



the sensor people





Part no.: 50116272 BCL 301i OF 100 Stationary bar code reader











Figure can vary

Contents

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- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
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Technical data

Basic data			
Series	BCL 300i		
Functions			
Functions	Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology LED indicator Reference code comparison		
Characteristic parameters			
MTTF	110 years		
Read data			
Code types, readable	2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Comitted GS1 Databar Omnidirectional UPC		
Scanning rate, typical	1,000 scans/s		
Scanning rate, typical Bar codes per reading gate, max. number	1,000 scans/s 64 Piece(s)		
Scanning rate, typical Bar codes per reading gate, max. number	1,000 scans/s 64 Piece(s)		
Bar codes per reading gate, max. number			
Bar codes per reading gate, max. number Optical data	64 Piece(s)		
Bar codes per reading gate, max. number Optical data Reading distance	64 Piece(s) 80 455 mm		
Bar codes per reading gate, max. number Optical data Reading distance Light source	64 Piece(s) 80 455 mm Laser , Red		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength	64 Piece(s) 80 455 mm Laser , Red 655 nm		
Defical data Reading distance Light source Laser light wavelength Laser class	64 Piece(s) 80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape	64 Piece(s) 80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size	64 Piece(s) 80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method	64 Piece(s) 80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90°		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 °		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data Protective circuit	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 °		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data Protective circuit Performance data Supply voltage UB	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 °		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data Protective circuit Performance data Supply voltage UB Power consumption, max.	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data Protective circuit Performance data Supply voltage UB Power consumption, max. Inputs/outputs selectable	64 Piece(s) 80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection 18 30 V , DC 9 W		
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data Protective circuit Performance data Supply voltage UB Power consumption, max.	80 455 mm Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 0.3 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 20 ° Polarity reversal protection		

Interface



Туре	MultiNet Plus , RS 485			
RS 485				
Function	Process			
Transmission speed	4,800 115,200 Bd			
Data format	Adjustable			
Start bit	1			
Data bit	7, 8, 9 data bits			
Stop bit	1, 2 stop bits			
Parity	Adjustable			
Transmission protocol	Adjustable			
Data encoding	ASCII			
Service interface				
Туре	USB			
USB				
Function	Configuration via software Service			
	Service			
Connection				
Number of connections	1 Piece(s)			
Connection 1	111666(3)			
Type of connection	Plug connector			
Function	BUS IN			
1 411011011	Connection to device			
	Data interface PWR / SW IN/OUT			
	Service interface			
No. of pins	32 -pin			
Туре	Male			
Mechanical data				
Design	Cubic			
Dimension (W x H x L)	125 mm x 58 mm x 110 mm			
Housing material	Metal , Diecast aluminum			
Lens cover material	Glass			
Net weight	580 g			
Housing color	Black Red			
Type of fastening	Dovetail grooves			
Type of factoring	Fastening on back			
	Via optional mounting device			
Operation and display				
Operation and display Type of display	LED			
Number of LEDs	2 Piece(s)			
Type of configuration	Via web browser			
1,500 or corniguration	VIG WOD DIOWSEI			
Environmental data				
Ambient temperature, operation	0 40 °C			
Ambient temperature, operation Ambient temperature, storage	-20 70 °C			
Relative humidity (non-condensing) 0 90 %				
Totalive namidity (non-condensing)				

