



**Part no.: 50122698**

**PRK328.3/2N**

**Polarized retro-reflective photoelectric sensor**



Figure can vary

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## Technical data

<b>Basic data</b>	
Series	328
Operating principle	Reflection principle
<b>Optical data</b>	
Operating range	Guaranteed operating range
Operating range	0.02 ... 4.5 m , With reflector TK(S) 100x100
Operating range limit	Typical operating range
Operating range limit	0.02 ... 6 m , With reflector TK(S) 100x100
Light source	LED , Red
LED light wavelength	620 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
<b>Electrical data</b>	
Protective circuit	Polarity reversal protection Short circuit protected
<b>Performance data</b>	
Supply voltage $U_B$	10 ... 30 V , DC , Incl. residual ripple
Residual ripple	0 ... 15 % , From $U_B$
Open-circuit current	0 ... 20 mA
<b>Outputs</b>	
Number of digital switching outputs	2 Piece(s)
<b>Switching outputs</b>	
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: $\geq(U_B-2.5V)$ low: $\leq 2.5V$
<b>Switching output 1</b>	
Switching element	Transistor , NPN
Switching principle	Light switching
<b>Switching output 2</b>	
Switching element	Transistor , NPN
Switching principle	Dark switching

<b>Timing</b>	
Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms

<b>Connection</b>	
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#### Connection 1

Type of connection	Cable
Function	Signal OUT Voltage supply
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm <sup>2</sup>

#### Mechanical data

Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic Stainless steel , V2A , ABS
Lens cover material	Plastic
Net weight	70 g
Housing color	Black Silver

#### Operation and display

Type of display	LED
Number of LEDs	1 Piece(s)
Operational controls	Teach button

#### Environmental data

Ambient temperature, operation	-40 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

#### Certifications

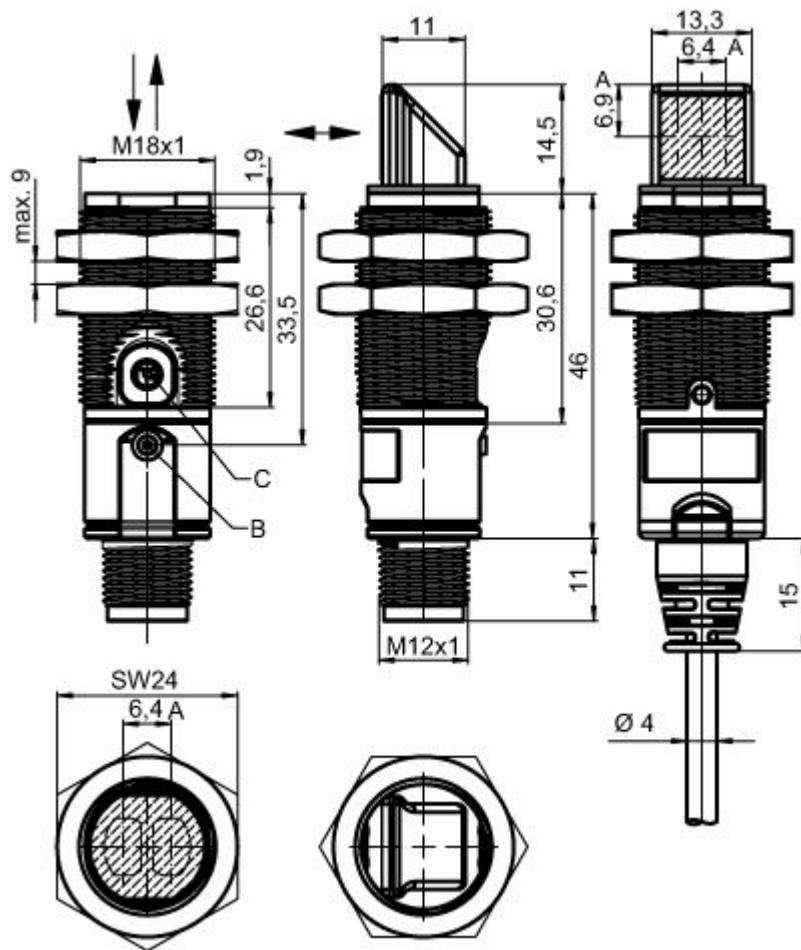
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

#### Classification

Customs tariff number	85365019
eCl@ss 8.0	27270902
eCl@ss 9.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717

