



the sensor people





Part no.: 50120769 BCL 358i R1 N 100 D Stationary bar code reader











Figure can vary

# **Contents**

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- Dimensioned drawings
- Electrical connection
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- Notes
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### **Technical data**

Basic data	
Series	BCL 300i
Functions	
Functions	Reference code comparison Alignment mode AutoReflAct LED indicator AutoConfig Code fragment technology AutoControl
Characteristic parameters	
Characteristic parameters MTTF	110 years
WITE	110 years
Read data	
Code types, readable	EAN 8/13 Code 39 GS1 Databar Expanded Codabar 2/5 Interleaved UPC GS1 Databar Omnidirectional Code 128 Code 93 GS1 Databar Limited
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	20 130 mm
Light source	Laser, Red
	Edoci, i ted
Laser light wavelength	655 nm
Laser light wavelength Laser class	
	655 nm
Laser class Transmitted-signal shape	655 nm 2, IEC/EN 60825-1:2007
Laser class Transmitted-signal shape	655 nm 2, IEC/EN 60825-1:2007 Continuous
Laser class Transmitted-signal shape Usable opening angle (reading field opening)	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Module size  Reading method  Beam deflection	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines)	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Module size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Module size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Module size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm  48 mm
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Module size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit	655 nm  2, IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner with deflecting mirror  By means of rotating polygon mirror wheel + deflecting mirror  Lateral with deflecting mirror  8 Piece(s)  17 mm  27 mm  38 mm  48 mm



60 mA				
00 111/4				
2 Piece(s)				
8 mA				
EtherNet IP				
Process				
Manual address assignment DHCP				
Integrated				
100 Mbit/s 10 Mbit/s				
USB				
Configuration via software				
1 Piece(s)				
Plug connector				
PWR / SW IN/OUT Connection to device Service interface BUS OUT Data interface BUS IN				
32 -pin				
Male				
Cubic				
103 mm x 44 mm x 96 mm				
Metal, Diecast aluminum				
Glass				
350 g				
Red Black				
Fastening on back Via optional mounting device Dovetail grooves				
Monochromatic graphic display, 128 x 32 pixels LED				
2 Piece(s)				
Via web browser				



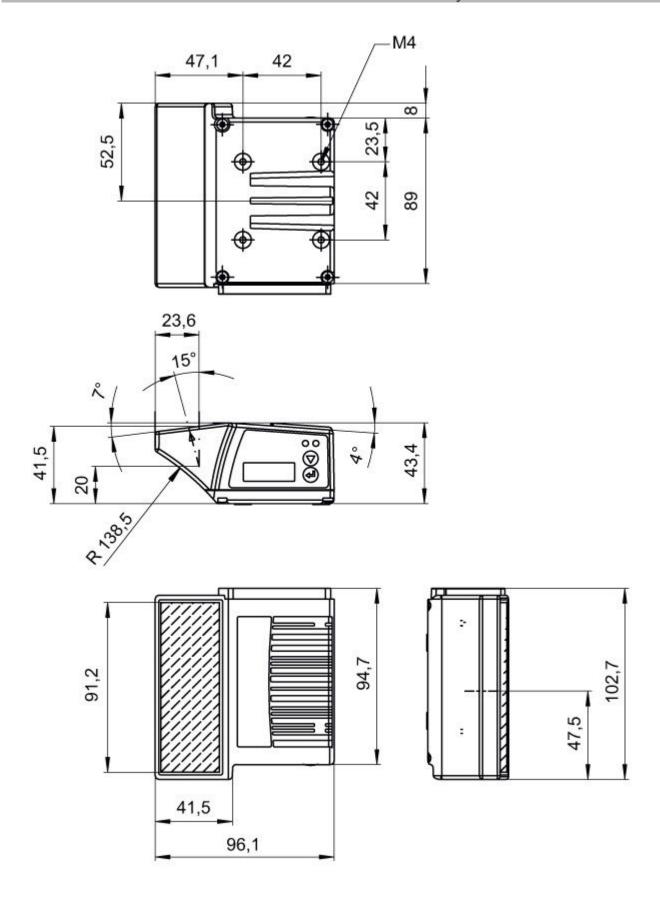
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, 3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification	
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

### **Dimensioned drawings**

All dimensions in millimeters



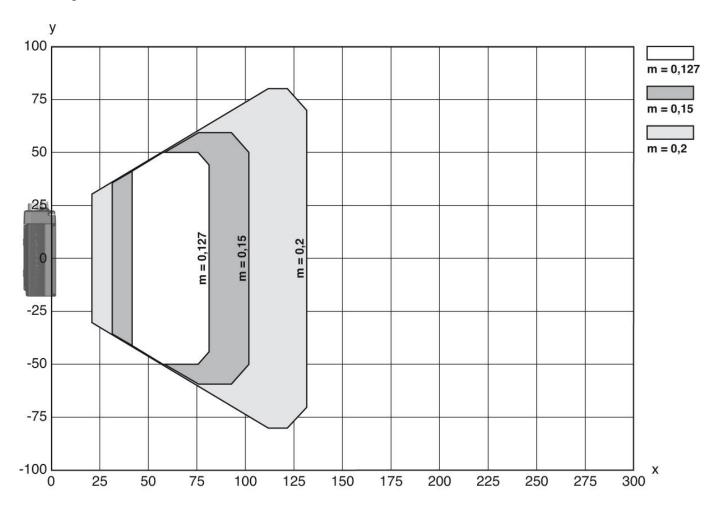


### **Electrical connection**

Connection 1	
Type of connection	Plug connector
	PWR / SW IN/OUT Connection to device Service interface BUS OUT Data interface BUS IN
No. of pins	32 -pin
Туре	Male

### **Diagrams**

### Reading field curve



- Reading field distance [mm] Reading field width [mm]



### **Operation and display**

#### **LEDs**

LED	Display		Meaning	
1	PWR	Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		green, briefly off - briefly red - on	Reading not successful	
	Orange, continuous light		Service mode	
		Red, flashing	Device OK, warning set	
	Red, continuous light		Error, device error	
2	NET	Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Bus error	

### Part number code

Part designation: BCL XXXX YYZ AAA BB

BCL	Operating principle: BCL: bar code reader			
XXXX	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP			
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)			
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)			
AAA	Beam exit: 100: lateral 102: front			
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating P: plastic exit window			

### **Notes**

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- · The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.



#### **WARNING! LASER RADIATION - LASER CLASS 2**

#### Never look directly into the beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
  period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
   There are no user-serviceable parts inside the device.
   Repairs must only be performed by Leuze electronic GmbH + Co. KG.

#### NOTE

#### Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

#### **Accessories**

### Connection technology - Connection cables

Part no.	Designation	Article	Description
50132077	KD U-M12-5A- V1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5-pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50132080	KD U-M12-5A- V1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC

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Part no.	Designation	Article	Description
50132432	KD U-M12-5A- V1-300	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 30,000 mm Sheathing material: PVC
50135073	KS ET-M12-4A- P7-020	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50135074	KS ET-M12-4A- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135075	KS ET-M12-4A- P7-100	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50135076	KS ET-M12-4A- P7-150	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135077	KS ET-M12-4A- P7-300	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

## Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
<b>③</b>	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR



	Part no.	Designation	Article	Description
	50137079	KSS ET-M12-4A- M12-4A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50137080	KSS ET-M12-4A- M12-4A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135080	KSS ET-M12-4A- RJ45-A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A- RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A- RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135084	KSS ET-M12-4A- RJ45-A-P7-300	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

## Connection technology - Connectors

	Part no.	Designation	Article	Description
	50108991	D-ET1	Connector	Suitable for interface: Ethernet Connection: RJ45
•	50020501	KD 095-5A	Connector	Connection: Connector, M12, Axial, Female, A-coded, 5 -pin



Part no.	Designation	Article	Description
50112155	S-M12A-ET	Connector	Suitable for interface: Ethernet Connection: Connector, M12, Axial, Male, D-coded, 4 -pin

## Connection technology - Terminal boxes

	Part no.	Designation	Article	Description
	50120796 *	MK 358	Connection unit	Suitable for: BCL 358i Suitable for interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Terminal
000	50120797 *	MS 358	Connection unit	Suitable for: BCL 358i Suitable for interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Connector, M12

<sup>\*</sup> Necessary accessories, please order separately

### Connection technology - Adapters

Part no.	Designation	Article	Description
50109832	KDS ET-M12 / RJ45 W-4P	Adapter	Suitable for: Ethernet Number of connections: 2 Piece(s) Connection 1: Connector, M12, Angled, Female, D-coded, 4 -pin Connection 2: RJ45

## Mounting technology - Mounting brackets

Par	rt no.	Designation	Article	Description
5012	21433 E	BT 300 W	Ü	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

## Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121434	BT 300 - 1	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable Material: Metal

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Part no.	Designation	Article	Description
50027375	BT 56	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 16 mm rod, For 18 mm rod, For 20 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

### Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting Material: Metal

## Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

### General

Part no.	Designation	Article	Description
50120731	Housing BCL 300i V2A	Protective housing	Suitable for: BCL 3xxi series bar code reader, deflecting mirror Length: 63 mm Housing material: Stainless steel Standard designation, housing: V2A Lens cover material: Glass Degree of protection: IP 67, IP 69K

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### Services

	Part no.	Designation	Article	Description
	S981020	CS30-E-212		Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
<b>(</b> @	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981021	CS30-V-212		Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.