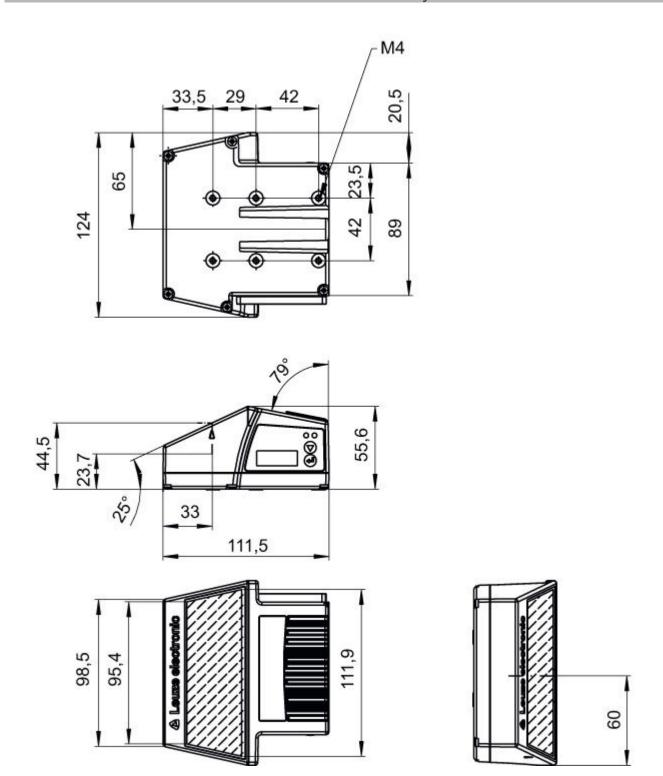


Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification	
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters



Electrical connection

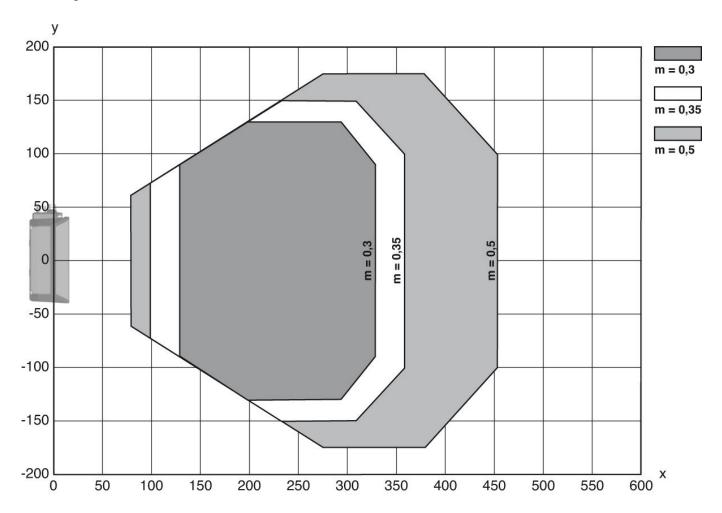
Connection 1	
Type of connection	Plug connector
Function	BUS IN Connection to device Data interface PWR / SW IN/OUT Service interface
No. of pins	32 -pin



Connection 1	
Туре	Male

Diagrams

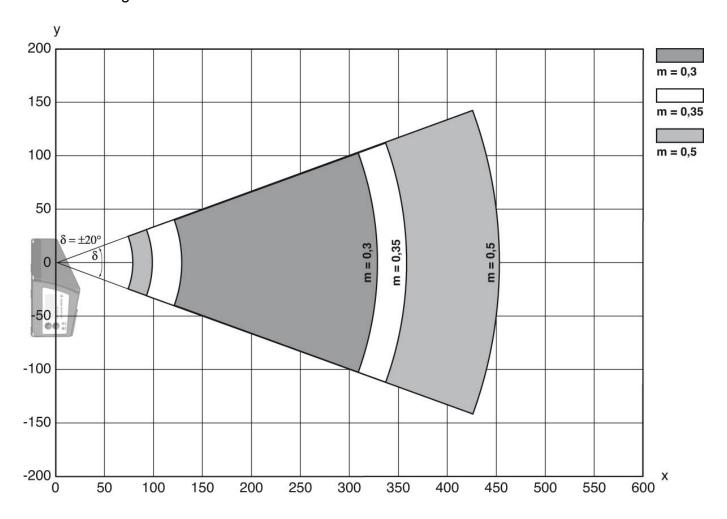
Reading field curve



- Reading field distance [mm] Reading field width [mm]



Lateral reading field curve



- Reading field distance [mm] Reading field height [mm]
- х у

Operation and display

LEDs

LED	ED Display		Meaning	
1	PWR	Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Error, device error	
2	BUS	Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Bus error	



Part number code

Part designation: BCL XXXX YYZ AAA BB

BCL	Operating principle: BCL: bar code reader
xxxx	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit: 100: lateral 102: front
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating P: plastic exit window

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.



WARNING! LASER RADIATION - LASER CLASS 2

Never look directly into the beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
 period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135243	KD PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50135248	KS PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
7	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

^{*} Necessary accessories, please order separately

Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Function: Bus termination

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

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Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting Material: Metal

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	·	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
(@	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.