-in and display of the read quality	



#### Part number code

Part designation: DCR XXX YYY-Z-AAA-BC-D-EEEE

DCR	Operating principle: DCR: Dual Code Reader
XXXX	Series/interface (integrated fieldbus technology): 202i: Ethernet TCP/IP, UDP, RS 232/RS 422 248i: PROFINET-IO, Ethernet TCP/IP, UDP, RS 232/RS 422
YYY	Equipment: FIX: Fixed focal length
Z	Optics: U: Ultra high density (very close) N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Ultra low density (very large distance)
AAA	Beam exit: 102: front
В	Illumination: R: Red light
С	Resolution range: 3: 1280 x 960 pixels
D	Protective screen: n/a: Plastic G: Glass P: Polarization filter
EEEE	Special equipment: V: Stainless steel housing F001: NPN inputs/outputs H: with heating

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A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

#### **Notes**

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### **Accessories**

### Connection technology - Connection unit

	Part no.	Designation	Article	Description
36	50130109	MA 150	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 150 mA Connections: 5 Piece(s) Degree of protection: IP 67
	50112893	MA 204i Profibus Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: PROFIBUS DP, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65

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Part no.	Designation	Article	Description
50114154	MA 235i CANopen Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: CANopen, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65
50114155	MA 238i EtherCAT Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: EtherCAT, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65
50112891	MA 248i Profinet Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: PROFINET, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65
50114156	MA 255i DeviceNet Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: RS 232, DeviceNet Connections: 6 Piece(s) Degree of protection: IP 67
50114157	MA 258i EtherNet/ IP Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: EtherNet IP, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65

## Connection technology - Connection cables

Part no.	Designation	Article	Description
50130281	KD S-M12-CA- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50130282	KD S-M12-CA- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50130283	KD S-M12-CA- P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50134943	KD S-M12-CW- P1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 12 - pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50135073	KS ET-M12-4A- P7-020	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50135074	KS ET-M12-4A- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135075	KS ET-M12-4A- P7-100	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50135076	KS ET-M12-4A- P7-150	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135077	KS ET-M12-4A- P7-300	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR
50134942	KS ET-M12-4W- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Angled, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50132488	KB JST- M12A-12P-50	Interconnection cable	
	50137694	KDS S-M12-CA- M12-5A- P1-004-23X	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable, crossed: Connection 1, pin 2 <-> connection 2, pin 3 Cable length: 400 mm Sheathing material: PUR
	50130284	KDS S-M12-CA- M12-CA-P1-020	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR



	Part no.	Designation	Article	Description
	50130285	KDS S-M12-CA- M12-CA-P1-050	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50130286	KDS S-M12-CA- M12-CA-P1-100	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 12 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50137079	KSS ET-M12-4A- M12-4A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50137080	KSS ET-M12-4A- M12-4A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135080	KSS ET-M12-4A- RJ45-A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A- RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A- RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50135084	KSS ET-M12-4A- RJ45-A-P7-300	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

## Connection technology - Connectors

	Part no.	Designation	Article	Description
<b>1</b>	50132254	D M12A-12P	Connector	Connection: Connector with solder connection, M12, Axial, Female, A-coded, 12 -pin
	50112155	S-M12A-ET	Connector	Suitable for interface: Ethernet Connection: Connector, M12, Axial, Male, D-coded, 4 -pin

### Connection technology - Adapters

Part no.	Designation	Article	Description
50132255	D M12A-12P- PWR		Number of connections: 2 Piece(s) Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin Connection 2: Jack socket

### Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50132151	BT 320M	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

## Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50132150	BTU 320M-D12	Mounting system	Contains: 4x M4 x 6 screws Design of mounting device: Mounting system Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
Offi	50132453	BTU 320M- D12-RL70	Mounting system	Contains: 4x M4 x 6 screws Design of mounting device: Mounting system Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable, Clampable Material: Metal

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### General

	Part no.	Designation	Article	Description
	50132562	AC-RL-70/40-Diff	Vision component	
	50131462	Cover DCR 200i	Cover hood	Housing material: Plastic Optics cover: Plastic
To the same	50131461	Cover DCR 200i- G	Cover hood	Housing material: Plastic Optics cover: Glass
O	50131460	Cover DCR 200i-P	Cover hood	Housing material: Plastic Optics cover: Glass with polarization filter
	50131459	Diffusor DCR 200i	Film	
6	50132511	RL-70/ 40r-003-M12	Illumination	

### Services

	Part no.	Designation	Article	Description
<b>7</b> @	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.