## Dimensioned drawings

All dimensions in millimeters



A Optical axis  
 B Indicator diode  
 C Teach button

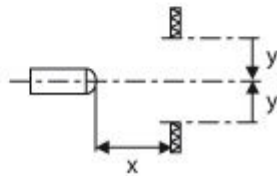
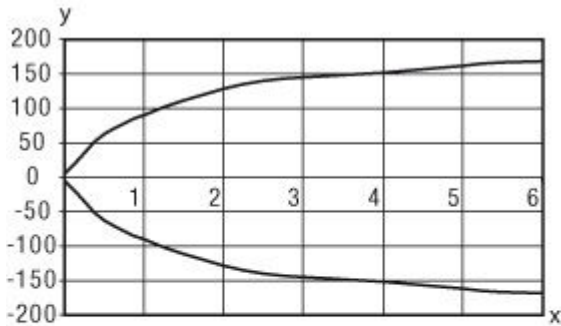
## Electrical connection

Connection 1	
Type of connection	Cable
Function	Signal OUT Voltage supply
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm <sup>2</sup>

Conductor color	Conductor assignment
Brown	V+
White	OUT 2
Blue	GND
Black	OUT 1

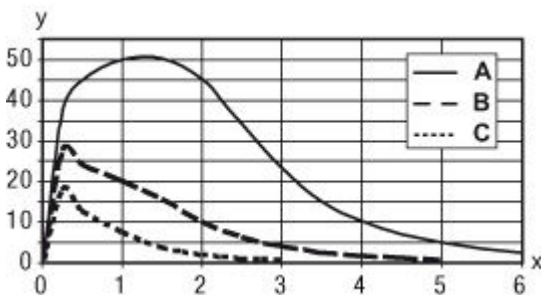
**Diagrams**

Typ. response behavior (TK 100x100)



x Distance [m]  
y Misalignment [mm]

Typ. function reserve (axial model)



x Distance [m]  
y Function reserve  
A TKS 100x100  
B TKS 40x60  
C TKS 20x40

**Operation and display**

**LEDs**

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Light path free
	Yellow, flashing	No function reserve

## Reflectors & reflective tapes

	Part no.	Designation	Operating range/ Operating range limit	Description
	50108300	REF 4-A-50x50	0.08 ... 1.4 m 0.08 ... 2 m	Design: Rectangular Reflective surface: 50 mm x 50 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive
	50003192	TK 100x100	0.02 ... 4.5 m 0.02 ... 6 m	Design: Rectangular Reflective surface: 96 mm x 96 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Adhesive
	50024127	TK 82.2	0.05 ... 3.6 m 0.05 ... 4.5 m	Design: Round Triple reflector size: 4 mm Reflection surface diameter: 79 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50022816	TKS 100X100	0.02 ... 4.5 m 0.02 ... 6 m	Design: Rectangular Reflective surface: 96 mm x 96 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50081283	TKS 20X40	0.04 ... 1.6 m 0.04 ... 2.2 m	Design: Rectangular Reflective surface: 16 mm x 38 mm Triple reflector size: 2.3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50023525	TKS 30X50	0.03 ... 1.9 m 0.03 ... 2.5 m	Design: Rectangular Reflective surface: 27 mm x 44 mm Triple reflector size: 3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50040820	TKS 40X60	0.02 ... 3 m 0.02 ... 4 m	Design: Rectangular Reflective surface: 37 mm x 56 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive

## Part number code

Part designation: **XXX328BY-AAAF.BB/CC-DDD**

XXX328	<b>Operating principle:</b> PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
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Y	<b>Light type:</b> n/a: red light l: infrared light
AAAF	<b>Pre-set range (optional):</b> n/a: operating range acc. to data sheet XXXX: pre-set range [mm]
BB	<b>Equipment:</b> n/a: axial optics W: 90° angular optics 3: teach-in via button
CC	<b>Switching output / function (OUT1 = pin 4, OUT2 = pin 2)::</b> 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	<b>Electrical connection:</b> n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

**Note**

A list with all available device types can be found on the Leuze electronic website at [www.leuze.com](http://www.leuze.com).

**Notes**
**Observe intended use!**


- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

**For UL applications:**

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)


- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C

**Accessories**
**Mounting technology - Mounting brackets**


	Part no.	Designation	Article	Description
	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

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## Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal


## Mounting technology - Other

	Part no.	Designation	Article	Description
	50121904	BT318B-OM	Fastening	Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable, Turning Material: Plastic

## Standard reflectors

	Part no.	Designation	Article	Description
	50081283	TKS 20X40	Reflector	Design: Rectangular Reflective surface: 16 mm x 38 mm Triple reflector size: 2.3 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50040820	TKS 40X60	Reflector	Design: Rectangular Reflective surface: 37 mm x 56 mm Triple reflector size: 4 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive

## Reflective tapes for standard applications

	Part no.	Designation	Article	Description
	50108300	REF 4-A-50x50	Reflective tape	Design: Rectangular Reflective surface: 50 mm x 50 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive